



DA-660/662-LX

Quick Installation Guide

Fourth Edition, March 2014

Overview

The DA-660/662-LX are RISC-based, ready-to-run embedded computers designed for industrial data acquisition applications. Each of the three models has 16 RS-232/422/485 serial ports. In addition, the DA-660 has two Ethernet ports, and the DA-662 has 4 Ethernet ports, and 2 USB 2.0 ports, all based on the Intel XScale IXP425 communication processor. The casing is a standard 1U, 19-inch wide rack-mounted rugged enclosure. The robust, rack-mountable mechanism design provides the hardened protection needed for industrial environment applications, and makes it easy for users to install the DA-660/662 on a standard 19-inch rack. The DA-660/662 are ideal for applications that require a distributed embedded technology, such as SCADA systems, plant floor automation, and power electricity monitoring applications.

2. Package Checklist

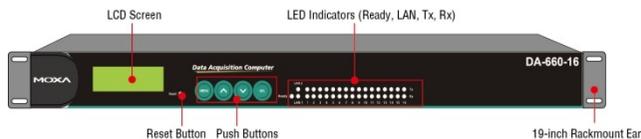
Before installing the DA-660/662-LX, verify that the package contains the following items:

- 1 DA-660-LX, or DA-662 computer
- 19-inch Rackmount Kit
- Quick Installation Guide (this guide)
- Document & Software CD
- Cross-over Ethernet cable
- CBL-RJ45M9-150: 150 cm, 8-pin RJ45 to DB9 (M) serial port cable
- CBL-RJ45F9-150: 150 cm, 8-pin RJ45 to DB9 (F) console port cable
- Product Warranty Statement

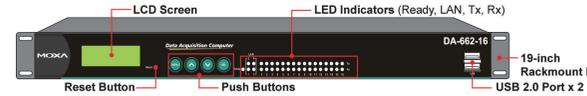
Notify your sales representative if any of the above items are missing or damaged.

3. DA-660/662-LX Panel Layout

Front View of DA-660-LX



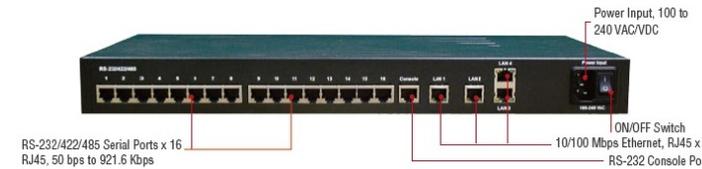
Front View of DA-662-LX



Rear View of DA-660-LX



Rear View of DA-662-LX



LED Indicators

The following LED indicators are located on the front panel of the DA-660/662-LX. Note that the DA-660 has two LAN ports, and the DA-662 has four LAN ports.

LED Name	LED Color	LED Function
Ready	Green	Power is on and functioning normally
LAN1, LAN2,	Orange	10 Mbps Ethernet connection
LAN3, LAN4	Green	100 Mbps Ethernet connection
P1-P16 (Tx)	Green	Serial port is transmitting data
	Off	Serial port is not transmitting data
P1-P16 (Rx)	Orange	Serial port is receiving data
	Off	Serial port is not receiving data

4. Installing Your DA-660/662

Desktop Mounting

Place the DA-660/662 on a clean, flat, well-ventilated desktop. For better ventilation, attach the 4 pads from the desktop kit to the bottom of the unit, and leave some space between the DA-660/662 and other equipment. Do not place equipment or objects on top of the unit, as this can cause damage to the product.

Rack Mounting

The DA-660/662 can be mounted on a standard 19-inch rack. Use the enclosed pair of L-shaped metal plates and screws to fasten the DA-660/662 to the rack cabinet. You can lock either the front panel or the rear panel of the DA-660/662 to the front side of the rack. Each L-shaped plate has 6 holes, leaving two outer or inner holes open for your convenience.

5. Connecting Your DA-660/662

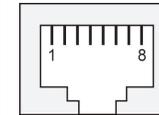
Power Connector

Connect the 100-240 VAC power line to the DA-660/662's power connector. The Ready LED on the front panel will glow a steady green when the OS is ready.

Ethernet Ports

The 10/100 Mbps Ethernet ports (2 LAN ports for DA-660, 4 LAN ports for DA-662) use RJ45 connectors.

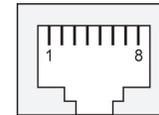
Pin	Signal
1	ETx+
2	ETx-
3	ERx+
6	ERx-



Serial Ports

There are 16 serial ports on the DA-660/662. The serial ports use RJ45 connectors. The ports can be configured independently for RS-232, RS-422, or RS-485 by software.

Pin	RS-232	RS-422	RS-485
1	DSR	---	---
2	RTS	TXD+	---
3	GND	GND	GND
4	TXD	TXD-	---
5	RXD	RXD+	Data+
6	DCD	RXD-	Data-
7	CTS	---	---
8	DTR	---	---



Console Ports

The console port is an RJ45 RS-232 port. It can be connected to a V90 or GPRS modem via PPP. The pin definitions are the same as for the serial ports.

Reset Button

Press the "Reset" button on the front panel continuously for at least 5 seconds to load the factory default configuration. After the factory default configuration has been loaded, the system will reboot automatically. The Ready LED will blink for the first 5 seconds, and then maintain a steady glow once the system has rebooted.

LCD Screen

The DA-660/662 have an LCD screen on the front panel. The LCD screen displays 16 columns and 2 rows of text. On boot-up, the LCD screen displays the model name and firmware version, as shown here:

D	A	-	6	6	2	-	1	6							
V	E	R	.	1	.	0									

Push Buttons

There are four push buttons on the DA-660/662's front panel. The buttons are used to enter text onto the LCD screen. The buttons are MENU,  (up cursor),  (down cursor), and SEL:

Button	Action
MENU	Displays the main menu
	Scrolls up through a list of items shown on the LCD screen's second line
	Scrolls down through a list of items shown on the LCD screen's second line
SEL	Selects the option listed on the LCD screen

Real-time Clock

The DA-660/662's real-time clock is powered by a lithium battery. We strongly recommend that you do not replace the lithium battery without help from a qualified Moxa support engineer. If you need to change the battery, contact the Moxa RMA service team.



ATTENTION

There is a risk of explosion if the battery is replaced by an incorrect type.

6. Powering on Your DA-660/662

To power on the DA-660/662, connect the power line to the DA-660/662's AC/DC power connector (located on the right side of the rear panel) with a power cord; then, turn on the power switch. It takes about 30 seconds for the system to boot up. Once the system is ready, the Ready LED on the front panel will light up, and the DA-660/662 will display the model name and firmware version on the LCD screen.

7. Connecting to DA-660/662 from a PC

There are two ways to connect to the DA-660/662 from a PC: through the serial console port or by Telnet over the network. The COM settings for the serial console port are: **Baudrate = 115200 bps, Parity = None, Data bits = 8, Stop bits = 1, Flow Control = None.**



ATTENTION

Remember to choose the "VT100" terminal type. Use the CBL-RJ45F9-150 cable included with the product to connect a PC to the DA-660/662's serial console port.

When using Telnet, you need to know the DA-660/662's IP address and netmask. The default LAN settings are shown below. For first-time configuration, you may find it convenient to use a cross-over Ethernet cable to connect directly from the PC to the DA-660/662.

	Default IP Address	Netmask
LAN 1	192.168.3.127	255.255.255.0
LAN 2	192.168.4.127	255.255.255.0
LAN 3	192.168.5.127	255.255.255.0
LAN 4	192.168.6.127	255.255.255.0

Once the DA-660/662 is powered on, the Ready LED will light up, and a login page will open. Use the following default Login name and Password to proceed.

Login: root
Password: root

8. Configuring the Ethernet Interface

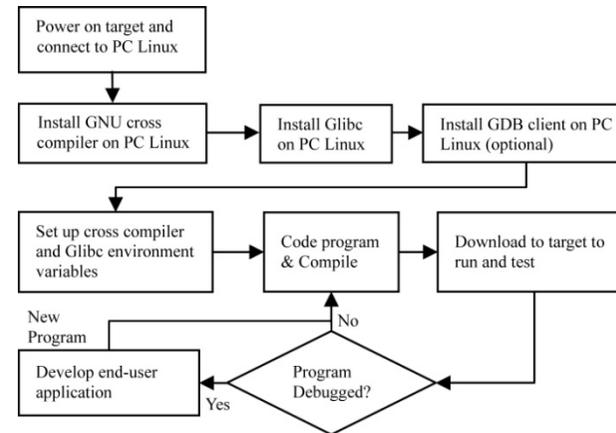
If you use the console cable for first-time configuration of the Network settings, use the following commands to edit the interfaces file:

```
# ifdown -a
//Disable LAN1/LAN2 interface first, before you
reconfigure the LAN settings. LAN 1 = eth0, LAN 2= eth1//
# vi /etc/network/interfaces
//check the LAN interface first//
```

After the boot settings of the LAN interface have been modified, use the following commands to activate the LAN settings immediately:

```
# sync ; ifup -a
```

9. Developing Your Application



10. Installing the DA-660/662 Tool Chain

The PC must have the Linux Operating System pre-installed to install the DA-660/662 GNU Tool Chain. Redhat 7.3/8.0/9.0 Fedora Core 1/2/3/4/5 are recommended. The Tool Chain will use about 900 MB of your PC's hard disk space. Use the following command to install the Tool Chain from the DA-660/662 CD:

```
# mount -t iso9660 /dev/cdrom /mnt/cdrom
```

```
# cp /mnt/cdrom/tool-chain/linux/install.sh /tmp/
# sh /tmp/install.sh
```

The Tool Chain will be installed on your PC automatically.

11. Compiling and Running Hello.c

The path to the Tool Chain is:

```
# export PATH="/user/local/xscale_be/bin":$PATH
The DA-660/662 Software CD also includes several example programs. Here we use Hello.c as an example to show you how to compile and run your applications. Type the following commands on your PC:
```

```
# cd /tmp/
# mkdir example
# cp -r /mnt/cdrom/example/* /tmp/example
```

Next, go to the **Hello** subdirectory and type the following command:

```
# make
```

to finish compiling **Hello.c**.

Finally, run the executable file that was created to generate **hello-release** and **hello-debug**.

12. Environmental Specifications

Power requirements	100 to 240 VAC auto ranging (47 to 63 Hz for AC input)
Dimensions (W×D×H)	480 × 198 × 45 mm (including rack-mount ears) 440 × 198 × 45 mm (without rack-mount ears)
Operating temperature	-10 to 60°C (14 to 140°F), 5 to 95% RH
Storage temperature	-20 to 80°C (-4 to 176°F), 5 to 95%
Serial protection	15 kV ESD for serial port
Magnetic isolation	1.5 kV for Ethernet
Regulatory approvals	FCC Class A, CE Class A, UL, CUL, TÜV
Warranty	5 years

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The Americas: +1-714-528-6777 (toll-free: 1-888-669-2872)
Europe: +49-89-3 70 03 99-0
Asia-Pacific: +886-2-8919-1230
China: +86-21-5258-9955 (toll-free: 800-820-5036)

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