

# **ioThinX 4510 Series User's Manual**

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**Version 2.0, April 2019**

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# ioThinX 4510 Series User's Manual

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# Safety Symbols



## **DANGER**

Indicates a high-risk, imminently hazardous situation which, if not avoided, will result in death or serious injury.



## **WARNING**

Indicates a moderate risk, which, if not avoided can cause a potentially hazardous situation.



## **CAUTION**

Indicates a low-risk, potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

## **NOTE**

Indicates a potential malfunction which, if not avoided, will not result in damage to property.

## **INFORMATION**

This information is important for preventing errors.

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In this chapter, we explain the scope of and how to use this document.

The following topics are covered in this chapter:

- ❑ **Revision History**
- ❑ **Relevant Models**
- ❑ **Package Contents**
- ❑ **Usage Scenarios**
- ❑ **Hardware and Software Requirements**
- ❑ **Safety Precautions**
- ❑ **Additional Resources**

# Revision History

Version	Change	Date
V1.0	First Release	2018-11-12

## Relevant Models

This document is only applicable to the models listed below.

Model Name	Description
ioThinx 4510	Advanced I/O, Ethernet network adapter, 3-in-1 serial port(s), -20 to 60°C operating temperature
ioThinx 4510-T	Advanced I/O, Ethernet network adapter, 3-in-1 serial port(s), -40 to 75°C operating temperature

## Package Contents

The following items are included in the product package.

- The ioThinx 4510 device
- Quick installation guide (Printed)
- Warranty card

## Usage Scenarios

The ioThinx 4510 Series can be used for the following applications:

### 1. PLC I/O expansion

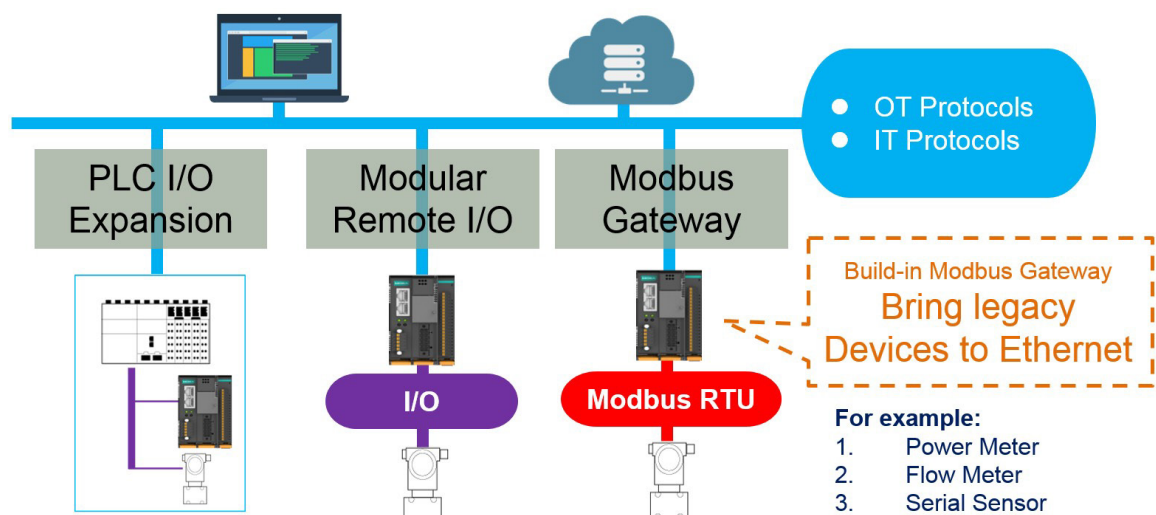
The ioThinx 4510 Series can be used to expand the number of I/O points on a PLC.

### 2. Remote I/O

The ioThinx 4510 Series can be accessed by master software, such as SCADA software, using IT or OT protocols to collect I/O data.

### 3. Modbus Gateway

The ioThinx 4510 Series has one or more serial ports to connect serial devices. It collects serial data using a Modbus RTU master protocol, which can be accessed by a PLC or master software with IT or OT protocols.



# Hardware and Software Requirements

You will need the following hardware and software to use the ioThinx 4510 Series.

- A power source that provides 12 to 48 VDC, and power wires
- A PC running a Windows OS with Chrome installed and an Ethernet cable
- 45MR modules, if available
- IOxpress software utility (optional)
- Moxa CLI Configuration Tool (optional)

## Safety Precautions

Please observe the following safety precautions when installing and using the ioThinx 4510 Series:



### **DANGER**

Never work on the device while the power source is switched on. Disconnect all power sources to the device before performing installation, repair, or maintenance work.



### **DANGER**

Disconnect the power when you want to remove or replace components, or disconnect equipment unless the area is known to be free of ignitable substances.

- If you connect or disconnect the Removable Terminal Block when field power is applied, an electrical arc can occur. This could cause an explosion when installed in hazardous locations. Ensure that power is removed or the area is nonhazardous before installation.
- If you connect or disconnect wiring while the power is on, an electrical arc can occur. This could cause an explosion in hazardous environments. Ensure that power is removed or the area is nonhazardous before installation.
- Do not disconnect the unit unless the power has been disconnected or the area is known to be nonhazardous. In a hazardous area, the unit must be powered down before removing it.



### **WARNING**

This unit is sensitive to Electrostatic Discharge, which can cause internal damage and affect operations. Follow these guidelines when you handle this unit:

- Touch a grounded object to discharge potential static.
- Wear an approved grounding wristband.
- Do not touch connectors or pins on component boards.
- Do not touch circuit components inside the equipment.
- Use a static-safe workstation, if available.
- Store the device in appropriate static-safe packaging when not in use.



### **WARNING**

Check the voltage supplied by the power source. Make sure the voltage provided by the power source matches the voltage required by the device.

**WARNING**

Check the voltage or current of the sensors or loads. Make sure the voltage and/or current indicated on the sensors or loads corresponds to the specifications of your 45M module before you connect the device.

**WARNING**

Connect your device to an earthed ground.

**CAUTION**

Do not use the device if the device is already damaged. Replace defective or damaged devices to ensure that your devices function properly.

**CAUTION**

Do not attempt to repair the device yourself. If your device needs to be repaired, return the device to Moxa's customer service department. Attempting to repair the device yourself could invalidate the device's warranty.

## Additional Resources

Refer to the following documents for additional information.

- Datasheets for the following products:
  - ioThinx 4510 Series
  - ioThinx 4500 Series (45MR) Modules
- User's Manual for the following products:
  - ioThinx 4500 (45M) Module Series
  - Moxa CLI Configuration Tool

## Product Overview

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In this chapter, we give an overview of each ioThinx 4510 Series device.

The following topics are covered in this chapter:

- ❑ **Technical Data**

- Common Specifications

- ❑ **Appearance**

- Front View
- Physical Dimensions

- ❑ **LED Indicators**

# Technical Data

## Common Specifications

### Input/Output Interface

**Expansion Modules:** Up to 32

**Note:** Compatible with 45MR Series only

### Ethernet Interface

**10/100BaseT(X) Ports (RJ45 connector):** 2

### Ethernet Software Features

**Industrial Protocols:**

Modbus TCP Server (Slave)

RESTful API

SNMPv1/v2c/v3

### Serial Interface

**Serial Standards:** 1 x RS-232/422 or 2 x RS-485 (2-wire)

**Connector:** Removable Terminal block

**Wiring:** 16 to 28 AWG

### Serial Software Features

**Industrial Protocols:** Modbus RTU Client (master)

### System Power Parameter

**Input Voltage:** 12 to 48 VDC

**Connector:** Removable terminal block

**Wiring:** 12 to 26 AWG

### Field Power Parameter

**Input Voltage:** 12/24 VDC

**Connector:** Removable terminal block

**Wiring:** 12 to 26 AWG

### Physical Characteristics

**Dimensions:** 42.3 x 99 x 75 mm (1.67 x 3.9 x 2.95 in)

**Installation:** DIN-rail

### Environmental Limits

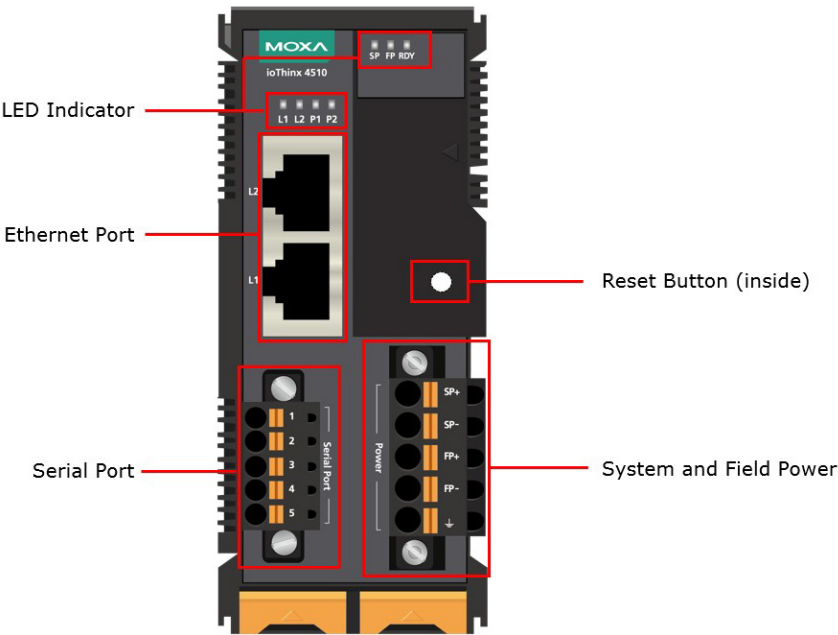
**Operating Temperature:**

Standard Models: -20 to 60°C (-4 to 140°F)

Wide Temp. Models: -40 to 75°C (-40 to 167°F)

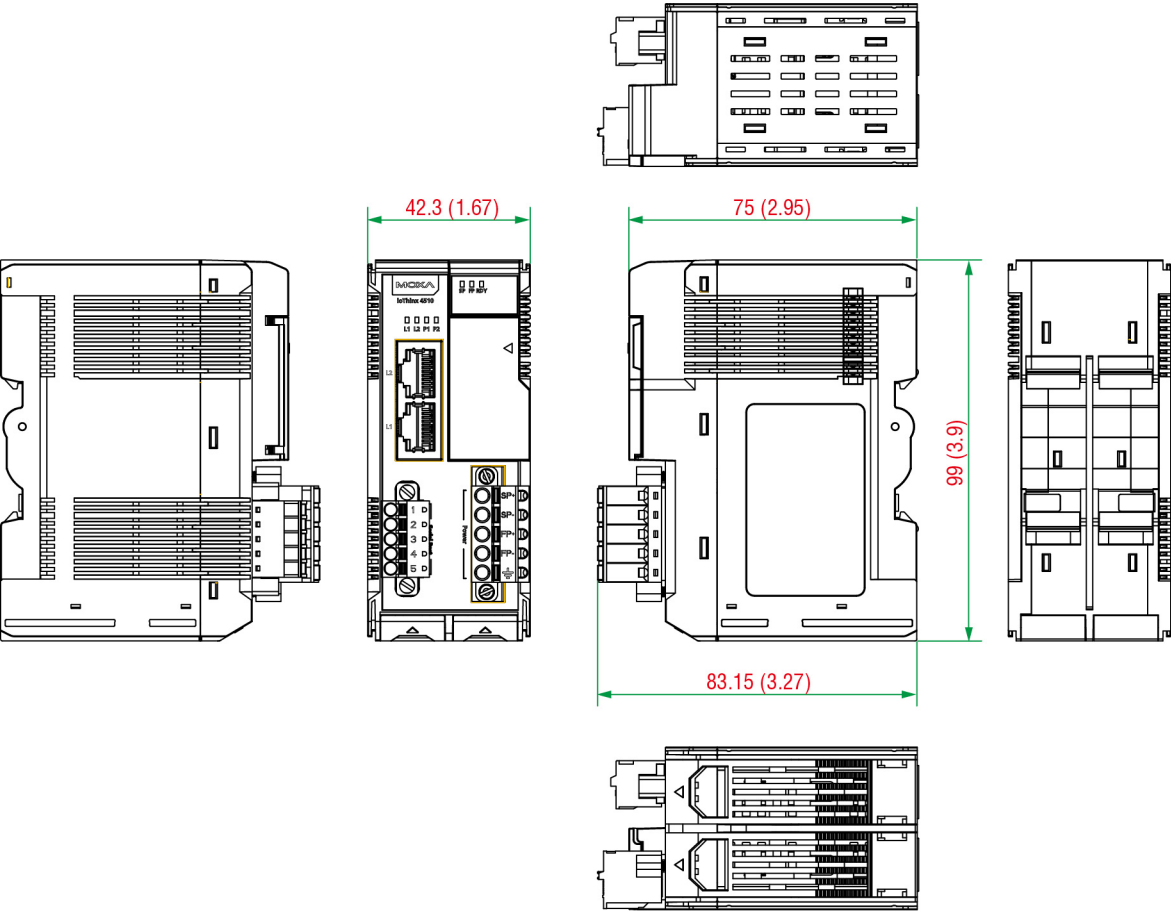
# Appearance

## Front View



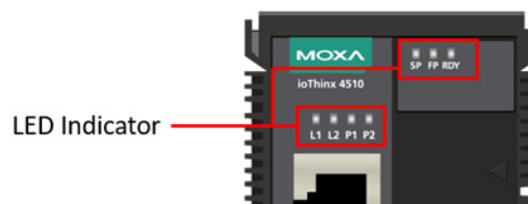
## Physical Dimensions

Unit: mm (in)





# LED Indicators



Labeling	Indication	LED Qty	LED Color	LED Action
SP	System Power	1	Green	On: power on Off: power off
FP	Field Power	1	Green	On: power on Off: power off
RDY	System (Kernel)	1	Green/Red	Green: system ready Green slow blinking: booting up Red: system error or module mismatch Red slow blinking: loading factory default settings, upgrading firmware, or system recovery Red fast blinking: safe mode Off: power off
L1/L2	Ethernet	1 for each	Green/Amber	Green: 100mb Amber: 10mb Blinking: data transmitting Off: disconnected
P1/P2	Serial	1 for each	Green/Amber	Green: Tx Amber: Rx Non-simultaneous blinking: data transmitting Off: disconnected or no data transmitting

**NOTE** DO NOT DISCONNECT THE POWER OR NETWORK CABLE when the RDY LED is blinking slowly.

**INFORMATION** Refer to **Failed to Enter System Ready Mode** in the troubleshooting section for addition information about the system recovery process.

# Hardware Installation

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In this chapter, we describe how to install the ioThinx 4510 Series devices.

The following topics are covered in this chapter:

❑ **Wiring System and Field Power**

- System Power
- Field Power

❑ **Wiring Ethernet Ports**

❑ **Wiring Serial Port(s)**

❑ **Grounding the Unit**

- Connecting the System Power Ground
- Connecting the Field Power Ground

❑ **Mounting the Unit**

- Installing the Unit on a DIN Rail
- Removing the Unit from a DIN Rail
- Installing Covers on the Device and the Right-Most I/O Module
- Removing a Cover from the Right-Most Module
- Horizontal Installation

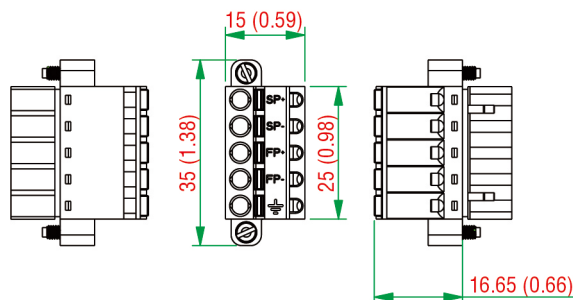
❑ **Powering on the Unit**

# Wiring System and Field Power

Wire range: 12 to 26 AWG (Ferrule diameter: 2.0 to 0.4 mm)

Wire strip length: 10 mm

Unit: mm (in.)

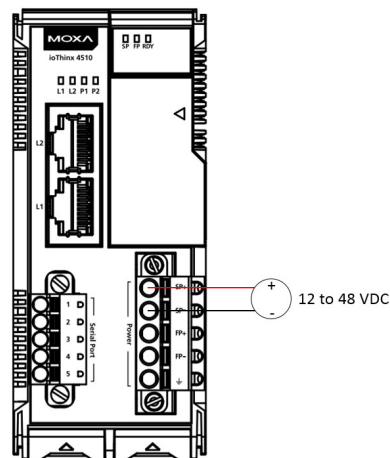


**NOTE** Powering the unit requires connecting both the system and field power to the power supply. If only one of the power sources is connected, the device may not work properly.

**NOTE** We recommended using different power supplies to ensure that the system power and field power are isolated from each other. If using the same power supply for system power and field power, 3 kV or above isolation between them is recommended.

## System Power

This device requires a 12 to 48 VDC system power input. The system power powers this device and the expansion modules via an internal bus, which is galvanically connected to the system power supply.



The amount of system current required to support an expansion module is 1 A. If more modules and more power consumption is needed, an additional power module (45MR-7210) is required. Below is an example:

- 10 x 45MR-1600 (59.4 mA) = 594 mA
- 5 x 45MR-3810 (187 mA) = 935 mA

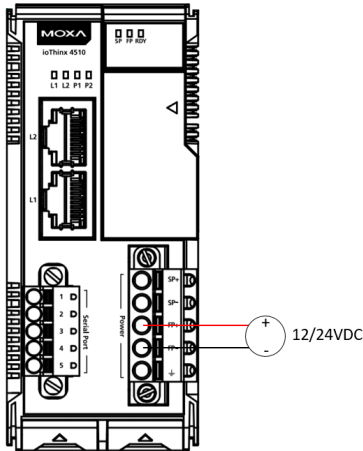
The total system current is 1.594 A, which is greater than 1 A. Therefore, an additional 45MR-7210 is needed.

**NOTE** Install the 45MR-7210 to the left hand side of the module where the power consumption would be exceeded.

**NOTE** To avoid damaging your devices, reset all power supplies connected to this device and 45MR-7210 modules at the same time.

# Field Power

This device provides 12/24 VDC field power input, which is a passive power supply without protection and the maximum current output is 2 A.



**NOTE** The 12/24 VDC field power supply can be connected directly to 45MR modules. If more connection points are needed, purchase 45MR-7820 (8 x FP+ and 8 x FP-) modules.

# Wiring Ethernet Ports

The maximum cable length of a 10/100BaseT connection is usually stated as 100 m (350 feet), but the actual limit for your application could be longer or shorter depending on the amount of electrical noise in the environment. To minimize the amount of noise, Ethernet cables should not run parallel to power cables or other types of cables that generate electrical noise. The following diagram and table shows the pin assignments for the RJ45 Ethernet ports:

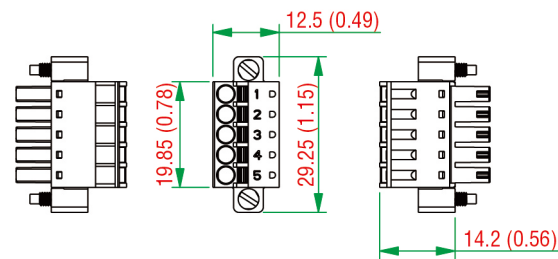
Pin 1

Pin 8

Pin	Media Direct Interface Signal
1	Tx+ (transmit)
2	Tx- (transmit)
3	Rx+ (receive)
4	Not used
5	Not used
6	Rx- (receive)
7	Not used
8	Not used

# Wiring Serial Port(s)

Wire range: 16 to 28 AWG (Ferrule diameter:  
1.2 to 0.3 mm)  
  
Wire strip length: 9.0 mm  
  
Unit: mm (in.)



Pin	RS-232	RS-422	RS-485 (P1/P2)
1	TXD	TXD+	DATA1+
2	RXD	TXD-	DATA1-
3	RTS	RXD+	DATA2+
4	CTS	RXD-	DATA2-
5	GND	GND	GND

**NOTE** Connect the signal common pin (e.g. GND pin on the serial port pin assignment) between each of the serial device units. For insulated wire (shielding cable) that is used to reduce electrical noise, connect the cable shield drain wire to the chassis ground.

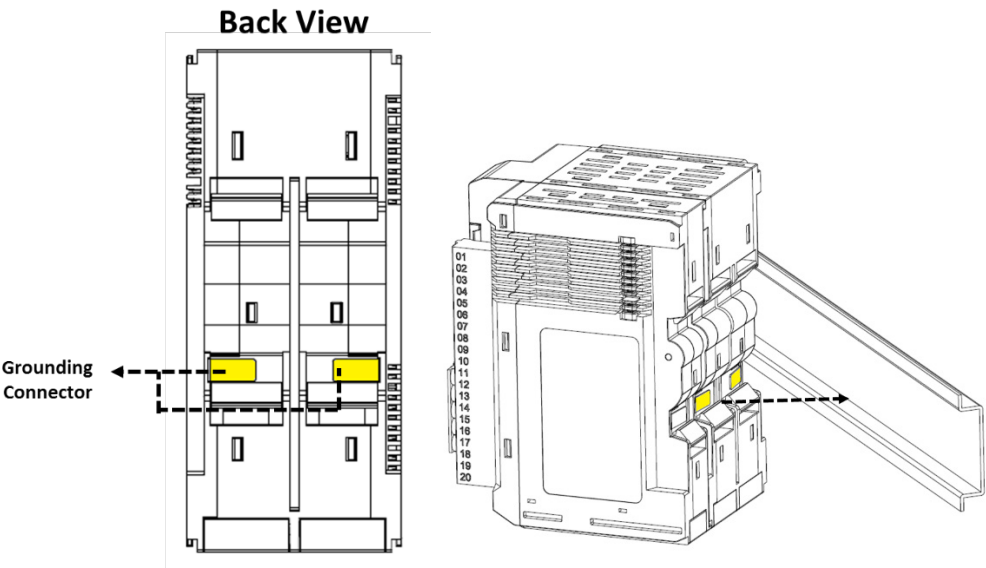
**NOTE** To ensure that wires are securely connected to terminal block connectors, strip 7 to 9 mm of insulation off the ends of the wires before connecting them to the terminal block.

## Grounding the Unit

This device has two ground pins. One pin is for system power and the other pin is for field power.

### Connecting the System Power Ground

The system power ground connector is at the back of the unit. Once the device has been installed on a DIN rail, the system power ground connector will connect to the DIN rail.

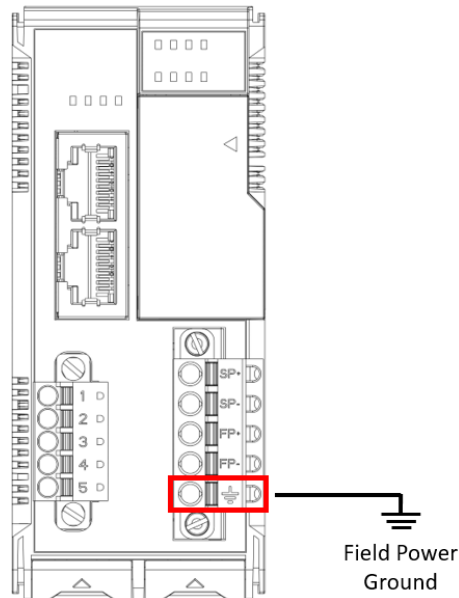


**CAUTION**

For surge protection, connect the DIN rail to earth ground.

## Connecting the Field Power Ground

Connect the field power ground pin ( $\perp$ ) to your field power ground.

**CAUTION**

Be sure to note the maximum possible current for each power wire and common wire. Observe all electrical codes dictating the maximum current allowable for each wire size. If currents exceed the maximum rating, the wires will overheat, which could cause serious damage to your equipment. For safety reasons, we recommend using 2 mm diameter wire to connect to the power supply (e.g., 12 AWG).

## Mounting the Unit

In this section, we describe how to mount the device on a DIN rail and how to unmount the device from a DIN rail.

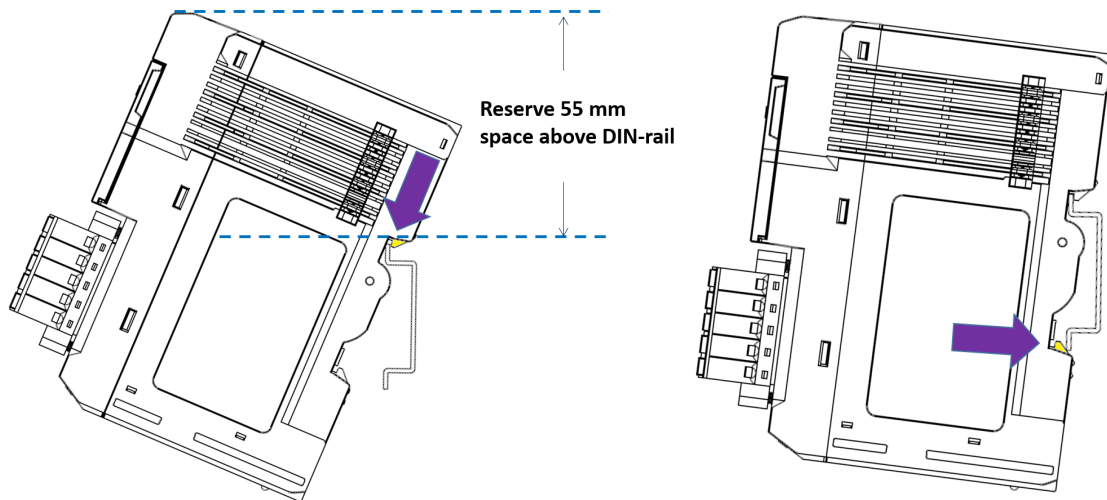
**DANGER**

Never install the device while the power source is switched on.

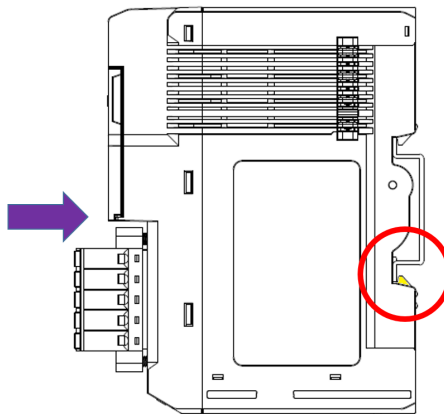
## Installing the Unit on a DIN Rail

Take the following steps to install the unit on a DIN rail.

**Step 1:** Hook the mounting clip of the unit onto the DIN rail, and then lower the clip onto the DIN rail. At least 55 mm of space above the DIN rail should be kept free to ensure that the installation can be done correctly.



**Step 2:** Push the unit towards the DIN rail until the end of the mounting clip snaps into place.

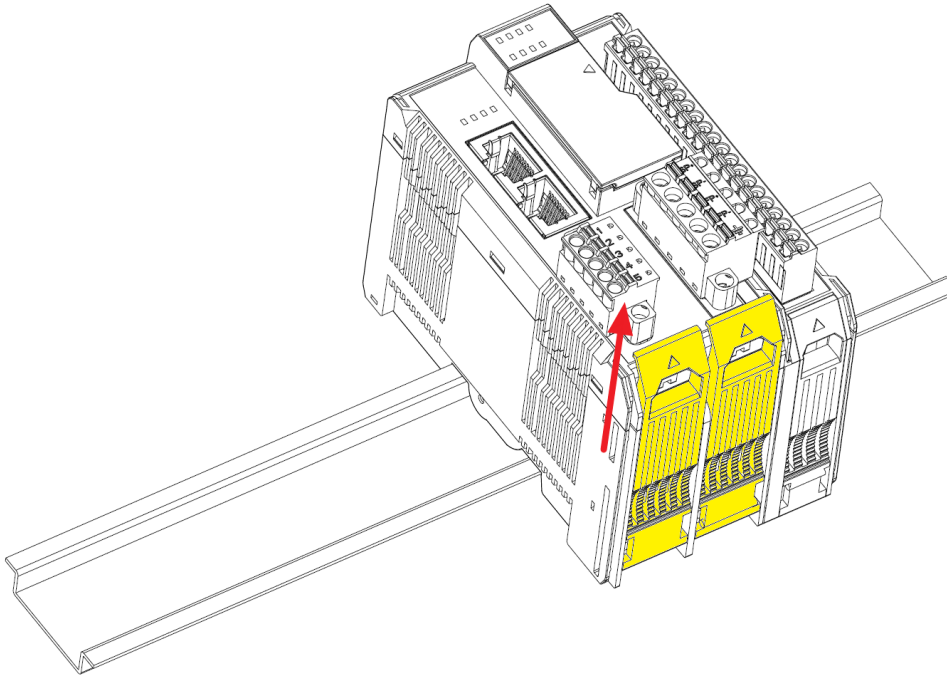


**INFORMATION** When the I/O module is inserted into the correct position, the connection between the internal bus and the previous module is established.

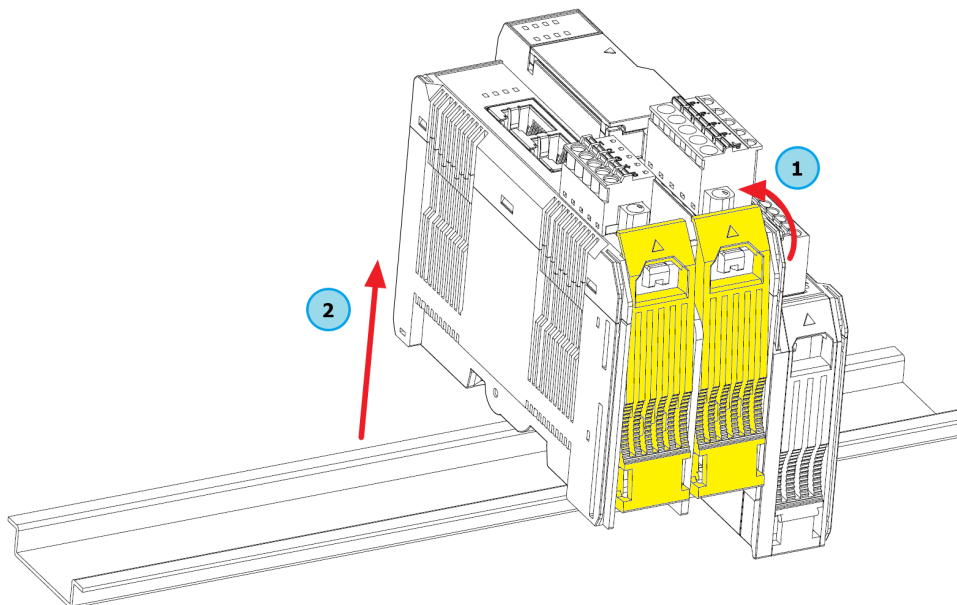
## Removing the Unit from a DIN Rail

Take the following steps to remove the unit from a DIN rail.

**Step 1:** Use your finger to pull the release tab on the lower part of the module.



**Step 2:** Press the release tab (item 1 in the figure) and then remove the CPU module from the DIN rail (item 2 in the figure).

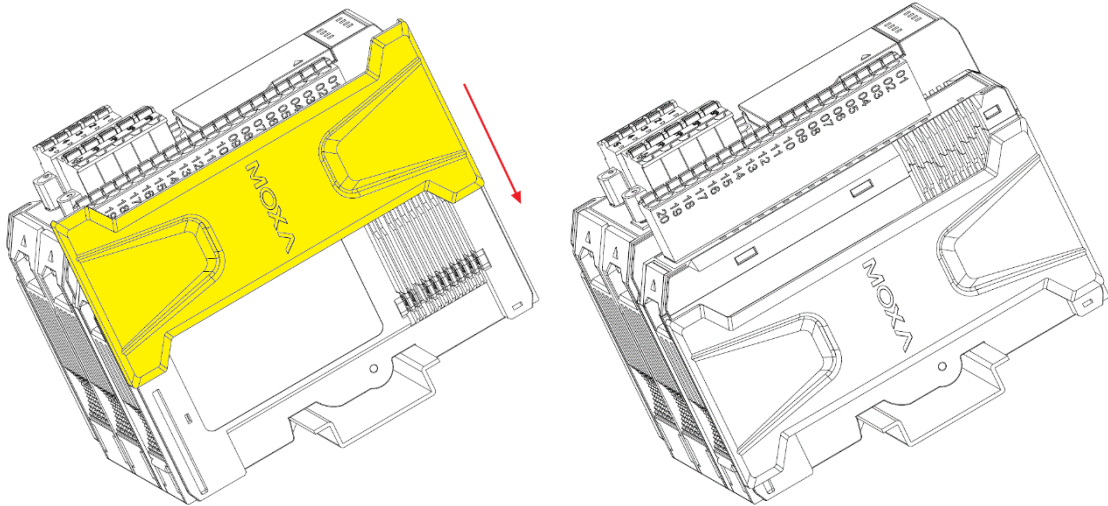


**NOTE** Disconnect all connections, including Ethernet, serial, and power cables, from the device before removing the device from the DIN rail.



## Installing Covers on the Device and the Right-Most I/O Module

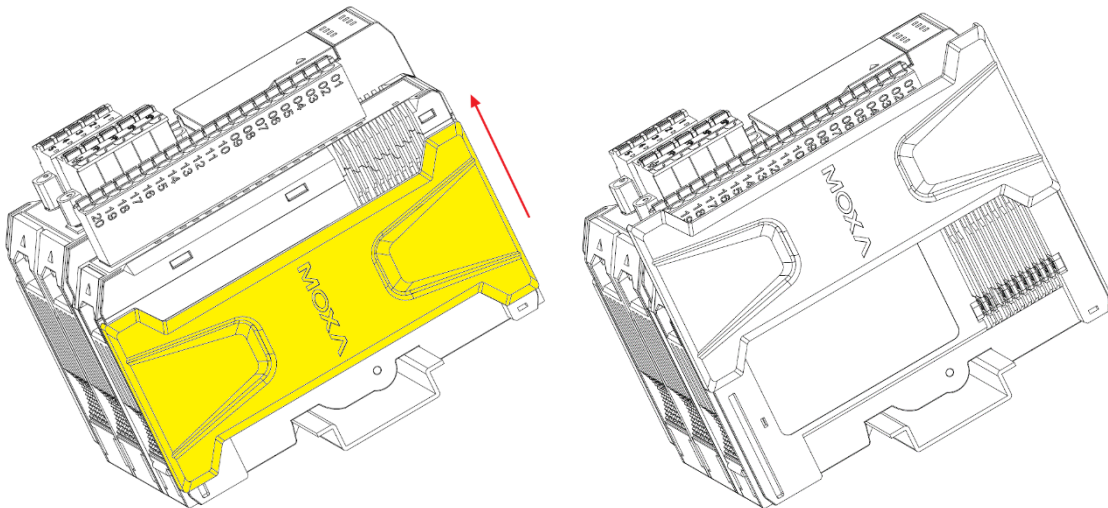
Insert the covers on the left side of the device and on the right side of the I/O module that is installed furthest to the right. Make sure the covers cover the internal bus of the module.



**NOTE** The covers provide protection against electrostatic discharge.

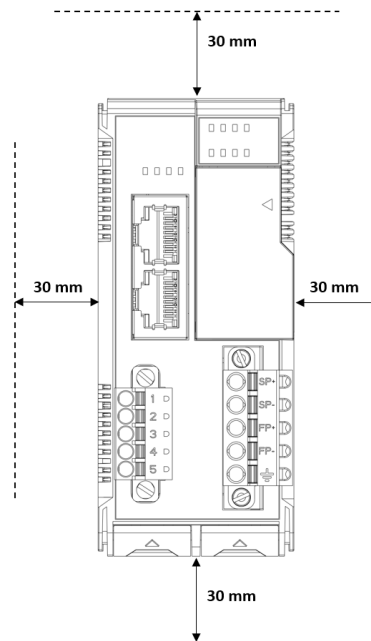
## Removing a Cover from the Right-Most Module

Before adding a new module to the right-most module, remove the cover first. Place your hand on the cover and slide it up as indicated in the diagram below.



## Horizontal Installation

Before installing the device, ensure there is enough space around the device so that it can dissipate heat. In order to ensure the device works properly, we suggest reserving the space shown in the figure below.



### CAUTION

DO NOT install the device vertically, as the fan-less heat dissipation design will not perform as intended.

## Powering on the Unit

After turning on the power supply, it will take 5 to 10 seconds for the operating system to boot up. The green Ready LED will illuminate continuously until the operating system is ready.

In this chapter, we introduce which software tools can be used with this device.

The following topics are covered in this chapter:

## ❑ **Preparing Software Tools**

- Connecting Web Console
- Preparing IOxpress Utility
- Preparing Moxa CLI Configuration Tool

## ❑ **Web Console**

- Dashboard
- System
- Security
- Network
- Module
- Serial Port
- I/O
- Internal Register
- Protocol

# Preparing Software Tools

## Connecting Web Console

The Web Console is already embedded in this device. Use the web console to check the device status, configure settings, or update the firmware of the device. Follow the steps below to connect to the web console.

1. Connect the device to your PC through an Ethernet cable.
2. Power on the unit.
3. Open a web browser (Chrome is recommended) on your PC, and type the default IP address shown on the model label of the unit.

**INFORMATION** Type in the IP address (if the IP address is not set by default). If the IP address is not available, use the IOxpress utility to search for the device, or load the factory default settings by holding down the RESET button to access the device through the default IP address.

## Preparing IOxpress Utility

The IOxpress Utility can be downloaded from the Moxa website at [www.moxa.com](http://www.moxa.com). After downloading the file, unzip it and run setup.exe. The installation program will guide you through the installation process.

The IOxpress utility can be used for any of the purposes below. Multiple devices can be used at one time.

- Update configurations to the device
- Get configurations from the device
- Update firmware of the device
- Set device date and time
- Restart the device
- Load the factory default settings

Refer to the **Mass-deploying the Settings** section for detailed instructions.

**NOTE** The ioThinx 4510 Series is only compatible with IOxpress v2.2 or later.

## Preparing Moxa CLI Configuration Tool

Moxa CLI Configuration Tool (MCC\_Tool) can be downloaded from the Moxa website at [www.moxa.com](http://www.moxa.com). After downloading the file, unzip it and run setup.exe. The installation program will guide you through the installation process.

It is a command line tool that provides the following functions to manage field devices.

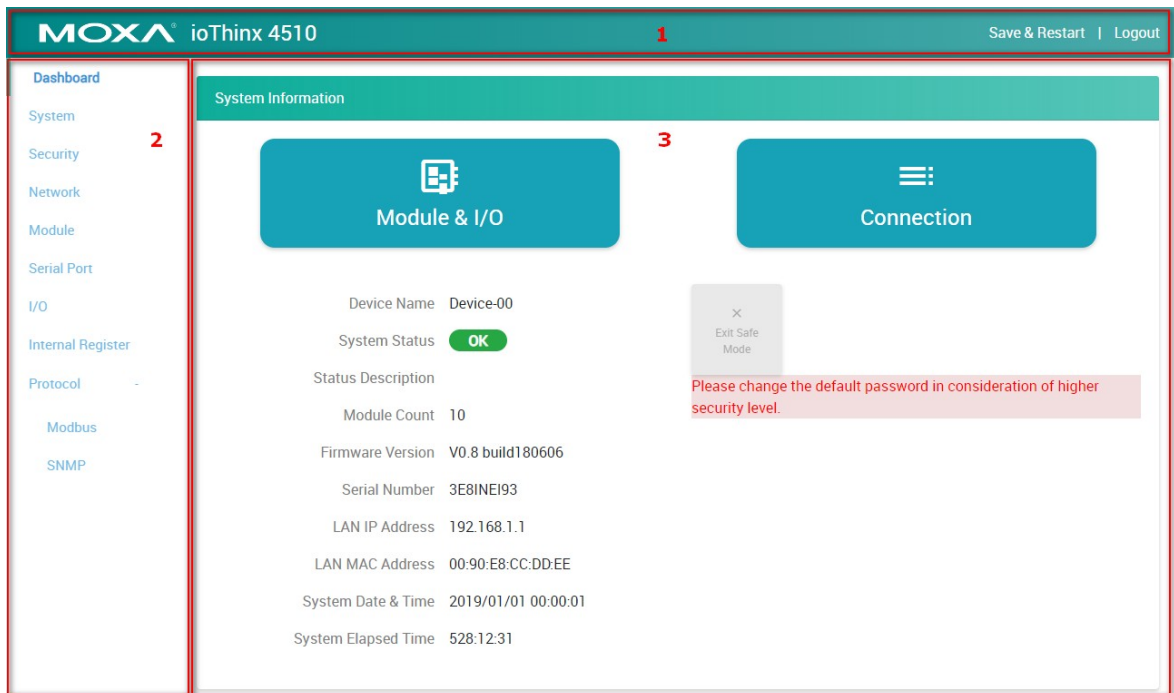
- Report firmware versions
- Upgrade firmware
- Import/export configuration files
- Change password

Management tasks can be performed according to which devices the user requires (1 for single device or 1 for multiple devices) and across different subnet networks.

Refer to **Moxa CLI Configuration Tool** User's Manual for detailed instructions.

# Web Console

The Web Console is the main software tool to configure, monitor, and operate a device. If mass deploying to multiple devices is required, use IOxpress utility instead.



The Web Console is divided into three regions:

1. **Title Panel:** It provides Login, Save & Restart, and Logout functions.
2. **Menu panel:** It provides access to configure the functions or services.
3. **Web page panel:** The web page associated with the function selected in the Menu panel.

**INFORMATION** Whenever any configuration is modified, the **Save & Restart** will become red and blink. Click **Save & Restart** to make the changes effective.

Save & Restart | Logout

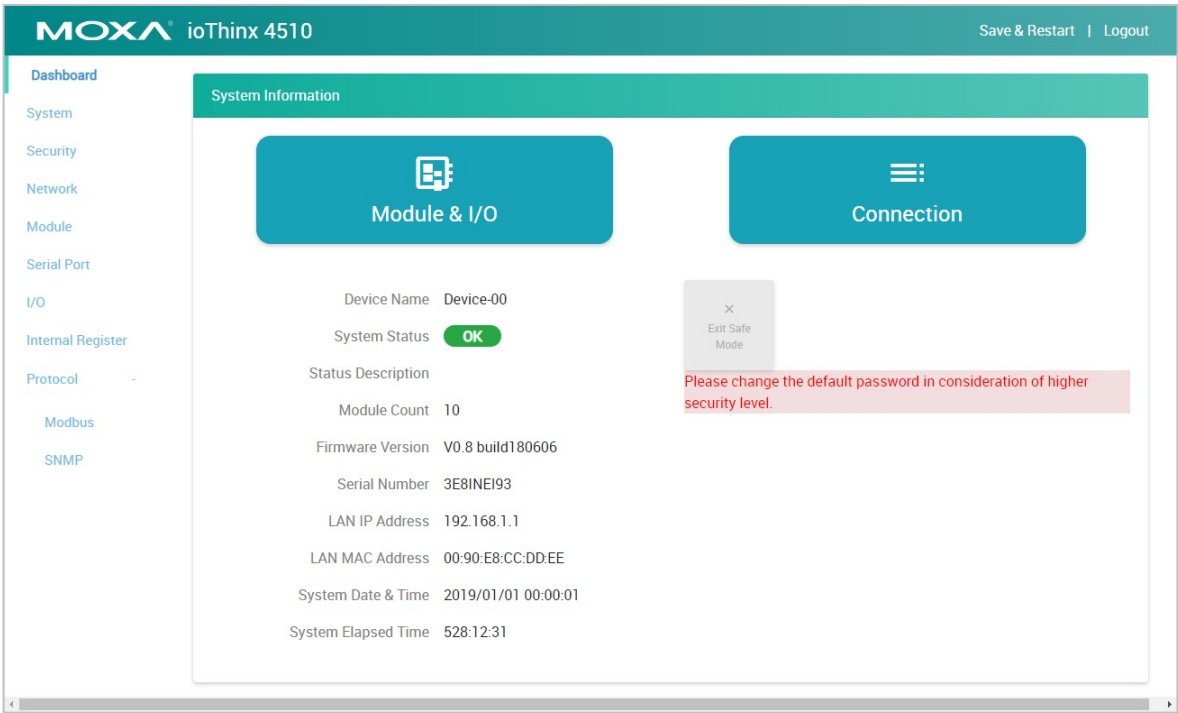
**NOTE** For security reasons, click **Logout** when no longer accessing this device. DO NOT leave the web console unattended.

## Dashboard

The dashboard provides information about the system, modules, I/Os, and the connection status. It also allows you to exit the safe mode status or to change the I/O status.

## System Information

The one page system information provides detailed information for this device. For information regarding modules and I/Os, click **Module & I/O** to get the detailed information. For the status of external connections, click **Connection** to get the detailed information.

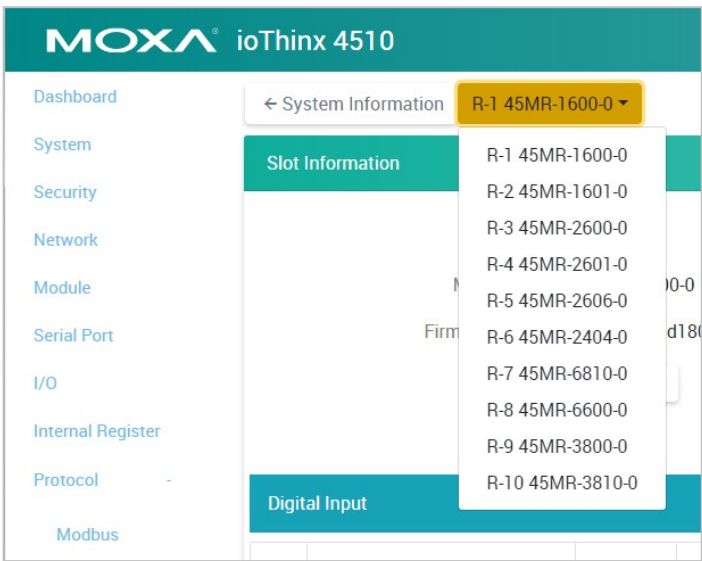


**Exit Safe Mode:** Manually exit the safe mode status of this device. Refer to the **Security** section for more information about the Safe Mode function.

## Module & I/O

The **Module & I/O** provides information about modules and I/Os status. It also allows you to change the I/O status.

**Module Drop-Down List:** It lists all of the I/O modules of this device. Select the specific module for its module and I/O information.



**Locate:** Identify the physical location of the module and the module's status LED will blink green.

**DI Channel (DI Mode):** It shows the status of this channel. No operation is allowed.

No.	Name	Mode	Value	Trigger	Filter	Status	Operation
0	DI-00	DI	--	--	500 us	On	--

**DI Channel (Counter Mode):** It shows the status of this channel. Type a value between 0 and 4294967295, and then click **SET** to set the current counter value. Click **RUN** or **PAUSE** to change the counter status.

No.	Name	Mode	Value	Trigger	Filter	Status	Operation
0	DI-00	Counter	65535	Rising edge	500000 us	Running	65535 SET PAUSE

**DO Channel (DO Mode):** It shows the status of this channel. Click **ON** or **OFF** to change the DO status.

No.	Name	Mode	ON Width	OFF Width	Pulse Count	Status	Operation
0	DO-00	DO	--	--	--	On	OFF

**DO Channel (Pulse Mode):** It shows the status of this channel. Click **START** or **STOP** to change the pulse output status.

No.	Name	Mode	ON Width	OFF Width	Pulse Count	Status	Operation
0	DO-00	Pulse	500 us	500 us	10	Start	STOP

**Relay Channel:** It shows the status of this channel. Click **ON** or **OFF** to change the relay status.

No.	Name	Mode	Status	Operation
0	RELAY-00	Relay	On	OFF

**AI Channel:** It shows the status of this channel. Click **RESET** to reset the minimum and maximum values.

No.	Name	Scaled Range	Value	Min	Max	Min/Max
0	AI-00	0.000 - 20.000 mA	11.000 mA	8.000 mA	16.000 mA	RESET

**RTD Channel:** It shows the status of this channel. Click **RESET** to reset the minimum and maximum values. Apply the reference temperature value in the calibration field and click **SET** to execute calibration.

#	Name	Sensor Type	Value	Min	Max	Min/Max	Calibration
0	45MR-6600-0@RTD-00	PT 100	0.000 C	0.000 C	0.025 C	RESET	0 SET

**TC Channel:** It shows the status of this channel. Click **RESET** to reset the minimum and maximum values. Apply the reference temperature value in the calibration field and click **SET** to execute calibration.

#	Name	Sensor Type	Value	Min	Max	Min/Max	Calibration
0	45MR-6810-0@TC-00	K TYPE	0.000 C	0.000 C	0.000 C	RESET	0 SET

## Connection

The connection page shows the connection status from other hosts. This information can assist you with managing your devices.

MOXA® ioThinx 4510

Save & Restart | Logout

Dashboard

System

Security

Network

Module

Serial Port

I/O

Internal Register

Protocol +

← System Information

Connection List

#	Source Host Address	Type	Port
1	192.168.1.1	Web/Http	80
2	192.168.1.2	SNMP	161
3	192.168.1.3	Modbus TCP Slave	502
4	192.168.1.4	Web/Https	443

## System

This section introduces the functions of the device’s system.

### Device Settings

MOXA® ioThinx 4510

Save & Restart | Logout

Dashboard

System

Security

Network

Module

Serial Port

I/O

Device Settings

Time Settings

Watchdog

Configuration

Firmware

Device Settings

Device Name

Server00

Language

English

**Device Name:** Set the name of this device (max length = 16, '.' is not allowed).

**Language:** Select the language of the web console.



## Time Settings

The screenshot shows the 'Time Settings' page in the Moxa ioThinx 4510 web interface. The page has a teal header with the Moxa logo and 'ioThinx 4510'. On the right of the header are links for 'Save & Restart' and 'Logout'. A left sidebar contains a menu with 'Dashboard' and 'System' (highlighted), and other options like 'Security', 'Network', 'Module', 'Serial Port', 'I/O', 'Internal Register', and 'Protocol'. The main content area has tabs for 'Device Settings', 'Time Settings' (active), 'Watchdog', 'Configuration', and 'Firmware'. The 'Time Settings' section includes:
 

- 'System Date & Time' with a 'Select Date' button and a green 'Set Time' button.
- 'Enable NTP Server' with an unchecked checkbox.
- 'NTP Server' with a text input field containing 'pool.ntp.org'.
- 'Sync Interval' with a text input field containing '1440'.

**System Date & Time:** Select the date for the device. Click **Set Time** to set the time of the device.

**Enable NTP Server:** Click the checkbox to enable date and time synchronization with the NTP sever.

**NTP Server:** Set the URL or IP address of the NTP server.

**Sync Interval:** Set the synchronization interval with the NTP sever (unit: min(s), 1 to 43200, default = 1440).

**INFORMATION** This device does not have a battery. Therefore, if the device is powered off, the system date and time will have to be set again. If the NTP server is not available, set the date and time of the device after rebooting.

## Watchdog

The screenshot shows the 'Watchdog' page in the Moxa ioThinx 4510 web interface. The layout is similar to the Time Settings page. The 'Watchdog' tab is active. The settings include:
 

- 'Safe Mode On Service' with a dropdown menu showing 'Modbus TCP Slave'.
- 'Communication WatchDog for Safe Mode' with a text input field containing '0'.
- 'Auto Clear Safe Mode' with an unchecked checkbox and the text 'Enable/Disable'.

**Safe Mode on Service:** Select the service that you want to link the watchdog to in order to keep monitoring the connection status (option: Modbus TCP Slave).

**Communication Watchdog for Safe Mode:** The timeout value when the master of **Safe Mode on Service** is disconnected (unit: sec(s), 0 to 65535, 0 is disable).

**Auto Clear Safe Mode:** Click the checkbox to enable or disable automatically clearing the safe mode status.

Once the communication watchdog is timeout, the safe mode will be enabled. The behavior of ioThinx 4510 and 45MR modules are listed below:

	ioThinx 4510	45MR modules
<b>Behavior</b>	<ul style="list-style-type: none"> <li>Wait for Modbus/TCP Master's re-connection</li> <li>Output channels cannot be controlled via any access e.g. RESTful API or web console</li> </ul>	<ul style="list-style-type: none"> <li>Input channels: no change</li> <li>Output channels: set the channel status according to pre-defined safe mode settings</li> </ul>
<b>LED status</b>	RDY: Red fast blinking	Status: Red fast blinking (applied to the modules which have output channels only)

Once the connection is recovered, the behavior of the ioThinx 4510 and 45MR modules are listed below.

1. Auto Clear Safe Mode: Enabled

	ioThinx 4510	45MR modules
<b>Behavior</b>	Recovered to normal status	Recovered to normal status
<b>LED status</b>	RDY: Green	Status: Green

2. Auto Clear Safe Mode: Disabled

	ioThinx 4510	45MR modules
<b>Behavior</b>	Status will remain on safe mode until the safe mode flag is cleared.	Status will remain on safe mode until the safe mode flag is cleared.
<b>LED status</b>	RDY: Red fast blinking until the error flag is cleared manually	Status: Red fast blinking until the error flag is cleared manually

**NOTE** To exit the safe mode status, click the "Exit Safe Mode" button on the dashboard or type "0" to the "watchdogAlarmFlagClear" register through Modbus. Otherwise, output channels cannot be controlled via any access e.g. RESTful API or web console.

## Configuration

**MOXA ioThinx 4510** Save & Restart | Logout

Dashboard | Device Settings | Time Settings | Watchdog | **Configuration** | Firmware

System | Security | Network | Module | Serial Port | I/O | Internal Register | Protocol +

**Configuration**

Select File  Please select a configuration file.

Update network settings (IP, Gateway, etc.) ☐

Update to Device\*

Get from Device

Load to Default\*\*

\*DO NOT DISCONNECT POWER OR NETWORK CABLE during the update process!

\*\*Backup configuration file before loading factory default configuration.

**Select File:** Click **Browse** to select a configuration file to update the device.

**Update network settings (IP, Gateway, etc.):** Click the checkbox if the network settings need to be updated.

**Update to Device:** Click **Update** to update the firmware to the device.

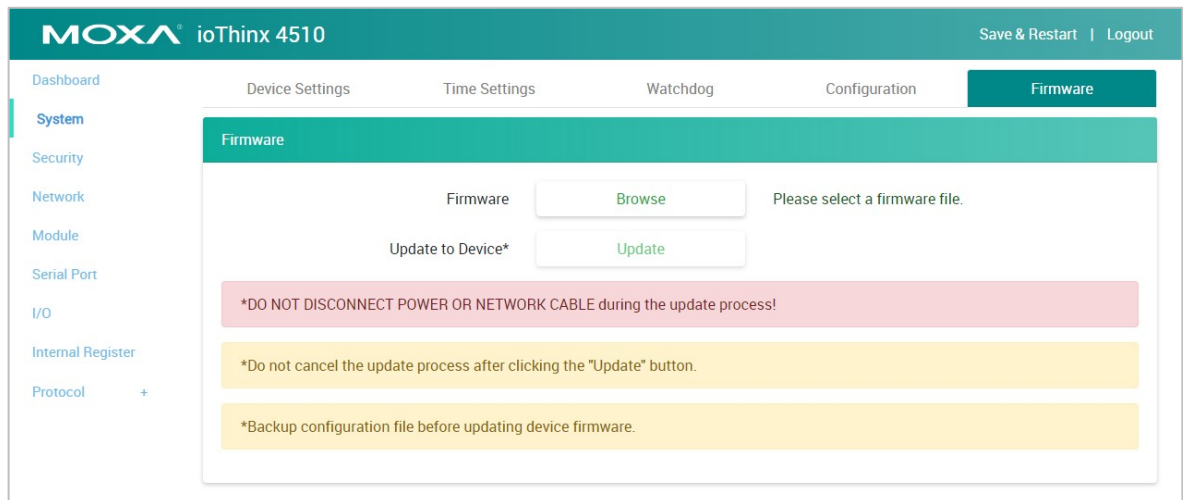
**Get from Device:** Get the configuration file of the device.

**Load to Default:** Load the factory default settings of the current firmware version.

**NOTE** Do not disconnect the power or network cable during the update process.

**INFORMATION** Back up the configuration file before loading the factory default configurations.

## Firmware



**Firmware:** Click **Browse** to select a firmware file to update the device.

**Update to Device:** Click **Update** to update the firmware to the device.

**NOTE** Do not disconnect the power or network cable during the update process.

**NOTE** This device supports firmware automatic recovery function. If the firmware in the device is corrupted, the system will load the backup firmware automatically to overwrite the corrupted one. When the system is in recovery mode, the RDY LED will slowly blink red. DO NOT DISCONNECT the power cable when the recovery process is underway. After the recovery process is complete, you can update the firmware again.



### CAUTION

If you downgrade the device to firmware version v1.0.0, IOxpress will not be able to access the device. In this case, please connect to the device via a web service instead.

**INFORMATION** The update process cannot be canceled after "Update" is clicked.

**INFORMATION** Back up the configuration file before updating the device firmware.

## Security

The **Security** section allows you to manage the security policy of the device.

**NOTE** Do not expose the device to the public Internet without any security protection. To increase the security of the device, we suggest configuring security settings prior to other settings.

## Service Settings

Enable/disable services to prevent unwanted access. The Default configuration enables Web Server, and IOxpress/MCC Tool/MXIO.

**MOXA ioThinx 4510** Save & Restart | Logout

Dashboard | **Service Settings** | User Settings | Account Settings | Access Control | Certificate Settings

Dashboard | System | Security | Network | Module | Serial Port | I/O | Internal Register | Protocol +

No.	Service	TCP/UDP	Port
<input checked="" type="checkbox"/> 1	Web Service via HTTP	TCP	80
<input type="checkbox"/> 2	Web Service via HTTPS <small>MUST import the self-signed certificate before enabling the web service via https, or the browsers may block the connection</small>	TCP	443
<input type="checkbox"/> 3	RESTful API via HTTP	TCP	80
<input type="checkbox"/> 4	RESTful API via HTTPS	TCP	443
<input type="checkbox"/> 5	SNMP Agent	UDP	161
<input type="checkbox"/> 6	Modbus/TCP Slave	TCP	502
<input type="checkbox"/> 7	Modbus/RTU Master	-	-
<input type="checkbox"/> 8	MQTT Client	TCP	-
<input checked="" type="checkbox"/> 9	IOxpress/MCC Tool/MXIO	TCP/UDP	10124/4800

**NOTE** If all services are disabled, this device will no longer be accessible, and you will need to load the factory default configurations to access the device.

**NOTE** For security reasons, we suggest disabling those services that your application will not use.

**NOTE** Because of device limitations, MQTT cannot work with RESTful API.

**NOTE** Web Service via HTTPS is designed for configuration purposes. Because of device limitations, the https web service only works with Web service, IOxpress, MCC Tools, and MXIO.

**NOTE** Before using the web service, import the self-signed certificate via https. Otherwise, the browser may block the connection.

## User Settings

Enable/Disable user type, or configure the username and password for Administrator, Operator, and Users.

The screenshot shows the MOXA ioThinx 4510 User Settings page. The page has a teal header with the MOXA logo and 'ioThinx 4510'. On the right of the header are links for 'Save & Restart' and 'Logout'. A left sidebar contains navigation links: Dashboard, System, Security (highlighted), Network, Module, Serial Port, I/O, Internal Register, and Protocol. The main content area has tabs for Service Settings, User Settings (active), Account Settings, and Access Control. The 'User Settings' tab displays a table with the following data:

No.	Type	Username	Permissions
1	Administrator	admin	Full control
2	Operator	operator	Dashboard and I/O status change
3	User	user	Dashboard

Below the table, there are input fields for configuring a user type:

- Type:** A dropdown menu currently set to 'Administrator'.
- Enable:** A checkbox that is checked.
- New Username:** A text input field. To the right, it says: 'Must be 1-30 characters. Cannot include spaces, but letters, numbers, and symbols are allowed.'
- Admin Password:** A text input field.
- New Password:** A text input field. To the right, it says: 'Must be 4-16 characters. Letters, numbers, and symbols are allowed. Must include at least one number and one symbol.'
- Confirm Password:** A text input field.

**Type:** Select a user type to change the username and password.

**Enable:** Enable or disable the type you select.

**New Username:** It allows you to change the username of the selected user type (Must be 1 to 30 characters in length. Letters, numbers, and symbols are allowed, but not spaces).

**Admin Password:** Type the password for the administrator to gain authorization to make changes.

**New Password:** It allows you to change the password of the selected user type (Must be 1 to 30 characters in length and include at least one number and one symbol. Letters, numbers, and symbols are allowed but spaces are not).

**Confirm Password:** Type in your new password again.

**NOTE** Change the default password in order to enhance security when you first login.

**INFORMATION** The default username is admin, and the default password is moxa.

## Account Settings

**MOXA ioThinx 4510** Save & Restart | Logout

Dashboard Service Settings User Settings **Account Settings** Access Control Certificate Settings

System Security Network Module Serial Port I/O Internal Register Protocol +

**Account Settings**

Idle Timeout (Unit: min(s))

Retry Failure Threshold (Unit: time(s))

Lockout Time (Unit: min(s))

System Log  (max: 4000 records)

Login Failure Message

System Use Notification

**Idle Timeout:** The timeout value when the user account is idle (unit: min(s), 0 to 1440 mins, default: 5 mins) Note: 0 for disabled.

**Retry Failure Threshold:** The maximum number of retries for the user account to log in (unit: time(s), 1 to 10 times, default: 5 times).

**Lockout Time:** The timeout value for when the user account will be locked due to reaching the retry failure threshold (unit: min(s), 1 to 60 mins, default: 5 mins).

**System Log:** Users can download the system log by clicking the export button. You can access the most recent 2,000 records. The device will overwrite the oldest data when the memory is full.

**Login Failure Message:** Create the message shown on the login webpage after the user account fails to log in (character limit = 200).

**System Use Notification:** Define the message shown on the login webpage when the user account connects to the Web Console (character limit = 200).

## Access Control

Use IP Address/Netmask combinations to control which devices can access the device.

**MOXA ioThinx 4510** Save & Restart | Logout

Dashboard Service Settings User Settings Account Settings **Access Control**

System Security Network Module Serial Port I/O Internal Register Protocol +

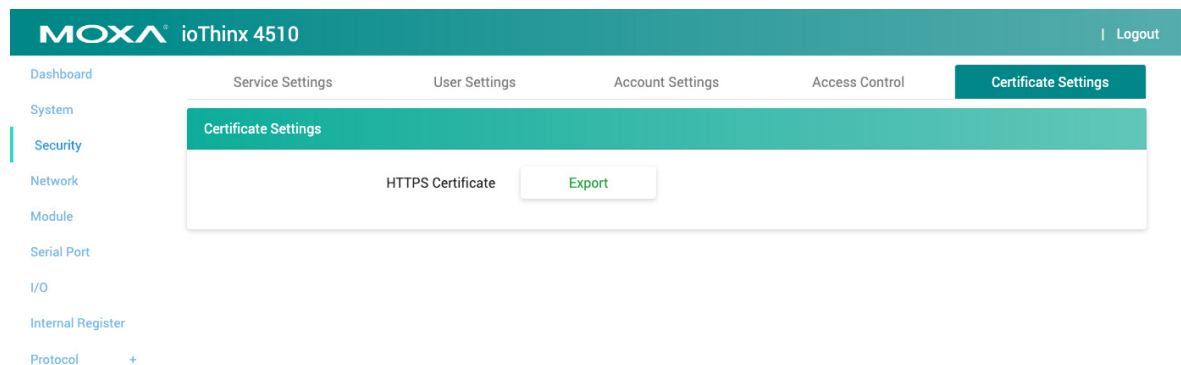
**Access Control**

**Warning** Note: Only allow below IP address to access this device

No.	IP Address	Netmask
1	0 . 0 . 0 . 0	255 . 255 . 255 . 0
2	0 . 0 . 0 . 0	255 . 255 . 255 . 0
3	0 . 0 . 0 . 0	255 . 255 . 255 . 0
4	0 . 0 . 0 . 0	255 . 255 . 255 . 0
5	0 . 0 . 0 . 0	255 . 255 . 255 . 0
6	0 . 0 . 0 . 0	255 . 255 . 255 . 0
7	0 . 0 . 0 . 0	255 . 255 . 255 . 0
8	0 . 0 . 0 . 0	255 . 255 . 255 . 0
9	0 . 0 . 0 . 0	255 . 255 . 255 . 0
10	0 . 0 . 0 . 0	255 . 255 . 255 . 0

## Certificate Settings

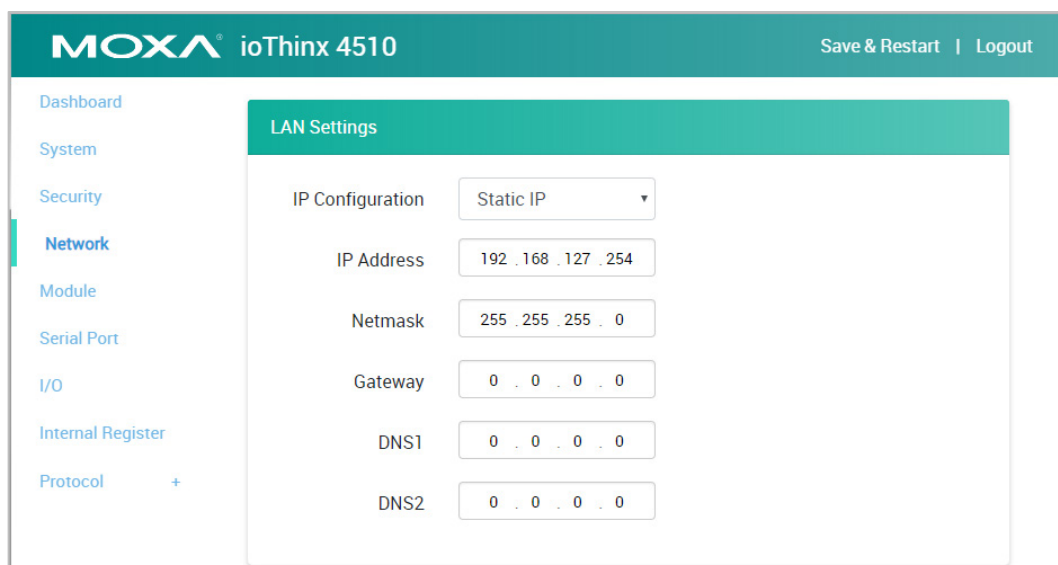
The ioThinx 4510 will generate a self-signed certificate based on the IP address. Users can download the certificate by clicking the **Export** button, and then import the certificate through the browser to enhance security.



## Network

This section introduces the Network settings function.

### LAN Settings



**IP Configuration:** Configure the following settings if **Static IP** is selected. If **DHCP** is selected, the following settings are not allowed (option: Static IP or DHCP).

**IP Address:** Set the IP address of the device (0 to 255).

**Netmask:** Define the logical subdivision of an IP network and specify the network's available hosts (0 to 255).

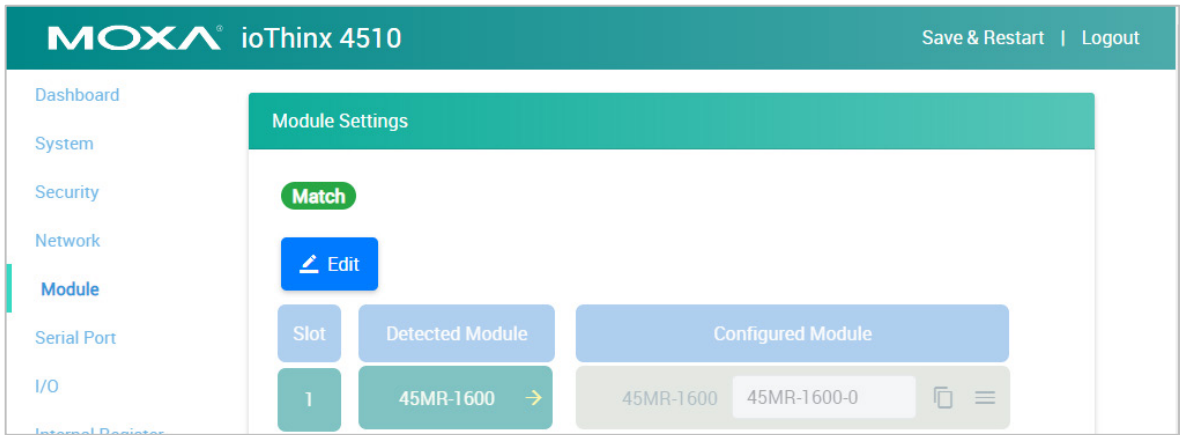
**Gateway:** Define the router that can route the network traffic to the other network or Internet (0 to 255).

**DNS1 and DNS2:** Define DNS server(s) that can translate URL to IP address (0 to 255).

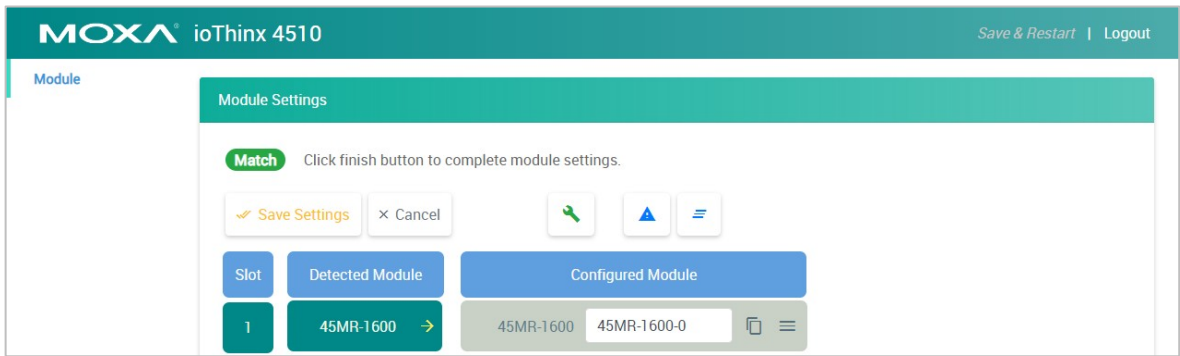
**INFORMATION** The IP address of the device must be unique. Two devices in the network cannot share the same IP address as it causes an IP address conflict.

# Module

This section introduces the Module settings function.





**Edit:** Click this button to enter edit mode.




**Save Settings:** This button only appears in edit mode. Click this button to finish module settings and exit edit mode.

**Cancel:** This button only appears in edit mode. Click this button to cancel module settings and exit edit mode.

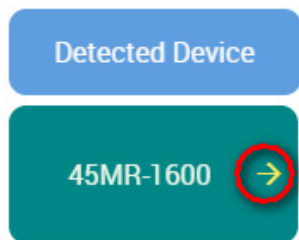
**Auto Matching** : Click this button to automatically match all configured modules with all detected modules.

**Load Default** : Click this button to load the default settings of all configured modules.

**Reload** : Click this button to reload the module settings before entering edit mode.

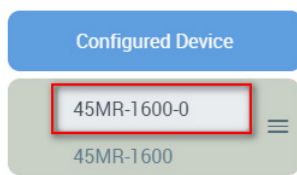
**Slot:** The slot position of the detected module.

**Detected Module:** The physical module detected by the system. The yellow arrow allows you to insert the specific module into the configured module.

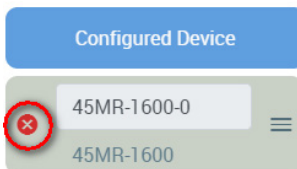




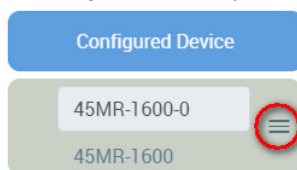
**Configured Module:** The module settings for the detected module. A unique module name is required in the textbox (max. length = 16, "." is not allowed).



The delete icon appears when you place your mouse over the place indicated below. It allows you to delete the configured module.



The drag icon allows you to drag the configured module and drop it to the position you need.

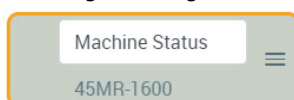


**NOTE** The detected module should match the configured module. Otherwise, the Web Console will not allow you to configure other settings.

**NOTE** The detected module should match the configured module. Otherwise, the Web Console will not allow you to click **Finish**.

**INFORMATION** Use **Auto Matching** to quickly match the configured module with the detected module.

**INFORMATION** Once the setting of a configured module is changed, the configured module will be highlighted by an orange rectangle.



**INFORMATION** If the configured module does not match the detected module, the configured module will be highlighted by a red rectangle.



## Serial Port

This section introduces the serial port settings function.

### Port 1/Port 2

Click the tab to configure the settings of Port 1 or Port 2.

**NOTE** The Port 2 tab is only available when the **Mode** of the Port 1 is **RS-485 2-Wire**.

The screenshot displays the MOXA ioThinX 4510 web interface. The top header shows the MOXA logo and 'ioThinX 4510' with 'Save & Restart' and 'Logout' links. A sidebar on the left contains navigation links: Dashboard, System, Security, Network, Module, Serial Port (highlighted), I/O, Internal Register, and Protocol. The main content area has two tabs: 'Port 1' (active) and 'Port 2'. Under the 'Port 1' tab, the 'Port Settings' section is visible, containing six configuration items, each with a dropdown menu:

- Mode:** RS-485 2-Wire
- Baudrate:** 9600
- Parity:** NONE
- Data Bits:** 8
- Stop Bits:** 1
- Flow Control:** None

**Mode:** The standard of the serial device connected to this port (option: RS-232, RS-422, or RS-485 2-Wire).

**Baudrate:** The data transmission rate (option: 300, 1200, 2400, 4800, 9600, 19200, 38400, 57600, or 115200 bps).

**Parity:** The method of detecting errors in transmission (option: Even, Odd, or None).

**Data Bits:** The data bits in each character (option: 5, 6, 7, or 8).

**Stop Bits:** The stop bits sent at the end of every character (option: 1 or 2).

**Flow Control:** The handshaking method (option: None, RTC/CTS, or XON/XOFF).

## Modbus RTU Device

**Device Drop-Down List:** It shows the device name of the Modbus RTU devices. Select one of the devices to configure its settings. The green icon shows that data collection from the device is enabled.

**Enable Device:** Click the checkbox to enable data collection from the device. The icon beside the Modbus device in the **Device Drop-Down List** will change from red to green after being enabled.

**Device Name:** Name of the Modbus device (max. length = 16; "." is not allowed).

**Device ID:** The device ID of this Modbus device (options: 1 to 247; default: 1).

**Advanced Button:** Click this button to show/hide the following settings.

**Delay between Polls:** The delay time after polling the Modbus register(s) of the Modbus device (unit: 100 ms; 100 to 3600000; 0 disabled; default: 10).

**Polling Timeout:** The timeout value when polling data from the Modbus device (unit: 100 ms; 0 to 30000; default: 30).

**Polling Retries:** The maximum number of retries after a polling timeout occurs (options: 0 to 10; default: 3).

**NOTE** A maximum of four Modbus RTU devices can be connected to one serial port when the RS-485 mode is selected.

## Modbus RTU Device Profile

Click **Add New Profile** to create a profile of the selected device.

New Profile Setting

ADD new Profile

After creating a new profile, configure the settings of the profile.

Profile Setting - Profile-00

Profile Name

Start Address

Scan Rate (Unit: 100ms)

IR type

Swapped Value

Exception Code Setting - WORD IR Index

Point Type

Length

IR Start Index

DELETE this Profile

**Profile Name:** Name the profile of the Modbus device (max. length = 16; "." is not allowed).

**Point Type:** Set the corresponding Modbus point type setting (option: 01: Coil Status (R/W), 02: Input Status (R), 03: Holding Register (R/W), or 04: Input Register (R))

**Start Address:** Define the start address of this Modbus tag (0 to 65535).

**Length:** Define the length of the coil (1 to 2000) or the register (1 to 125).

**Scan Rate:** Define how quickly to poll the profile data (unit: 100 ms; 100 to 3600000; default: 10).

**IR Type:** Set the internal register data type (option: BOOL, WORD, DWORD, or FLOAT).

**IR Start Index:** Set the start number of the internal register for storing data. It only allows you to select available internal registers, depending on the length you define.

**Swapped Value:** Select a data conversion option.

IR Type	Option
WORD	1. HiByte & LoByte 2. LoByte & HiByte
DWORD	1. HiWord & LoWord 2. LoWord & HiWord
FLOAT	1. HiWord & LoWord 2. LoWord & HiWord

**Exception Code Setting - WORD IR Index:** Set the internal register for exception code. It only allows you to select one of the available internal registers.

**Delete this Profile:** Click this button to delete this profile.

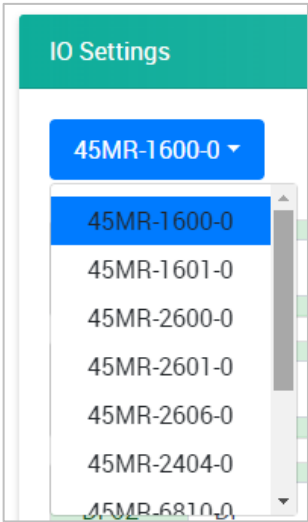
**NOTE** The maximum number of Modbus RTU device profiles that can be created is 8.

I/O

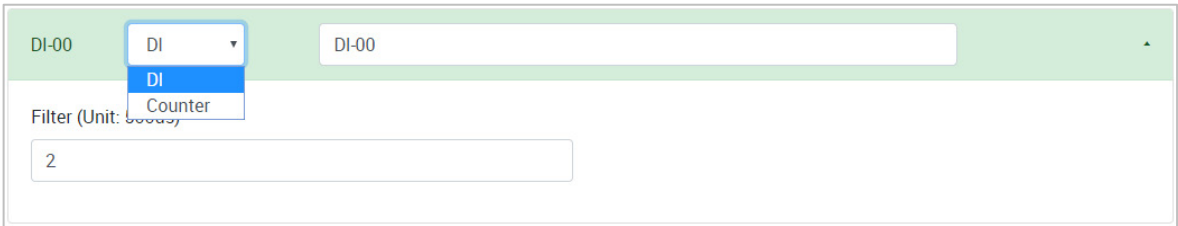
This section introduces the I/O and IR (Internal Register) settings functions.

I/O Settings

**Module Drop-Down List:** It lists all the I/O modules of this device. Select the specific module for I/O configuration.



Digital Input Channel Settings



**Channel Mode Drop-Down List:** It lists all of the channel modes, which can be operated by this channel. Select **DI** or **Counter** mode for each channel (option: DI or Counter).

**Channel Name:** The channel name is used for representing this channel (max. length = 16, "." is not allowed).

**INFORMATION** Every channel in each module must have a different name.

DI Mode

DI-00

DI

DI-00

Filter (Unit: 500us)

2

**Filter:** Software filtering is used to avoid switch bounces (unit: 500μs, 0 to 65535).

Counter Mode

DI-00

Counter

DI-00

Filter (Unit: 500us)

0

Power On Value

0

Power On Status

OFF

Power Off Storage

OFF

Trigger

Rising edge

Rising edge

Falling edge

Both

**Filter:** Software filtering is used to avoid switch bounces (unit: 500μs, 0 to 65535).

**Power on Value:** The initial counter value upon powering up (0 to 4294927695).

**Power on Status:** The counter status upon powering up (option: ON or OFF).

**Power off Storage:** Save counter value to memory during powering off. The saved value will be the initial value upon next powering up (option: ON or OFF).

**Trigger:** The channel accepts limit or proximity switches and counts events according to the ON/OFF status. When **Rising edge** is selected, the counter value increases when the attached switch is pushed. When **Falling edge** is selected, the counter value increases when the switch is released. When **Both** is selected, the counter value increases when the attached switch is pushed or released (option: Rising edge, Falling edge, or Both).

**NOTE** Not all DI channels support counter mode. Refer to the **ioThinx 4500 Series (45MR) Modules** datasheet for detailed specifications.

Digital Output Channel Settings

DO-00

DO

DO-00

Power On Status

Safe Mode Status

**Channel Mode Drop-Down List:** It lists all of the channel modes, which can be operated by this channel. Select **DO** or **Pulse** mode for each channel (option: DO or Pulse).

**Channel Name:** The channel name is used for representing this channel (max. length = 16, "." is not allowed).

DO Mode

DO-00

DO

DO-00

Power On Status

☐ OFF

Safe Mode Status

☐ OFF

Power On Delay (Unit: sec)

**Power on Status:** The DO status upon powering up (option: ON or OFF).

**Safe Mode Status:** The DO status when the device is in safe mode (option: ON or OFF).

**Power on Delay:** The time delay before triggering **Power on Status** after powering up (unit: sec(s), 0 to 65535).

Pulse Mode

DO-00

Pulse

DO-00

Power On Status

☐ OFF

Safe Mode Status

☐ OFF

Power On Delay (Unit: sec)

Pulse Count

ON Width (Unit: 500us)

OFF Width (Unit: 500us)

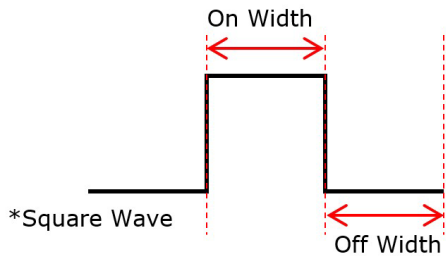
**Power on Status:** The Pulse status upon powering up (option: ON or OFF).

**Safe Mode Status:** The Pulse status when the device is in safe mode (option: ON, OFF, or Hold Last).

**Power on Delay:** The time delay before triggering **Power on Status** after powering up (unit: sec(s), 0 to 65535).

**Pulse Count:** The number of pulses per triggering (0 to 4294967295, "0" for continuous pulse output).

**On Width/Off Width:** The high and low level widths of a pulse (unit: 500μs, 1 to 65535).



**NOTE** Not all DO channels support pulse mode. Refer to the **ioThinx 4500 Series (45MR) Modules** datasheet for detailed specifications.

Relay Channel Settings

Relay-00

Relay

RELAY-00

Power On Status

Safe Mode Status

OFF

OFF

Power On Delay (Unit: sec)

0

**Channel Name:** The channel name is used for representing this channel (max. length = 16, "." is not allowed).

**Power on Status:** The Relay status upon powering up (option: ON or OFF).

**Safe Mode Status:** The Relay status when the device is in safe mode (option: ON or OFF).

**Power on Delay:** The time delay before triggering **Power on Status** after powering up (unit: sec(s), 0 to 65535).

Analog Input Channel Settings

Current Module

AI-00

4-20 mA burnout

AI-00

Measured Min Value

Measured Max Value

Unit

Voltage Module

AI-00

0-10 V

AI-00

Measured Min Value

Measured Max Value

Unit

**Channel Mode Drop-Down List:** It lists all of the channel modes, which can be operated by this channel. Select **0-20 mA**, **4-20 mA burnout**, or **4-20 mA** mode for each channel of the current module. Select **0-10 V** or **±10 V** mode for each channel of the voltage module.

**Channel Name:** The channel name is used for representing this channel (max. length = 16, "." is not allowed).

Disable Mode

AI-07

4-20 mA burnout

AI-07

Disable

The AI channel can be disabled. It only allows you to disable channels one-by-one. When a channel has been disabled, the sample rate of the remaining channels will be increased automatically.



0-20 mA/4-20 mA burnout/4-20 mA/0-10 V/±10 V Mode

AI-00

4-20 mA burnout

AI-00

Burnout Value (Unit: mA)

2.000

1<sup>st</sup> Point Measured Value

4.000

2<sup>nd</sup> Point Measured Value

20.000

Unit

mA

1<sup>st</sup> Point Scaled Value

4.000

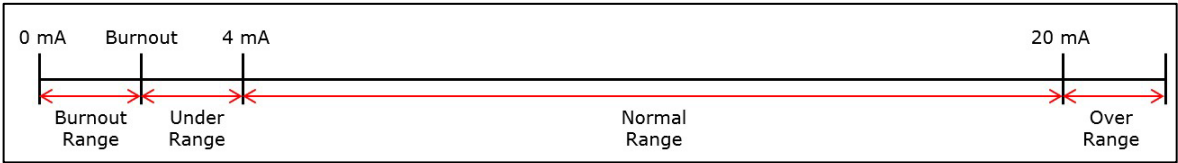
2<sup>nd</sup> Point Scaled Value

20.000

Scaled Unit

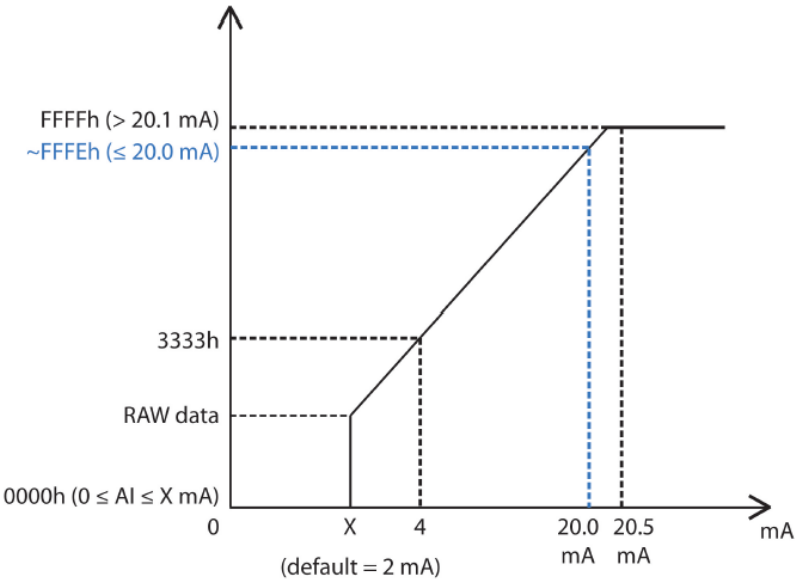
mA

**Burnout Value (only for 4-20 mA burnout mode):** The 4–20 mA burnout mode is shown in the diagram below.



The Burnout Value (default = 2 mA) is definable (unit: mA, 0.000 to 4.000). When input values are in the burnout range, raw data will register as 0000h to indicate that the analog input has burned out. The definition of raw data can be found in the table below.

Range	Modbus Data
$0.000 \leq AI < \text{Burnout Value}$	0x0000h
$\text{Burnout Value} \leq AI \leq 20.000 \text{ mA}$	Raw Data
$AI > 20.000 \text{ mA}$	0xFFFFh



**1<sup>st</sup> Point Measured Value:** The 1<sup>st</sup> point value in the range of channel mode to be scaled to the **1<sup>st</sup> Point Scaled Value** (unit: mA, 4.000 to 20.000).

**2<sup>nd</sup> Point Measured Value:** The 2<sup>nd</sup> point value in the range of channel mode to be scaled to the **2<sup>nd</sup> Point Scaled Value** (unit: mA, 4.000 to 20.000).

**Unit:** The unit of the measured value.

**1<sup>st</sup> Point Scaled Value:** The scaled value of the 1<sup>st</sup> point (-4294967295 to 4294967295).

**2<sup>nd</sup> Point Scaled Value:** The scaled value of the 2<sup>nd</sup> point (-4294967295 to 4294967295).

**Scaled Unit:** The unit of the scaled value (max. length = 8, "." is not allowed).

RTD Channel Settings

RTD-00	<div>PT100</div> <div>PT50</div> <div>PT100</div> <div>PT200</div> <div>PT500</div> <div>PT1000</div> <div>310 Ohm</div> <div>620 Ohm</div> <div>1250 Ohm</div> <div>2200 Ohm</div> <div>JPT100</div> <div>JPT200</div> <div>JPT500</div> <div>JPT1000</div> <div>NI100</div> <div>NI200</div> <div>NI500</div> <div>NI1000</div> <div>NI120</div>	RTD-00
RTD-01		RTD-01
RTD-02		RTD-02
RTD-03		RTD-03
RTD-04		RTD-04
RTD-05		RTD-05

**Sensor Type Drop-Down List:** It lists all of the sensor types, which can be connected to this channel. Select the sensor type for each channel (option: PT50, PT100, PT200, PT500, PT1000, 310 ohms, 620 ohms, 1250 ohms, 2200 ohms, JPT100, JPT200, JPT500, JPT1000, NI100, NI200, NI500, NI1000, NI120, or Disable).

Disable Mode

I/O Settings

45MR-6600-0

RTD-00	<div>PT 50</div> <div>✓ PT 100</div> <div>PT 200</div> <div>PT 500</div> <div>PT 1000</div> <div>310 Ohm</div> <div>620 Ohm</div> <div>1250 Ohm</div> <div>2200 Ohm</div> <div>JPT 100</div> <div>JPT 200</div> <div>JPT 500</div> <div>JPT 1000</div> <div>NI 100</div> <div>NI 200</div> <div>NI 500</div> <div>NI 1000</div> <div>NI 120</div> <div>Disable</div> <div>PT 100</div>	RTD-00
RTD-01		RTD-01
RTD-02		RTD-02
RTD-03		RTD-03
RTD-04		RTD-04
RTD-05		RTD-05

The RTD channel can be disabled. You may only disable channels one-by-one. When a channel has been disabled, the sample rate of the remaining channels will be increased automatically.

**Channel Name:** The channel name is used for representing this channel (max. length = 16, "." is not allowed).

RTD-00		PT 100	RTD-00	
1 <sup>st</sup> Point Measured Value		2 <sup>nd</sup> Point Measured Value		Unit
<input type="text" value="-200.000"/>		<input type="text" value="850.000"/>		<input type="text" value="C"/>
1 <sup>st</sup> Point Scaled Value		2 <sup>nd</sup> Point Scaled Value		Scaled Unit
<input type="text" value="-200.000"/>		<input type="text" value="850.000"/>		<input type="text" value="C"/>

**1<sup>st</sup> Point Measured Value:** The 1<sup>st</sup> point value in the range of channel mode to be scaled to the **1<sup>st</sup> Point Scaled Value** (acceptable input value depends on the type of sensor).

**2<sup>nd</sup> Point Measured Value:** The 2<sup>nd</sup> point value in the range of channel mode to be scaled to the **2<sup>nd</sup> Point Scaled Value** (acceptable input value depends on the type of sensor).

**Unit:** The unit of the measured value.

**1<sup>st</sup> Point Scaled Value:** The scaled value of the 1<sup>st</sup> point (-4294967295 to 4294967295).

**2<sup>nd</sup> Point Scaled Value:** The scaled value of the 2<sup>nd</sup> point (-4294967295 to 4294967295).

**Scaled Unit:** The unit of the scaled value (max. length = 8, "." is not allowed).

TC Channel Settings

TC-00	K Type	TC-00
TC-01	J Type	TC-01
TC-02	K Type	TC-02
TC-03	T Type	TC-03
	E Type	
	R Type	
	S Type	
	B Type	
	N Type	
	±78.126 mV	
	±39.062 mV	
	±19.532 mV	

**Sensor Type Drop-Down List:** It lists all of the sensor types, which can be connected to this channel. Select the sensor type for each channel (option: J Type, K Type, T Type, E Type, R Type, S Type, B Type, N Type, ±19.532 mV, ±39.062 mV, ±78.126 mV, or Disable).

Disable Mode

I/O Settings

45MR-6810-0

TC-00	<div>J TYPE ✓ K TYPE T TYPE E TYPE R TYPE S TYPE B TYPE N TYPE ±78.126mV ±39.062mV ±19.532mV Disable K TYPE</div>	TC-00
TC-01		TC-01
TC-02		TC-02
TC-03		TC-03
TC-04	K TYPE	TC-04
TC-05	K TYPE	TC-05
TC-06	K TYPE	TC-06
TC-07	K TYPE	TC-07

The TC channel can be disabled. You may only disable channels one-by-one. When a channel has been disabled, the sample rate of the remaining channels will be increased automatically.

**Channel Name:** The channel name is used for representing this channel (max. length = 16, "." is not allowed).

TC-00 K TYPE TC-00

1 <sup>st</sup> Point Measured Value	2 <sup>nd</sup> Point Measured Value	Unit
-200.000	1250.000	C
1 <sup>st</sup> Point Scaled Value	2 <sup>nd</sup> Point Scaled Value	Scaled Unit
-200.000	1250.000	C

**1<sup>st</sup> Point Measured Value:** The 1<sup>st</sup> point value in the range of the channel mode to be scaled to the **1<sup>st</sup> Point Scaled Value** (acceptable input value depends on the type of sensor).

**2<sup>nd</sup> Point Measured Value:** The 2<sup>nd</sup> point value in the range of the channel mode to be scaled to the **2<sup>nd</sup> Point Scaled Value** (acceptable input value depends on the type of sensor).

**Unit:** The unit of the measured value.

**1<sup>st</sup> Point Scaled Value:** The scaled value of the 1<sup>st</sup> point (-4294967295 to 4294967295).

**2<sup>nd</sup> Point Scaled Value:** The scaled value of the 2<sup>nd</sup> point (-4294967295 to 4294967295).

**Scaled Unit:** The unit of the scaled value (max. length = 8, "." is not allowed).

## System Power (SP) channel Setting

SP-00

System Power

SP-00

System Power Lower Limit Value (Unit: V)  

9.000

**Channel Name:** The channel name is used for representing this channel (max. length = 16, "." is not allowed).

**System Power Lower Limit Value:** When the system power voltage drops below the limit, the system power alarm will be triggered.

## Field Power (FP) channel Setting

FP-00

Field Power

FP-00

**Channel Name:** The channel name (FP-00) is used to represent this channel (max. length = 16, "." is not allowed).

## Internal Register

This section introduces functions of Internal Register settings.

MOXA® ioThinx 4510

Save & Restart | Logout

Dashboard

System

Security

Network

Module

Serial Port

I/O

Internal Register

Protocol +

Internal Register Settings

BOOL (64)

WORD (64)

DWORD (64)

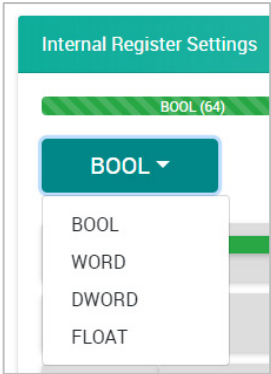
FLOAT (64)

BOOL

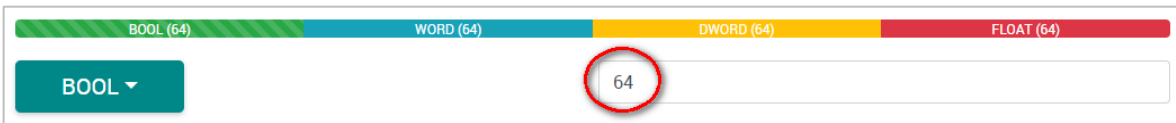
64

0	1	2	3	4	5	6	7	8	9
10	11	12	13	14	15	16	17	18	19
20	21	22	23	24	25	26	27	28	29
30	31	32	33	34	35	36	37	38	39
40	41	42	43	44	45	46	47	48	49
50	51	52	53	54	55	56	57	58	59
60	61	62	63						

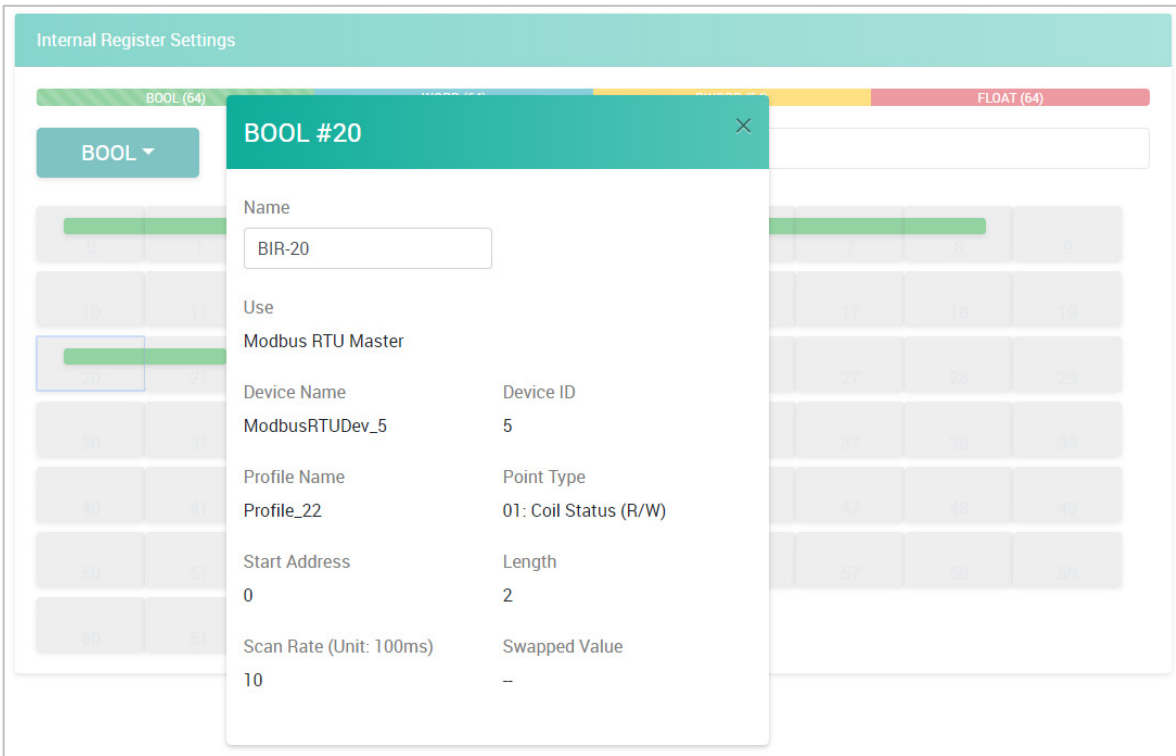
**IR Type Drop-Down List:** It lists all of the IR types. Select the IR type to modify or view its settings.



**IR Quantity:** Apply a number to adjust the quantity of the selected IR type. The total available IR quantity is 256.



**IR Information:** The IR status window will pop-up after you click one of the IR blocks. The name is used for representing this internal register (max. length = 16, "." is not allowed).



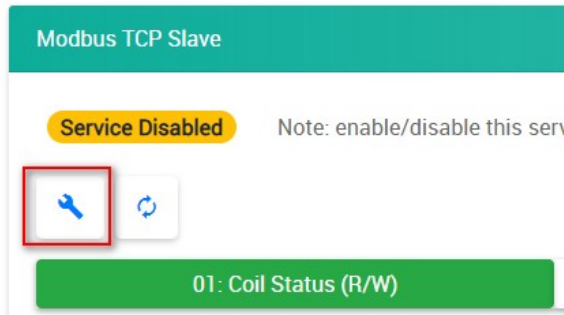
## Protocol

This section introduces the protocol settings functions.

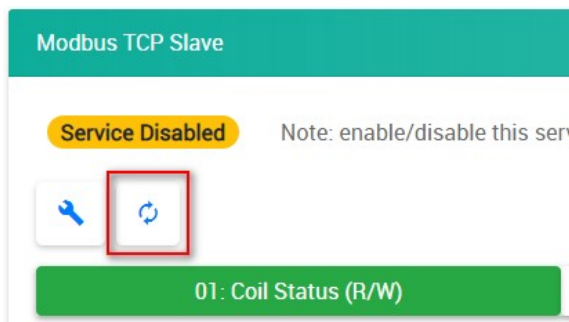
### Modbus TCP Slave

The **Modbus TCP Slave** section shows the definition of the device's Modbus registers. It allows you to define your own data point type or address of the Modbus registers. The point type and address of a register can be default, existing configuration, or user-defined.

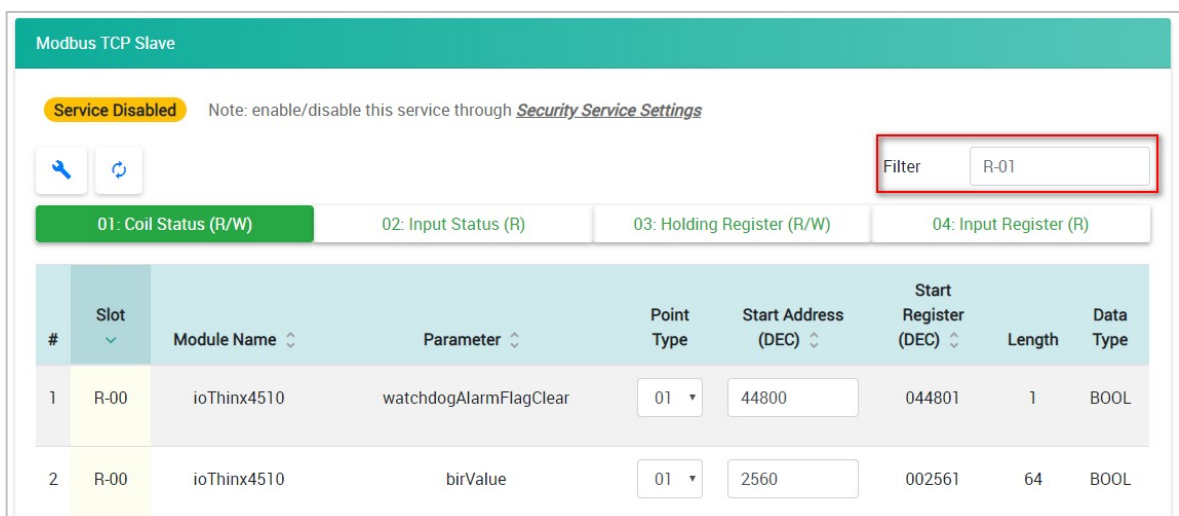
**Load Default:** Click this button to load default settings of all Modbus registers.



**Reload Configuration:** Click this button to reload the configuration settings of all Modbus registers.



**Filter:** Type characters into the textbox to filter the items in the Modbus Table.



**Point Type Category:** Click **01: Coil Status (R/W)**, **02: Input Status (R)**, **03: Holding Register (R/W)**, or **04: Input Register (R)** tab to see the registers under the specific point type.

01: Coil Status (R/W)	02: Input Status (R)	03: Holding Register (R/W)	04: Input Register (R)
-----------------------	----------------------	----------------------------	------------------------

**Point Type Drop-Down List:** Select the point type of the parameter when it needs to move to the other point type. After you select the other point type, the parameter will disappear in the current-viewed category and will move to the point type category you just selected (option: 01, 02, 03, or 04).

01: Coil Status (R/W)

02: Input Status (R)

03: Holding Reg

#	Slot	Module Name	Parameter	Point Type
1	R-00	ioThinx4510	INTERNAL_REGISTER_BOOL	01
				01
				02
				03
				04

**Start Address Textbox:** Change the value of the Start Address in the textbox (0 to 65535 or leave it blank). When there is no value in the textbox, it will be displayed in light yellow. When it conflicts with another register, it will be displayed in red. Revise the value to prevent address conflict. You can use the **Sort** function to see where there is a conflict of addresses.

#	Slot	Module Name	Parameter	Point Type	Start Address (DEC)	Start Register (DEC)	Length	Data Type
1	R-04	45MR-2601-0	doStatus	01		--	16	BOOL
2	R-03	45MR-2600-0	doStatus	01	32	000001	16	BOOL
3	R-05	45MR-2606-0	doStatus	01	32	000033	8	BOOL

**Sort:** The default-sorted column is the **Slot** from the lowest to highest slot number. Click the green arrow to change the sorting method. Click the gray arrows on the other columns to sort that specific column.

#	Slot	Module Name	Parameter	Point Type	Start Address (DEC)	Start Register (DEC)	Length	Data Type
1	R-00	ioThinx4510	SYS_WATCHDOG_ALARM_FLAG_CLEAR	01	44800	044801	1	BOOL
2	R-00	ioThinx4510	INTERNAL_REGISTER_BOOL	01	2560	02561	1	BOOL

**INFORMATION** Enable/disable this service through **Security** → **Service Settings**.

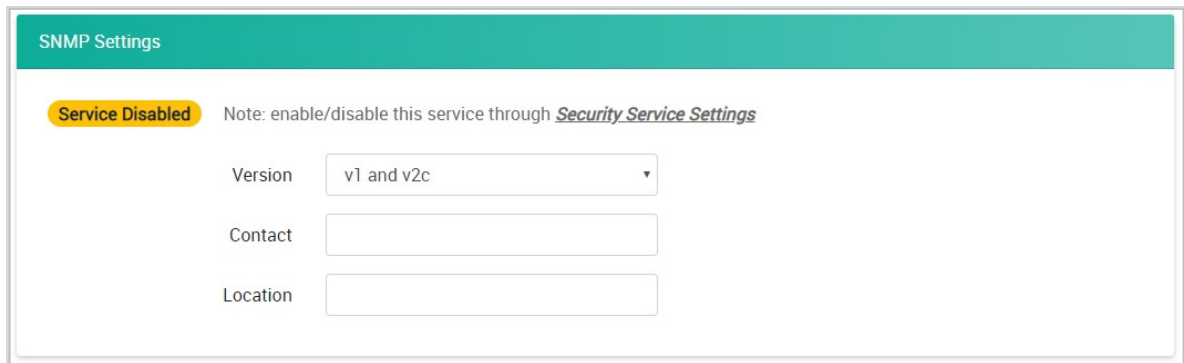
**INFORMATION** In the event that a conflict address value is entered, whenever you click on a different point type tab, the previous configurations will be restored to avoid the conflict.

**INFORMATION** Refer to **Modbus/TCP Slave Rules** for the available Modbus register.



## SNMP

### SNMP Settings



The screenshot shows the 'SNMP Settings' window. At the top, there is a teal header bar with the text 'SNMP Settings'. Below this, a yellow banner on the left says 'Service Disabled'. To the right of the banner is a note: 'Note: enable/disable this service through [Security Service Settings](#)'. Below the note, there are three configuration fields: 'Version' with a dropdown menu showing 'v1 and v2c', 'Contact' with an empty text box, and 'Location' with an empty text box.

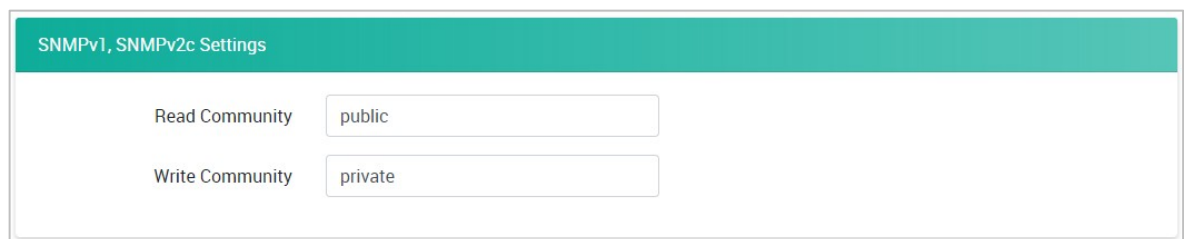
**Version:** Select one of the SNMP version options (option: v1 and v2c, v3 only, or v1 and v2c and v3), through which the SNMP Manager can access the SNMP agent of the device.

**Contact:** Type the contact of the SNMP server (max length = 30).

**Location:** Type the physical location of the SNMP server (max length = 30).

**INFORMATION** Enable/disable this service through **Security** → **Service Settings**.

### SNMPv1, SNMPv2c Settings

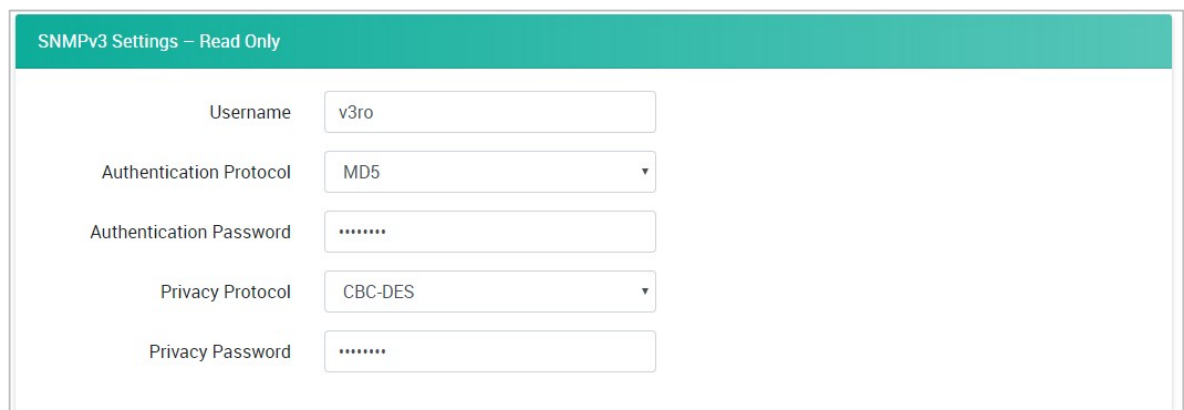


The screenshot shows the 'SNMPv1, SNMPv2c Settings' window. It has a teal header bar with the text 'SNMPv1, SNMPv2c Settings'. Below the header, there are two configuration fields: 'Read Community' with a text box containing 'public', and 'Write Community' with a text box containing 'private'.

**Read Community:** Type the community string matching for read authentication (max length = 30, default = "public").

**Write Community:** Type the community string matching for write authentication (max length = 30, default = "private").

### SNMPv3 Settings – Read Only



The screenshot shows the 'SNMPv3 Settings – Read Only' window. It has a teal header bar with the text 'SNMPv3 Settings – Read Only'. Below the header, there are six configuration fields: 'Username' with a text box containing 'v3ro', 'Authentication Protocol' with a dropdown menu showing 'MD5', 'Authentication Password' with a text box containing '\*\*\*\*\*', 'Privacy Protocol' with a dropdown menu showing 'CBC-DES', and 'Privacy Password' with a text box containing '\*\*\*\*\*'.

**Username:** Type the username for SNMP v3 settings (min. length = 1; max length = 30; A to Z, a to z, 0 to 9, symbols, spaces are not allowed, default = "v3ro").

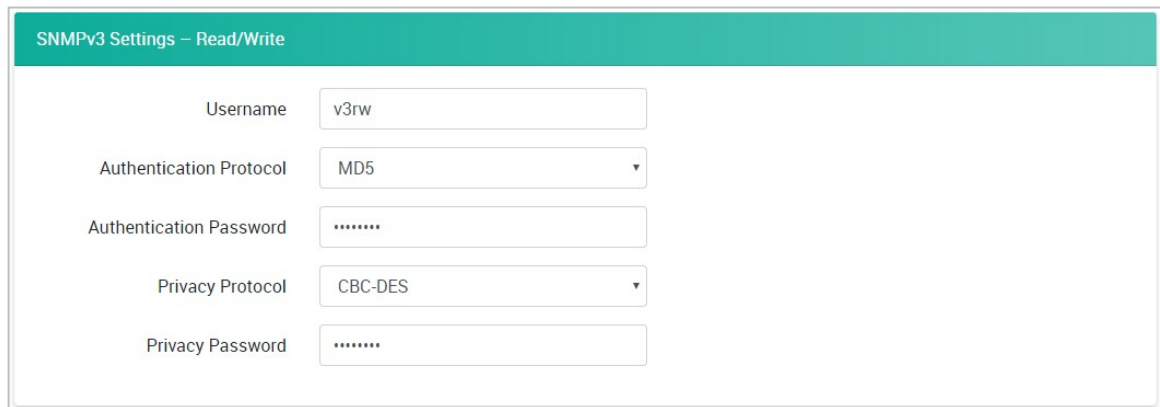
**Authentication Protocol:** Select **Disable**, **MD5**, or **SHA** for the authentication protocol setting (default: MD5).

**Authentication Password:** Type the password for the authentication password settings (min. length = 8; max length = 16; A to Z, a to z, 0 to 9, symbols, at least one symbol and one number, spaces are not allowed, default = "moxa-123").

**Privacy Protocol:** Select **Disable** or **CBC-DES** for privacy protocol setting (default: CBC-DES).

**Privacy Password:** Type the password for the privacy password settings (min. length = 8; max length = 16; A to Z, a to z, 0 to 9, symbols, at least one symbol and one number, spaces are not allowed, default = "moxa-123").

### SNMPv3 Settings – Read/Write



Username	<input type="text" value="v3rw"/>
Authentication Protocol	<input type="text" value="MD5"/>
Authentication Password	<input type="text" value="*****"/>
Privacy Protocol	<input type="text" value="CBC-DES"/>
Privacy Password	<input type="text" value="*****"/>

**Username:** Type the username for the SNMP v3 settings (min. length = 1; max length = 30; A to Z, a to z, 0 to 9, symbols, spaces are not allowed, default = "v3rw").

**Authentication Protocol:** Select **Disable**, **MD5**, or **SHA** for the authentication protocol settings (default: MD5).

**Authentication Password:** Type the password for the authentication password settings (min. length = 8; max length = 16; A to Z, a to z, 0 to 9, symbols, at least one symbol and one number, spaces are not allowed, default = "moxa-123").

**Privacy Protocol:** Select **Disable** or **CBC-DES** for privacy protocol settings (default: CBC-DES).

**Privacy Password:** Type the password for the privacy password settings (min. length = 8; max length = 16; A to Z, a to z, 0 to 9, symbols, at least one symbol and one number, spaces are not allowed, default = "moxa-123").

**INFORMATION** Refer to **SNMP Rules** for detailed SNMP OID information.

## MQTT

In this section we introduce the MQTT settings. The MQTT configuration page has two channels: **Connection Settings** and **Topic Settings**.

The screenshot shows the 'MQTT' configuration page for the 'ioThinx 4510'. The page is divided into two tabs: 'Connection Settings' (active) and 'Topic Settings'. The 'Connection Settings' tab contains the following fields and options:

- Service Disabled:** A yellow banner at the top with the text 'Note: enable/disable this service through [Security.Service.Settings](#)'.
- Broker IP:** Text input field containing '192.168.127.200'.
- Broker Port:** Text input field containing '1883'.
- Device ID:** Text input field containing 'moxa\_io\_0090e8eb3214'.
- Keep Alive Interval (Unit: sec):** Text input field containing '60'.
- Retry Period (Unit: sec):** Text input field containing '30'.
- TLS:** A dropdown menu currently set to 'Disable'.
- Authentication:** An unchecked checkbox.
- User:** A text input field.
- Password:** A text input field.
- Advanced:** A button at the bottom left.

### Connection Settings

**Broker IP:** Specifies the broker IP name.

**Broker Port:** Specifies the broker port in this column.

**Authentication:** Select the Authentication checkbox to enable the username and password settings. The username and password are used when an MQTT client connects to a broker.

**Keep Alive Interval:** Keep alive is designed to ensure that a connection between the MQTT client and broker exists. The ioThinx 4510 will send the keep alive packets to the broker at designated intervals.

**Device ID:** The Device ID is used by the broker to identify each client that is connected to it. The ioThinx 4510's Device ID is unique and cannot be changed. The ID consists of the prefix **moxa\_io\_** followed by the MAC address of the ioThinx 4510.

**TLS:** The ioThinx 4510 uses TLS to encrypt MQTT transmissions. You may enable or disable TLS.



#### WARNING

If TLS encryption is disabled, ***the username and password will be transmitted in plain text.***

## Advanced

Click the Advanced button to view the Last Will & Testament Settings.

Advanced

☐ Last Will & Testament

Last Will Topic

ioThinx\_4510/read/lastwill

Last Will Message

Device is offline

Last Will QoS

0

Retained

Disable

**Last Will Topic:** The “topic” of the last will message that will be sent to the broker. This item is not configurable.

**Last Will Message:** The message that will be sent to the broker when the connection between the ioThinx 4510 and the broker is disconnected. This item is not configurable.

**Last Will QoS:** The ioThinx supports three QoS levels:

- QoS 0 (at most once): Data is delivered without acknowledgement. This level of QoS provides best-effort delivery but without guarantee.
- QoS 1 (at least once): Data is delivered with acknowledgement. In this case, when the ioThinx 4510 sends data, it expects to receive an Ack back from broker. With this level of QoS, data may be delivered multiple times.
- QoS 2 (exactly once): Data is delivered exactly once using a “four-part-handshake”. This level of QoS is the most reliable, but is generally slower than QoS 0 and QoS 1.

**Retained:** The broker will save messages that are not delivered to a subscriber who is offline when the message is first delivered, and then resend the message when the subscriber comes back online.

## Topic Settings

All the topics provided by the ioThinx 4510 will be listed here. The topics are default disabled. User needs to select which topics are needed to be enabled. The topic which can be published or subscribed are listed in the page **Publication** or **Subscription**, respectively.

The screenshot shows the 'Topic Settings' page for the ioThinx 4510. The page has a sidebar with navigation links: Dashboard, System, Security, Network, Module, Serial Port, I/O, Internal Register, Protocol, Modbus, SNMP, and MQTT. The main content area is titled 'Topic Settings' and includes a 'Batch Edit' section with buttons for 'Enable', 'Disable', 'QoS', 'QoS 0', 'QoS 1', 'QoS 2', 'Retained', 'ON', and 'OFF'. Below this is a 'Topic Table' with columns for '#', 'Enable', 'Slot', 'Channel', 'Topic', 'QoS', 'Retained', 'Trigger', and 'Condition'. The table lists 7 topics, all with 'On Change' triggers and 'Interval' triggers. A 'Filter' section at the top right allows filtering by 'Value', 'Attribute', 'Enable', or 'Disable', with a search bar and a result count of 132.

**Filter:** The ioThinx 4510 has a filter function in the top right corner of the subscribe page that allows users to find topics more easily. Click the **Value/Attribute/Enable/Disable** buttons and then type a keyword to find a topic within several seconds. The number of filtered topics will be shown as well.

**Value/Attribute:** The following most frequently used IO data will be filtered by **Value**. Other IO data, which is not listed, will be filtered by **Attribute**.

- diStatus
- diCounterValue
- diCounterStauts
- doStatus
- doPulseStatus
- relayStatus
- relayCurrentCount
- aiStatus
- aiValueScaled
- rtdStatus
- rtdValueScaled
- tcStatus
- tcValueScaled

**Enable/Disable:** Filter out the enabled or disabled topic.

**Textbox:** Type in the topic that you would like to filter.

**Batch Edit:** The ioThinx 4510 supports the **Enable/Disable/QoS/Retain/Trigger** function for batch editing. When the batch edit function is clicked, all filtered topics will be set. If the topic does not support the batch edit function (e.g., the topic does not support On Change but the user batch edits all), the edit will be skipped by the topic.

**NOTE** The ioThinx 4510 only supports 256 topics. If there are more than 256 filtered topics, the enable button will be disabled.

**Topic Table:** All data that can be published or subscribed are listed in the table on the Publisher or Subscriber page.

**Slot:** The slot associated with the data.

**Channel:** The channel associated with the data.

**Topic:** Topics include the following items:

- Publish: {deviceName}/read/{ioName}/{paramaters}
- Subscribe: {deviceName}/write/{ioName}/{paramaters}
  - **{deviceName}**: the device name which user specified in **Device Setting** Page
  - **{ioName}**: the {ioName} is in the format {moduleName@channelName}. User can specify the module name in **Module** page and channel name in **I/O** pages, respectively.
  - **{Parameters}**: the parameters is indicated the data which will be accessed by MQTT. Please refer to the Appendix for the detail description about data.

**QoS:** The Qos of each topic. It shares the same level with Slot/Channel/Topic.

**Retain:** Enables the retain function to force the broker to keep the latest data and send it to subscribers when subscribers are back online.

**Trigger and Condition:** Determines how the topic will be published.

- Interval: The topic will be published at specific intervals.
- OnChange: The topic will be published when the change criteria are met:
  - For Digital Input, the topic will be published when the value changes.
  - For Analog Input, the topic will be published when a specific percentage of the data changes compared with previous update. The percentage refers to the full range.

<b>NOTE</b>	Setting a short interval may result in an unsuccessful publish.
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# Quick Start Guide

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The following topics are covered in this chapter:

## ❑ **Configuring the Unit**

- Login to the Unit
- Configuring Module Settings
- Changing Device Name
- Changing Username & Password
- Configuring Service Settings
- Configuring Account Settings
- Configuring Network Settings
- Configuring Serial Port & IR Settings
- Configuring I/O Settings
- Configuring Modbus Address Settings
- Configuring SNMP Settings
- Configuring MQTT Settings

## ❑ **Mass-deploying the Settings**

- Updating Configuration to Multiple Units
- Setting Date and Time to Multiple Units
- Changing IP Addresses to Multiple Devices
- Changing the Device Name of Multiple Devices
- Retrieving the System Log from Multiple Devices
- Getting a Self-signed Certificate from Multiple Devices

## ❑ **Monitoring & Operating the Unit**

- Monitoring Module & I/O Status
- Monitoring Connection Status
- Exiting Safe Mode Status

## ❑ **Maintaining the Unit**

- Backing up Configuration Files
- Updating the Firmware
- Restarting the Unit
- Loading Factory Default Settings

# Configuring the Unit

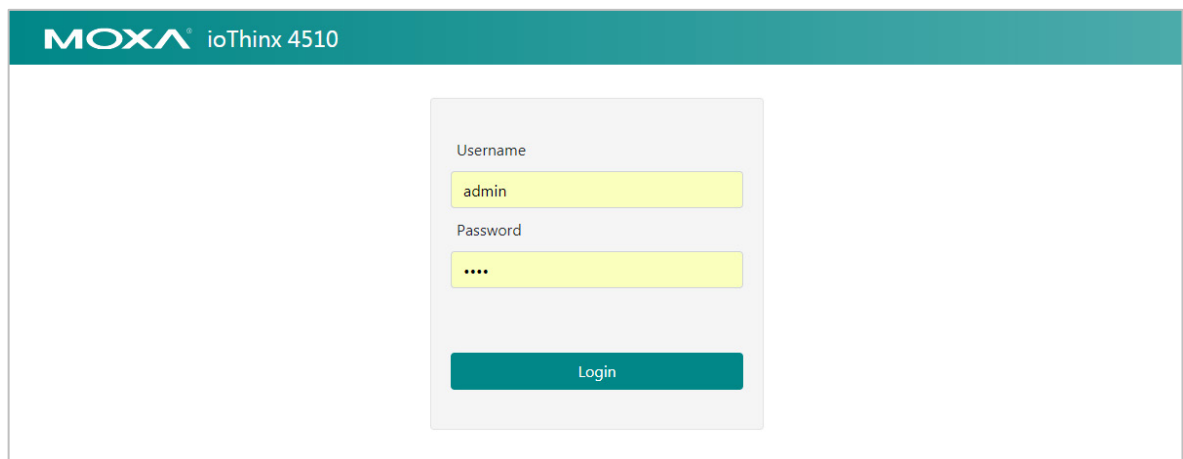
This section explains how to configure this device through the Web Console from the beginning. If you require additional information, please refer to Preparing Software Tools before reading this section.

## Login to the Unit

Follow the steps to log in to the unit.

**Step 1:** Open your web browser and type the default IP address of the device, 192.168.127.254.

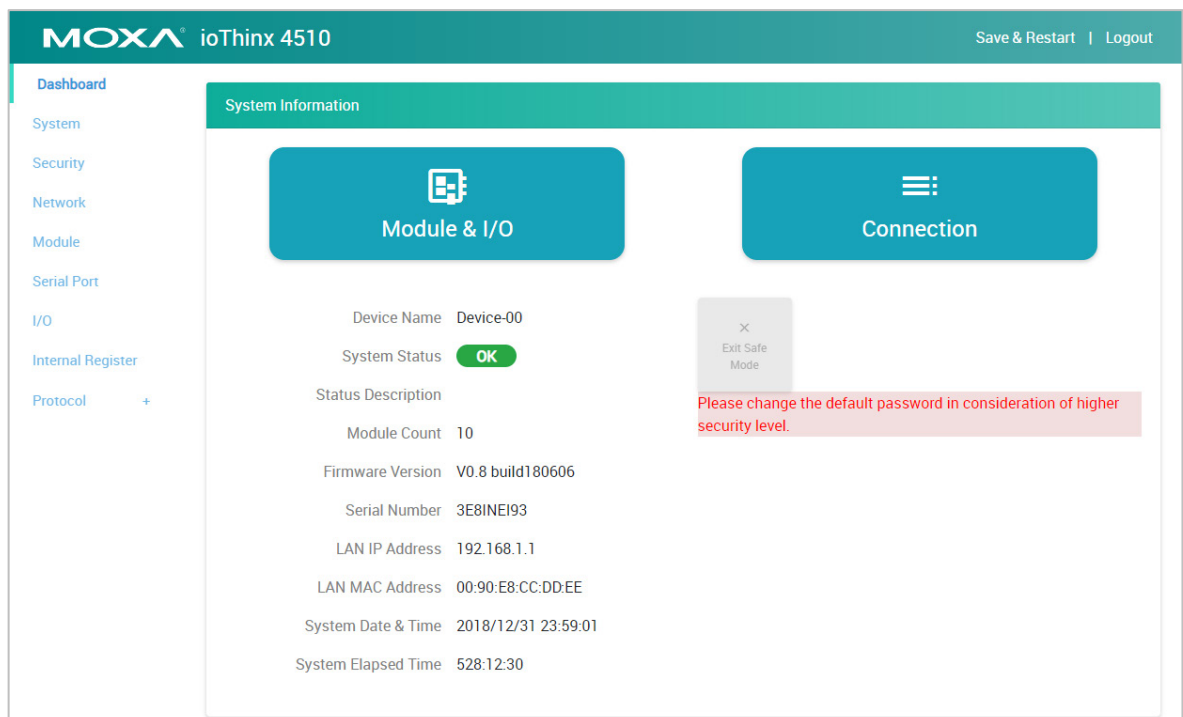
**Step 2:** On the login page, type the default username/password (admin/moxa) to log in to the Web Console.



The screenshot shows the login page of the Moxa ioThinx 4510. It features a teal header with the Moxa logo and 'ioThinx 4510'. The main content area is white and contains a login form with a light gray background. The form has two input fields: 'Username' with the value 'admin' and 'Password' with four dots. Below the fields is a teal 'Login' button.

## Configuring Module Settings

After you have logged in, you can see the dashboard or the module settings page. If the detected module matches the configured module, you will see the **Dashboard** as below. Then click **Module** in the Menu panel to go to the module settings page.



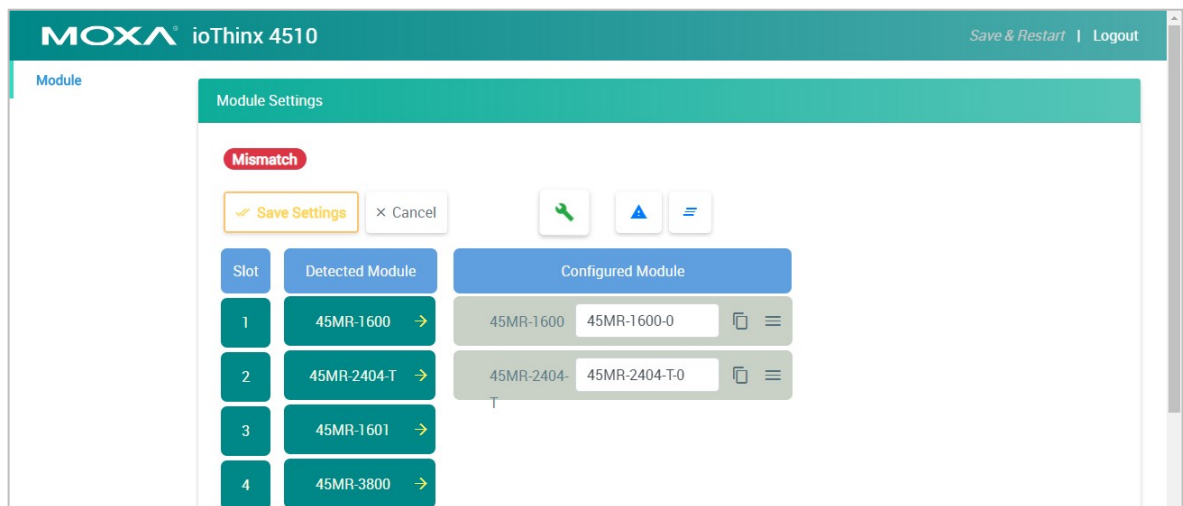
The screenshot shows the dashboard of the Moxa ioThinx 4510. It features a teal header with the Moxa logo, 'ioThinx 4510', and links for 'Save & Restart' and 'Logout'. A left sidebar menu lists various settings: Dashboard, System, Security, Network, Module, Serial Port, I/O, Internal Register, and Protocol. The main content area has a teal header 'System Information' and two large teal buttons: 'Module & I/O' and 'Connection'. Below these buttons is a table of system information. A red warning box is present on the right side of the dashboard.

Item	Value
Device Name	Device-00
System Status	OK
Status Description	
Module Count	10
Firmware Version	V0.8 build180606
Serial Number	3E8INEI93
LAN IP Address	192.168.1.1
LAN MAC Address	00:90:E8:CC:DD:EE
System Date & Time	2018/12/31 23:59:01
System Elapsed Time	528:12:30

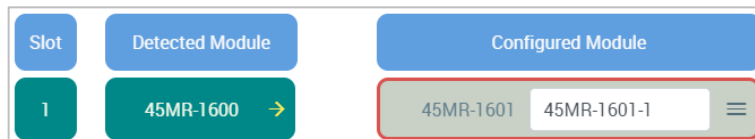
**Warning:** Please change the default password in consideration of higher security level.



If you see the module settings page as opposed to the dashboard, click **Edit** to enter the edit mode and start editing the module settings.



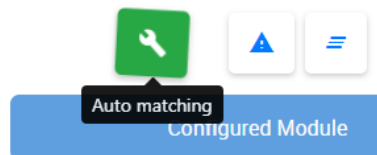
In edit mode, if any detected module and configured module do not match, the configured module will be highlighted as shown below.



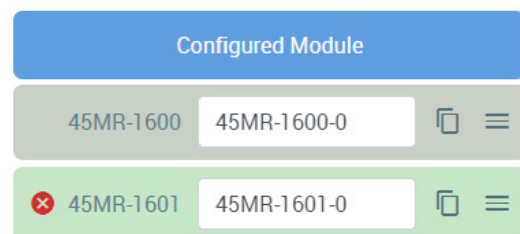
Click **Auto Matching** to match the conflicted modules.

If not, you can use the "Auto Match" function or swap the module to change the module sequence.

If you want to re-arrange the 45MR modules automatically, you can click "Auto Match".



If you want to change configurations, you can use the swap function. To swap the module sequence, move the point to the module, click the left button on the mouse and hold it. After the module color changes to green, you can move it to change the position of the module.



## Changing Device Name

Set the name of this device through **System → Device Settings**. We recommend choosing a unique name for the device in order to easily differentiate it from other devices.

## Changing Username & Password

In order to have higher levels of security, we recommend changing the username and password after your first log in. Click **Security → User Settings** as shown in the screenshot below.

No.	Type	Username	Permissions
1	Administrator	admin	Full control
2	Operator	operator	Dashboard and I/O status change
3	User	user	Dashboard

**INFORMATION** The default username is admin, and the default password is moxa.

## Configuring Service Settings

Click **Security** on the menu panel to enter the security settings page as shown below. For service settings, the user can enable or disable the service in order to control access.

MOXA<sup>®</sup> ioThinx 4510 Save & Restart | Logout

Dashboard | System | **Security** | Network | Module | Serial Port | I/O | Internal Register | Protocol +

Service Settings | User Settings | Account Settings | Access Control

Service Settings

<input type="checkbox"/>	No.	Service	TCP/UDP	Port
<input checked="" type="checkbox"/>	1	Web Server	TCP	80
<input type="checkbox"/>	2	RESTful API	TCP	80
<input type="checkbox"/>	3	SNMP Agent	UDP	161
<input type="checkbox"/>	4	Modbus/TCP Slave	TCP	502
<input type="checkbox"/>	5	IOxpress/MCC Tool	TCP/UDP	10124/4800

## Configuring Account Settings

For account settings, the user can modify the parameters and define the login failure message and system usage notifications. If the user wants to know the access history, the ioThinx 4510 Series supports access log export, which can store up to 1000 records.

MOXA<sup>®</sup> ioThinx 4510 Save & Restart | Logout

Dashboard | System | Security | Network | Module | Serial Port | I/O | Internal Register | Protocol +

Service Settings | User Settings | **Account Settings** | Access Control

Account Settings

Idle Timeout (Unit: min(s))

Retry Failure Threshold (Unit: time(s))

Lockout Time (Unit: min(s))

Login Failure Message

System Use Notification

## Configuring Network Settings

Click **Network** on the menu panel to enter the network settings page as shown below. The ioThinx 4510 Series supports Ethernet daisy-chain topology with one MAC address. For this LAN port, it supports static IP and DHCP mode. The user can configure it via the LAN settings.

MOXA<sup>®</sup> ioThinx 4510 Save & Restart | Logout

Dashboard  
System  
Security  
**Network**  
Module  
Serial Port  
I/O  
Internal Register  
Protocol +

**LAN Settings**

IP Configuration: Static IP

IP Address: 192 . 168 . 127 . 254

Netmask: 255 . 255 . 255 . 0

Gateway: 0 . 0 . 0 . 0

DNS1: 0 . 0 . 0 . 0

DNS2: 0 . 0 . 0 . 0

## Configuring Serial Port & IR Settings

Click **Serial Port** on the menu panel to enter the serial port settings page. For more detailed information, please refer to the **Serial Port** chapter.

MOXA<sup>®</sup> ioThinx 4510 Save & Restart | Logout

Dashboard  
System  
Security  
Network  
Module  
**Serial Port**  
I/O  
Internal Register  
Protocol +

**Port Settings**

Mode: RS-485 2-Wire

Baudrate: 9600

Parity: NONE

Data Bits: 8

Stop Bits: 1

Flow Control: None

Click **Internal Register** on the menu panel to enter the internal register settings page. For more detailed information, please refer to the **Internal Register** chapter.

MOXA<sup>®</sup> ioThinx 4510 Save & Restart | Logout

Dashboard  
System  
Security  
Network  
Module  
Serial Port  
I/O  
**Internal Register**  
Protocol +

**Internal Register Settings**

BOOL (64) WORD (64) DWORD (64) FLOAT (64)

BOOL 64

0	1	2	3	4	5	6	7	8
9	10	11	12	13	14	15	16	17
18	19	20	21	22	23	24	25	26
27	28	29	30	31	32	33	34	35
36	37	38	39	40	41	42	43	44
45	46	47	48	49	50	51	52	53
54	55	56	57	58	59	60	61	62
63								

## Configuring I/O Settings

Click **I/O** on the menu panel to enter the I/O settings page. For more detailed information, please refer to the **I/O Settings** chapter.

## Configuring Modbus Address Settings

Click **Modbus** on the menu panel to enter the Modbus TCP Slave setting page. On this page, users can see all of the Modbus TCP addresses categorized by coil status, input status, holding register, and input register.

#	Slot	Module Name	Parameter	Point Type	Start Address (DEC)	Start Register (DEC)	Length	Data Type
1	R-00	ioThinx4510	watchdogAlarmFlagClear	01	44800	044801	1	BOOL
2	R-00	ioThinx4510	birValue	01	2560	002561	48	BOOL

To change Modbus addresses, users can click **Reload default Modbus address**, **Reload current device address**, or manually modify the addresses.

## Configuring SNMP Settings

Click **SNMP** on the menu panel to enter the SNMP settings page as shown below.

SNMP Settings

Service Disabled

Note: enable/disable this service through [Security Service Settings](#)

Version

v1 and v2c

Contact

Location

SNMPv1, SNMPv2c Settings

Read Community

public

Write Community

private

SNMPv3 Settings – Read Only

Username

v3ro

Authentication Protocol

MD5

Authentication Password

\*\*\*\*\*

Privacy Protocol

CBC-DES

Privacy Password

\*\*\*\*\*

SNMPv3 Settings – Read/Write

Username

v3rw

Authentication Protocol

MD5

Authentication Password

\*\*\*\*\*

Privacy Protocol

CBC-DES

Privacy Password

\*\*\*\*\*

The ioThinx 4510 Series supports SNMP V1, V2c, and V3 and after configuring it, please download the mib file from Moxa's website. For detailed information on the structure of the mib file, please refer to the **SNMP** chapter.

## Configuring MQTT Settings

Click MQTT on the menu panel to enter the MQTT settings page, as shown below.

**MOXA** ioThinx 4510 Save & Restart | Logout

Dashboard System Security Network Module Serial Port I/O Internal Register Protocol Modbus SNMP **MQTT**

**Connection Settings** Topic Settings

**Service Disabled**  
Note: enable/disable this service through [Security Service Settings](#)

Broker IP: 192.168.127.200

Broker Port: 1883

Device ID: moxa\_io\_0090eb3214

Keep Alive Interval (Unit: sec): 60

Retry Period (Unit: sec): 30

TLS: Disable

☐ Authentication

User:

Password:

Advanced

The ioThinx 4510 supports generic MQTT, and after configuring it, the ioThinx 4510 will connect the MQTT broker automatically. For detailed information about topics and payloads, refer to the MQTT section.

## Mass-deploying the Settings

The mass-deploying function can be performed by IOxpress utility. IOxpress is a Windows utility and the system requirements are listed below:

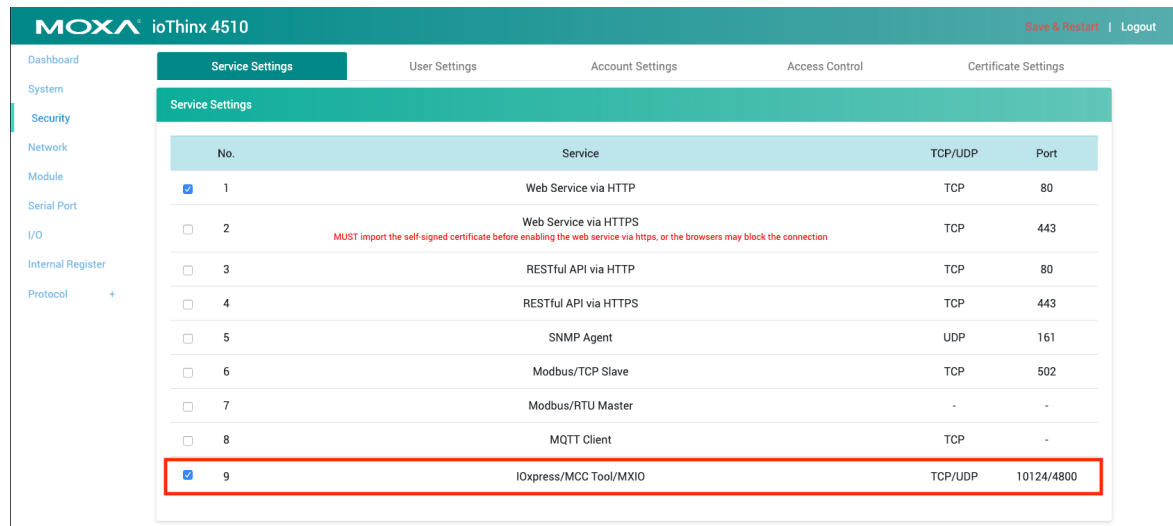
OS	Microsoft Windows 2000, XP or later
CPU	Intel Pentium 4 CPU or higher
RAM	Min. 512 MB, 1024 MB is recommended
Network	10/100 Ethernet

**NOTE** The ioThinx 4510 Series is only compatible with IOxpress v2.4 or later.

**INFORMATION** To get the latest version of IOxpress, please download it from [www.moxa.com](http://www.moxa.com)

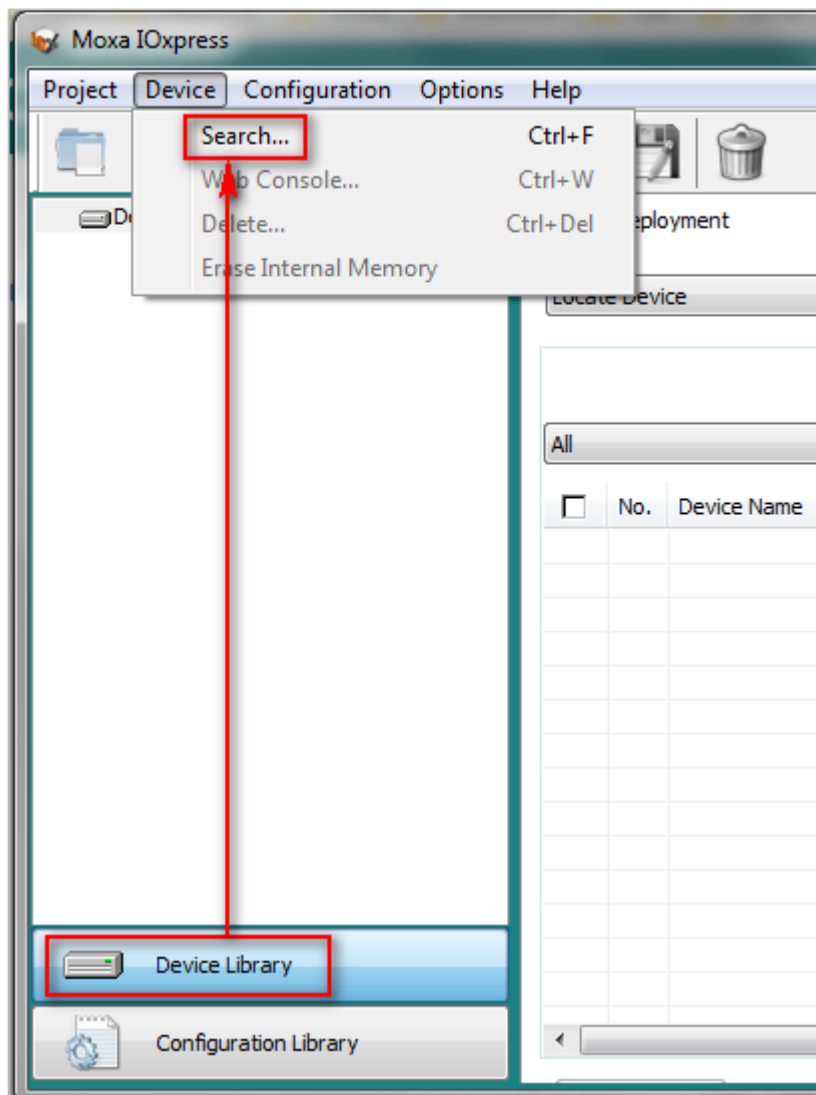
Users can change IP address, update configurations, change the device name, and set the date and time to multiple units by IOxpress. Before starting to use the mass-deploying function, please complete the following steps to search for all devices first.

**Step 1:** Make sure the IOxpress service is enabled in **Security → Service Settings**.



**Step 2:** Connect the devices by Ethernet cables and then power them on.

**Step 3:** Open IOxpress, go to the **Device Library** and click **Device → Search** in the menu.





**Step 4:** In the **Search for Devices** window, choose the product series you would like to search for in the **By Product Series** dropdown menu, and then click **Submit**. IOxpress will start to search the devices and list them in the table.

Search for Devices

LAN WAN CDA

☒ By Product Series All

☐ By Product Model All

☐ By MAC Address 00 : 90 : E8 : 00 : 00 : 01

☐ By IP Address 192 . 168 . 1 . 1 to 192 . 168 . 1 . 254 (leave second IP blank if searching for a single device)

☐ Mask 255 . 255 . 255 . 0

Submit Cancel

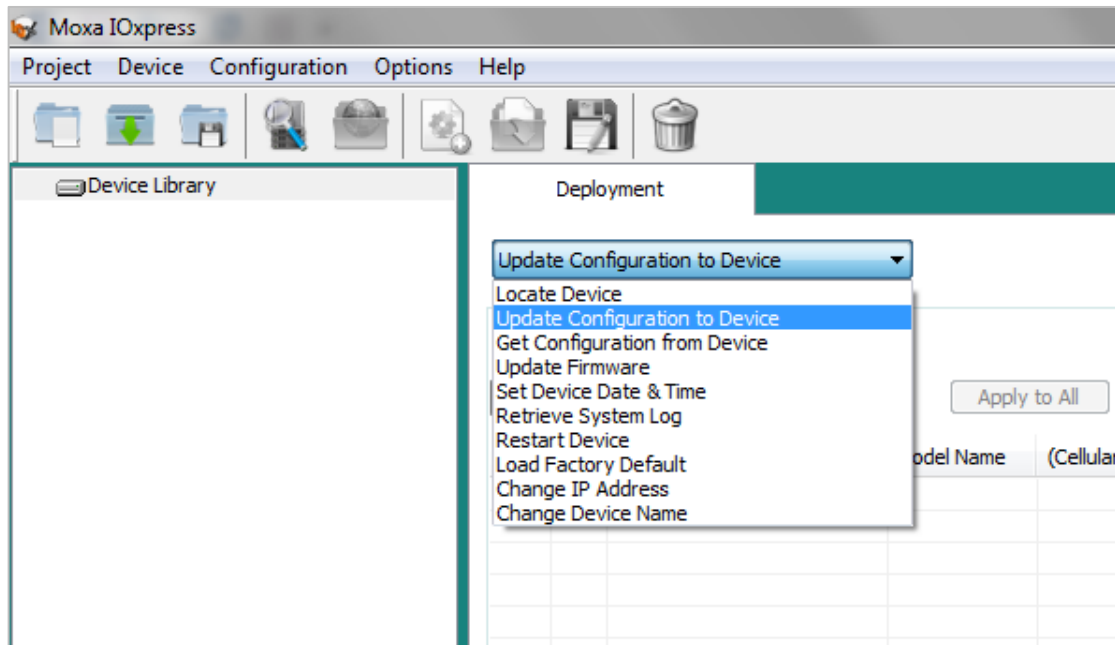
**NOTE** If the devices cannot be found, check the network setting of the devices.

## Updating Configuration to Multiple Units

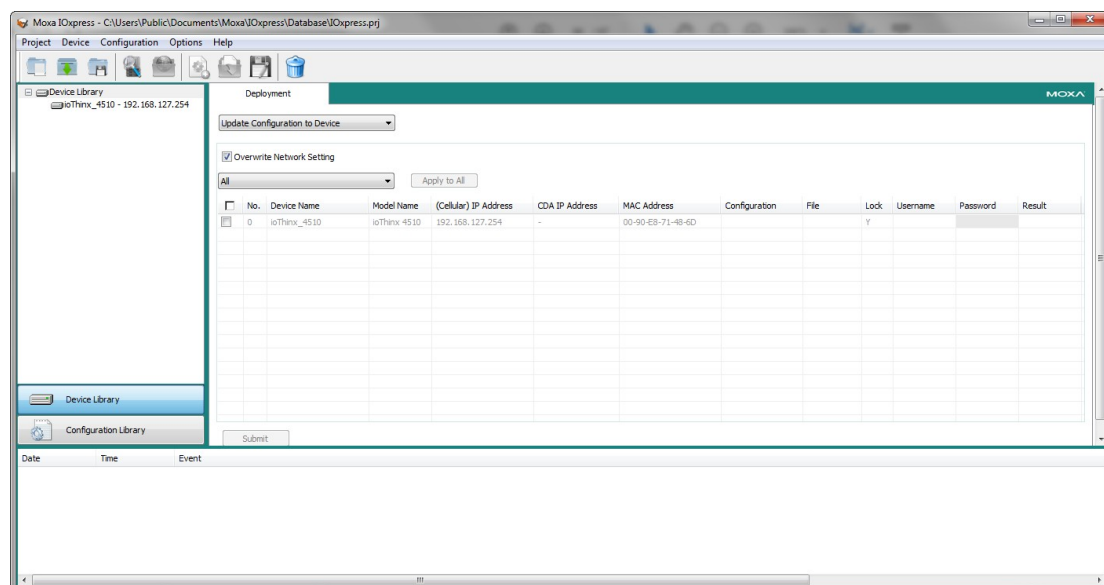
IOxpress supports updating configuration of multiple units. Follow the steps to complete this task.

**Step 1:** Export the configuration file of a device through the Web Console. Refer to **Backing up Configuration Files** for more details.

**Step 2:** Select **Update Configuration to Device** in the dropdown menu.



**Step 3:** Click the **File** column of the selected device in the table and then choose the configuration file from Step 1.



**Step 4:** Select the device(s), type the **Username** and **Password**, and then click **Submit**. Then, IOxpress will start to execute the task on the selected devices. The success message will show up in the **Result** column if the process is successfully completed.

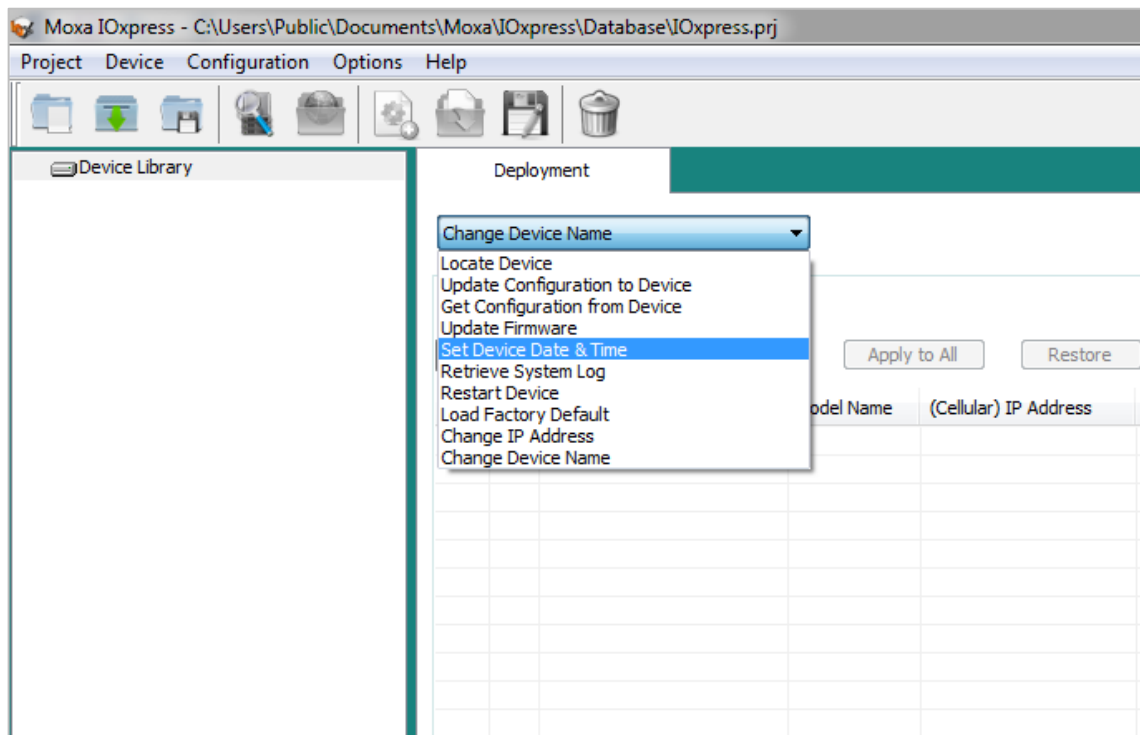
**INFORMATION** Click **Apply to All** if the selected devices have the same settings.

**INFORMATION** Back up the configuration before updating to a new configuration.

## Setting Date and Time to Multiple Units

The IOxpress supports setting the date and time of multiple units. Follow these steps to complete this task.

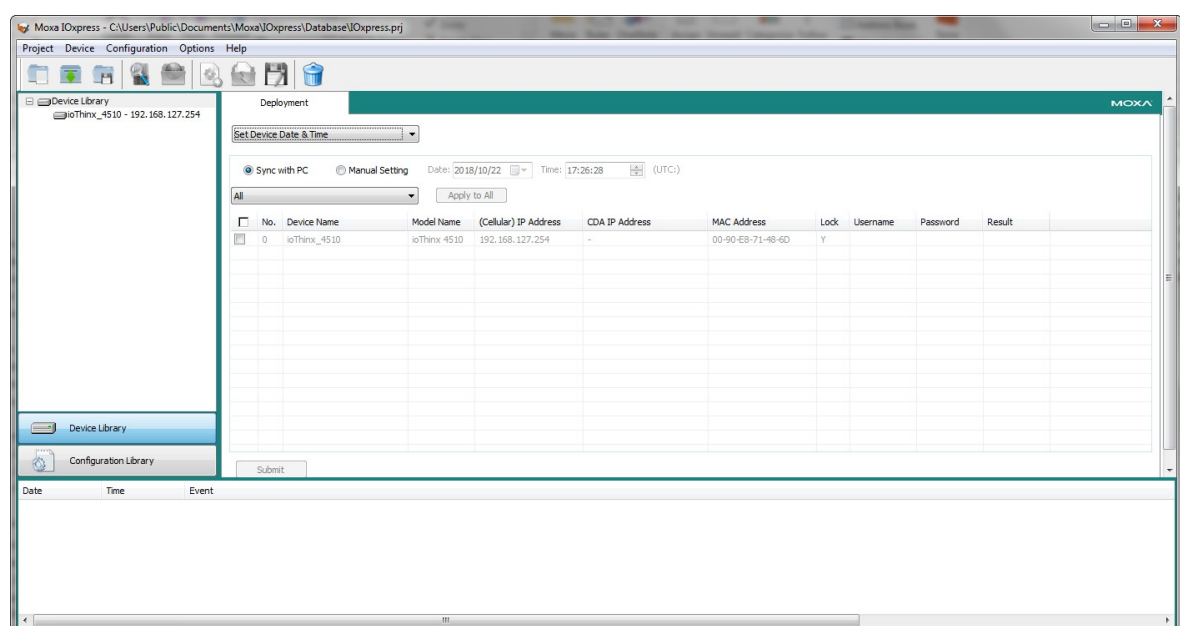
**Step 1:** Select **Set Device Date & Time** in the dropdown button



**Step 2:** Select either **Sync with PC** or **Manual Setting**. For Manual Setting, type the Local Date and Time, which will be set on the device(s).

**Step 3:** Select the device(s), type the **Username** and **Password**, and then click **Submit**. IOxpress will start to execute the task on the selected devices. The success message will show up in the **Result** column if the process is successfully completed.

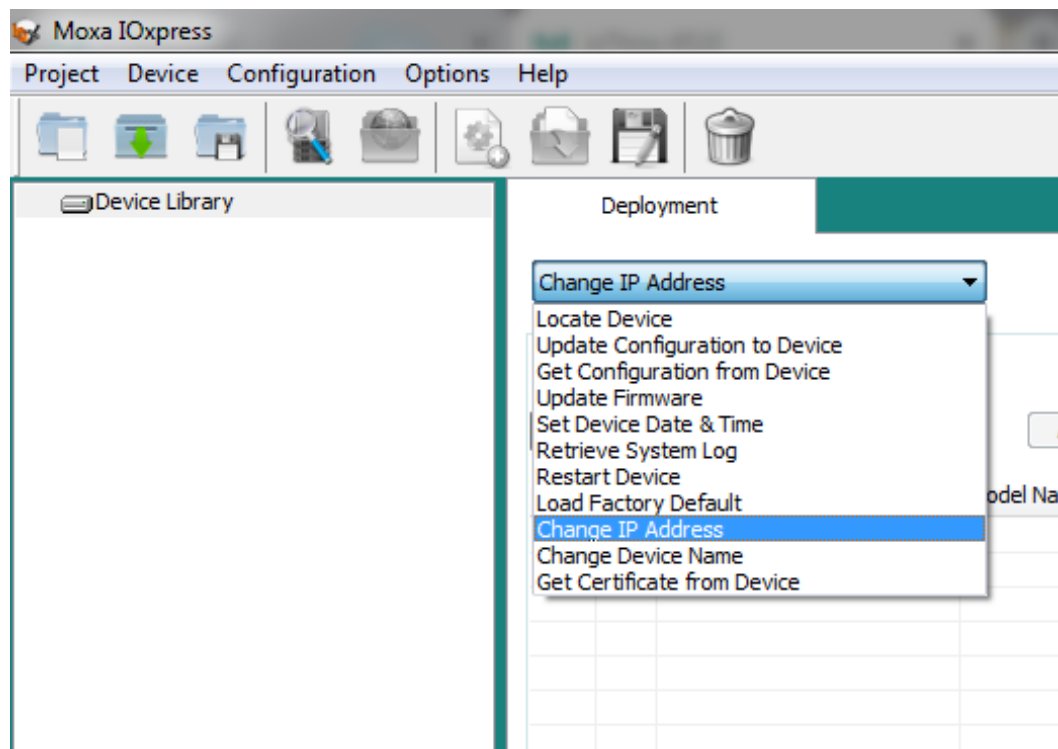
**INFORMATION** Click **Apply to All** if the selected devices have the same settings.



## Changing IP Addresses to Multiple Devices

IOxpress supports changing IP addresses for multiple devices:

**Step 1:** Select **Change IP Address** in the dropdown button list.

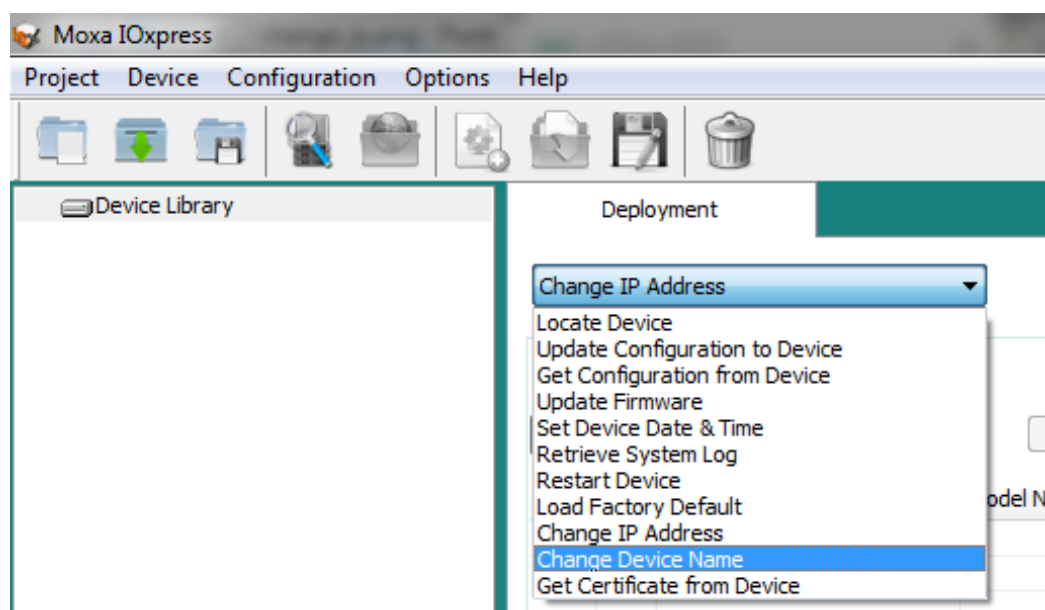


**Step 2:** Select the device(s), change the IP address, type the **Username** and **Password**, and then click **Submit**. IOxpress will start to execute the task on the selected devices. A message indicating success will appear in the **Result** column if the process was completed successfully.

## Changing the Device Name of Multiple Devices

IOxpress supports changing the device name of multiple devices:

**Step 1:** Select **Change Device Name** from the dropdown list.

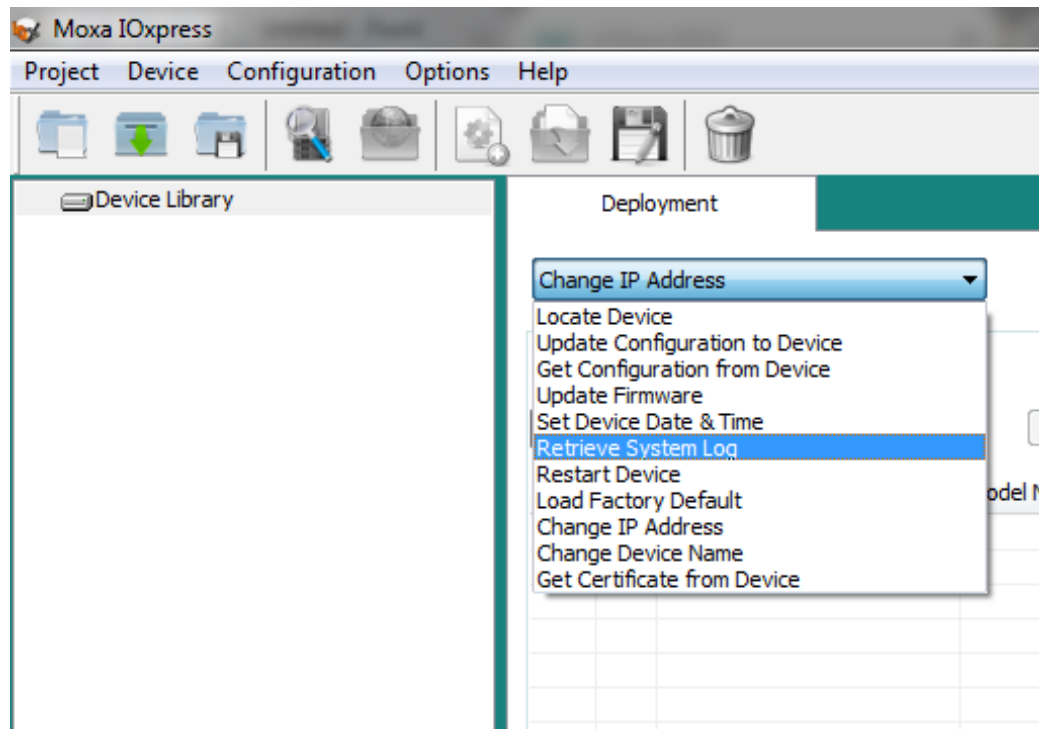


**Step 2:** Select the device(s), change the device name, type the **Username** and **Password**, and then click **Submit**. IOxpress will start to execute the task on the selected devices. A indicating success message will appear in the **Result** column if the process was completed successfully.

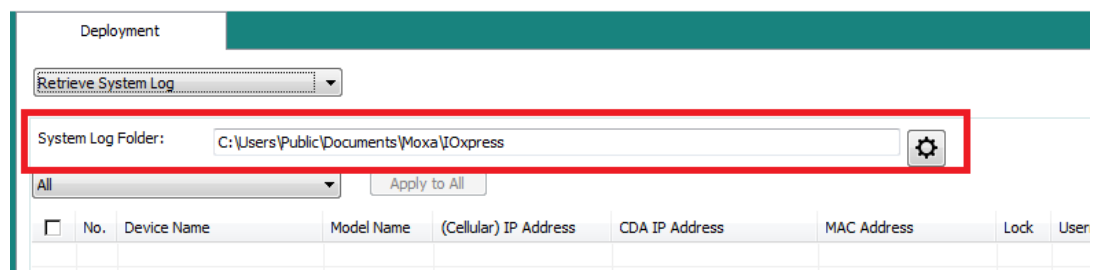
## Retrieving the System Log from Multiple Devices

IOxpress supports retrieving the system log from multiple devices.

**Step 1:** Select **Retrieve System Log** from the dropdown list.



**Step 2:** Specify the folder location.

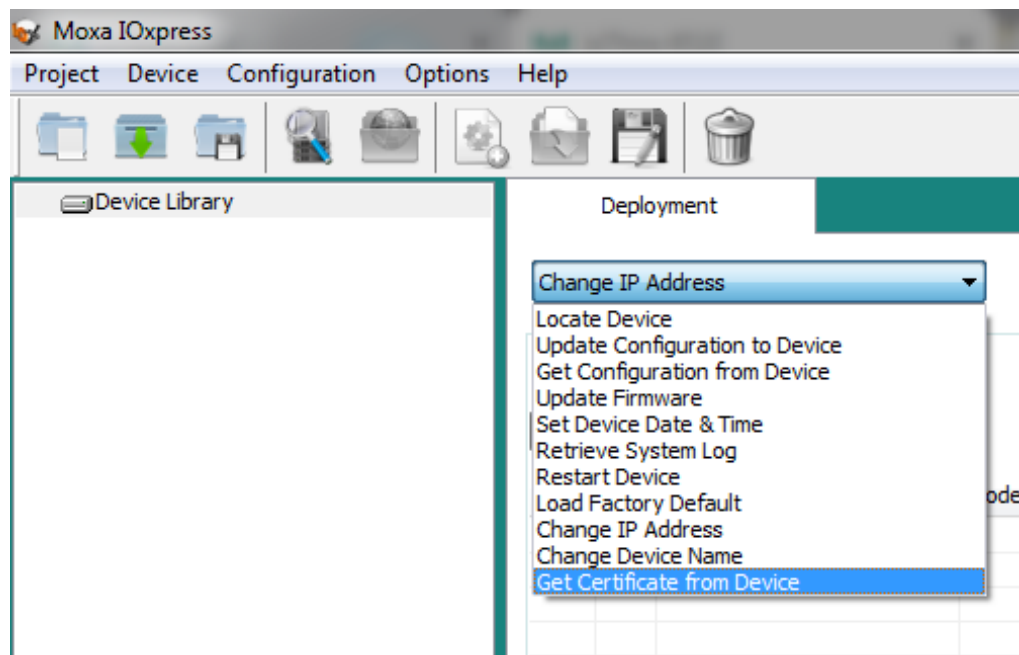


**Step 3:** Select the device(s), type the **Username** and **Password**, and then click **Submit**. IOxpress will start to execute the task on the selected devices. A success message will appear in the **Result** column if the process is completed successfully.

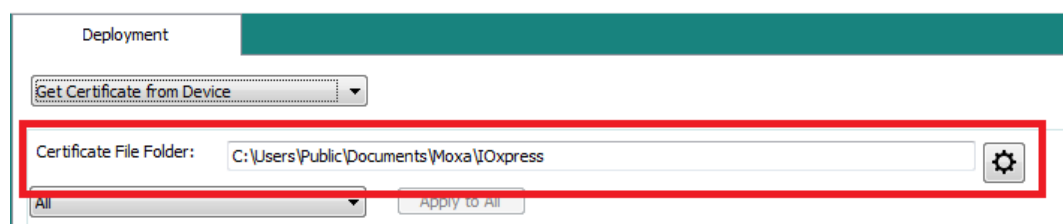
## Getting a Self-signed Certificate from Multiple Devices

IOxpress supports getting self-signed certificates from multiple devices.

**Step 1:** Select **Retrieve System Log** from the dropdown list.



**Step 2:** Specify the folder location.



**Step 3:** Select the device(s), type the **Username** and **Password**, and then click **Submit**. IOxpress will start to execute the task on the selected devices. A success message will appear in the **Result** column if the process is completed successfully.

## Monitoring & Operating the Unit

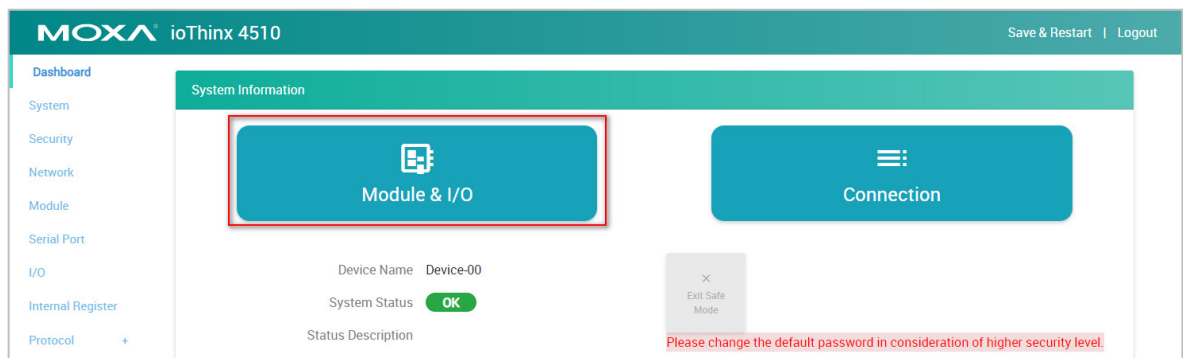
To monitor and operate the device, go to the **Dashboard** of the Web Console.

**INFORMATION** The ioThinx 4510 Series supports three different user profiles (Administrator, Operator, and User). Refer to **User Settings** for the permission information of each profile.

**NOTE** The HTTPS web service can only be used for configuration purposes; it cannot be used to monitor or operate the unit.

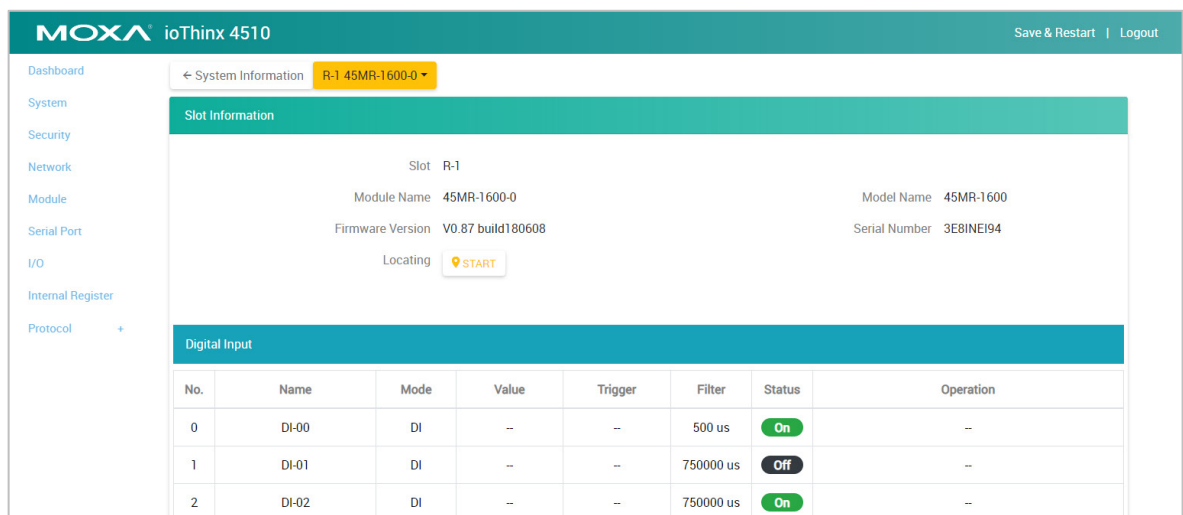
## Monitoring Module & I/O Status

Under the **Dashboard** of the Web Console, click **Module & I/O** to go to the module and I/O status web page.



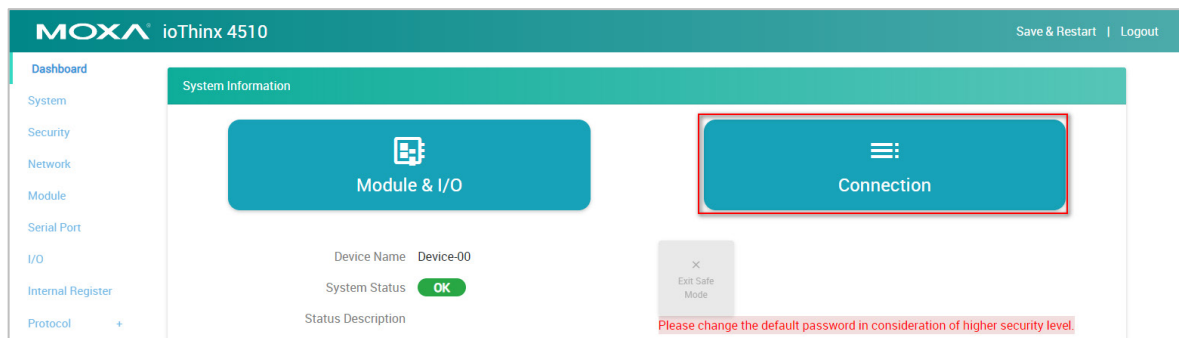
The upper side of this page shows the module status, including **Slot** position, module **Status**, **Firmware Version**, **Module Name**, **Model Name**, and **Serial Number**. Click **Locate** to identify the physical location of the module. The module's LED will blink green.

The lower side of the page shows the I/O status and allows you to operate the status of the output channels, such as DO, Pulse, or Relay channels. Refer to the **Module & I/O** section for detailed information.

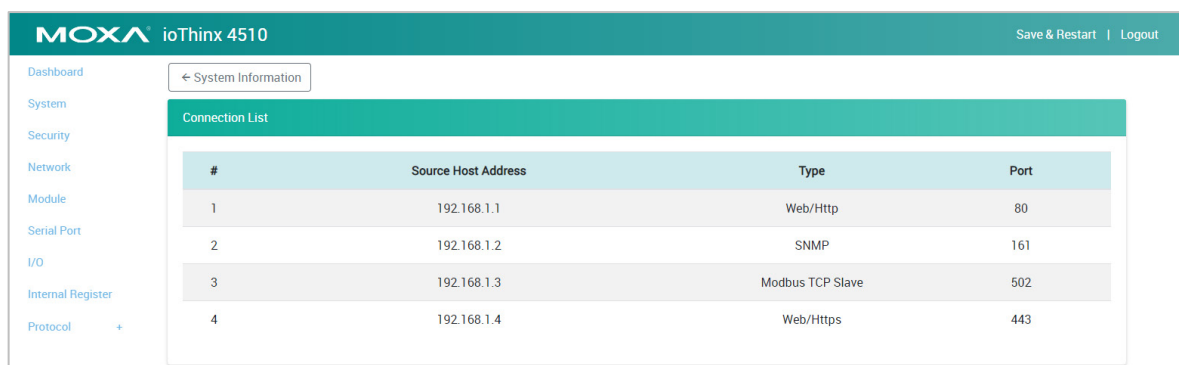


## Monitoring Connection Status

Under the **Dashboard** of the Web Console, click the **Connection** button to go to the connection status web page.



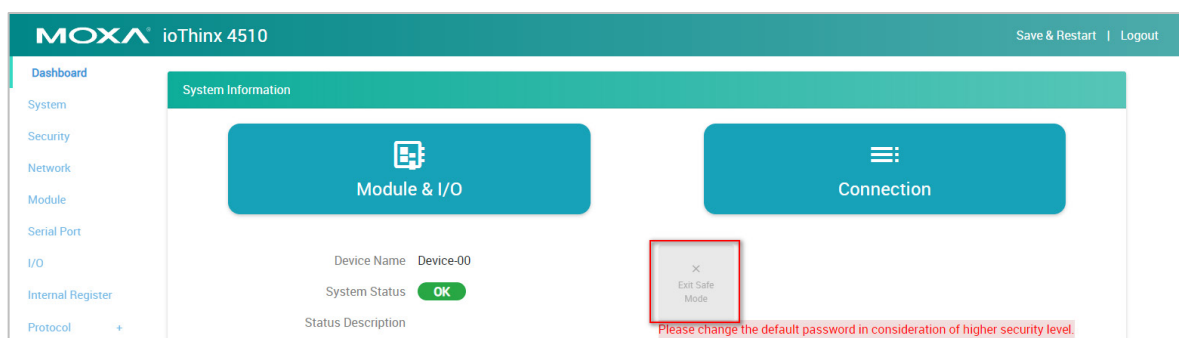
The connection status page lists the connection information from other hosts.



**NOTE** Some browsers may create more than one Web Https connection at the beginning. Once the connection is established, the browsers will only keep one and drop the others. Thus, it is normal that more than one Web Https connection is listed in the table at the beginning.

## Exiting Safe Mode Status

This device has a watchdog service to monitor the status of the pre-defined TCP connection (refer to **Account Settings** for detailed settings). If the pre-defined TCP connection has no response for a designated period, the device will enter the safe mode status. To exit safe mode status, log in to the device's Web Console and click the **Exit Safe Mode** button to revert the device back to the normal mode.





# Maintaining the Unit

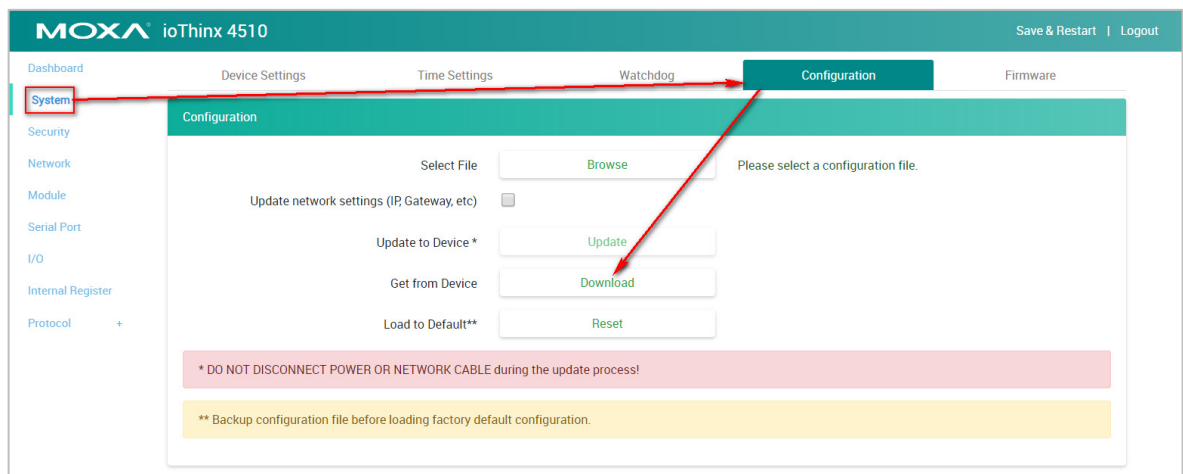
This section introduces the maintenance functions of the ioThinx 4510 Series.

## Backing up Configuration Files

This device can only be configured through the web console. After configuration, the configuration file can be retrieved from the device to perform backup and mass deployment. Follow the steps to retrieve the configuration file from the device.

**Step 1:** Go to the configuration page via **Menu → System → Configuration**

**Step 2:** Click **Download** from **Get from Device** and choose the location to save the .cfg file.



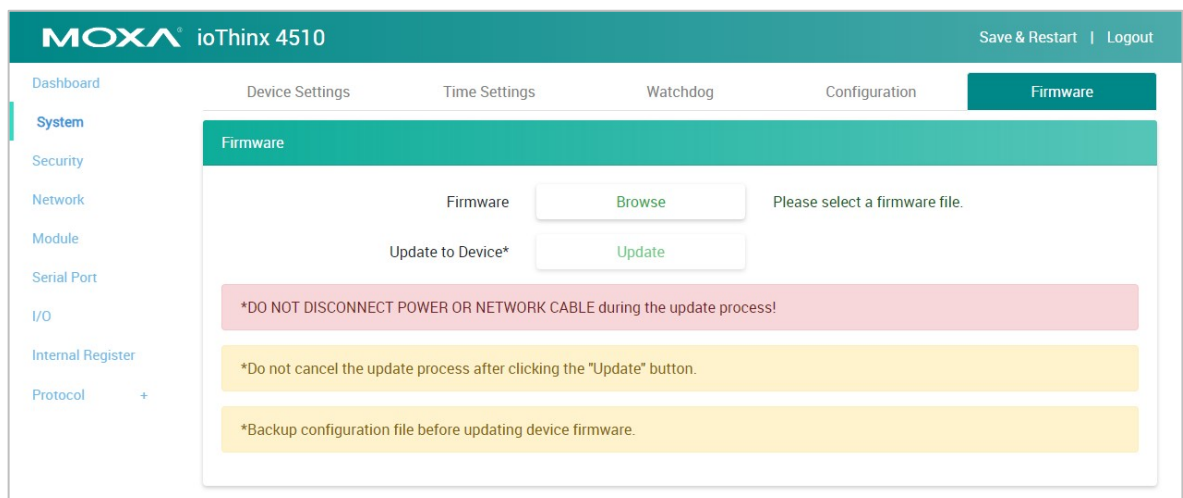
## Updating the Firmware

Follow the steps to update the firmware to the device.

**Step 1:** Go to the configuration page via **Menu → System → Firmware**

**Step 2:** Click the **Browse** button to select a firmware file to update

**Step 3:** Click the **Update** button to start the update process



**NOTE** When the device is updating, do not turn the power off as it might corrupt the device.

**NOTE** The firmware cannot be updated via https.

**NOTE** Performing a firmware update will delete the configurations in the device. Backup the configurations before performing the firmware update.

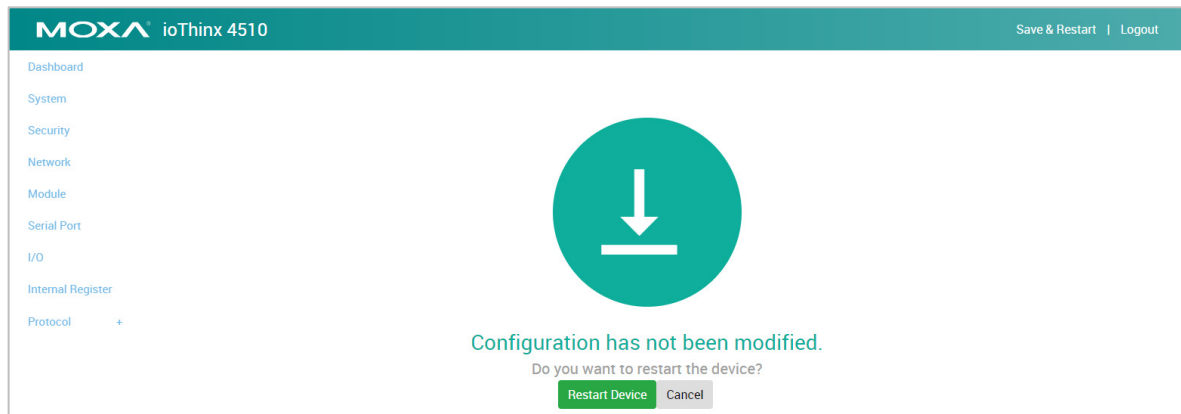
## Restarting the Unit

This device will restart automatically after the firmware and configurations have been updated. The user can also restart the device manually.

**Step 1:** Click **Save & Restart** on the right upper corner of the page.



**Step 2:** The device will confirm that you want to perform a restart. Click **Restart Device** in order to restart the device.



**INFORMATION** This device does not have a battery. Therefore, if the device is powered off, the system date and time will have to be set again. If the NTP server is not available, set the date and time of the device after rebooting.

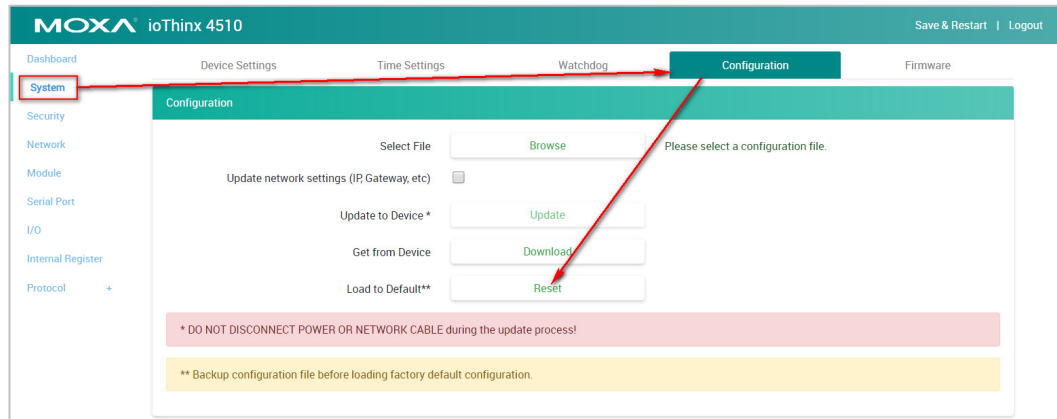
## Loading Factory Default Settings

There are three ways to restore the device to factory default settings.

1. Follow the steps to load the factory default settings from the web console.

**Step 1:** Go to the configuration page via **Menu → System → Configuration**

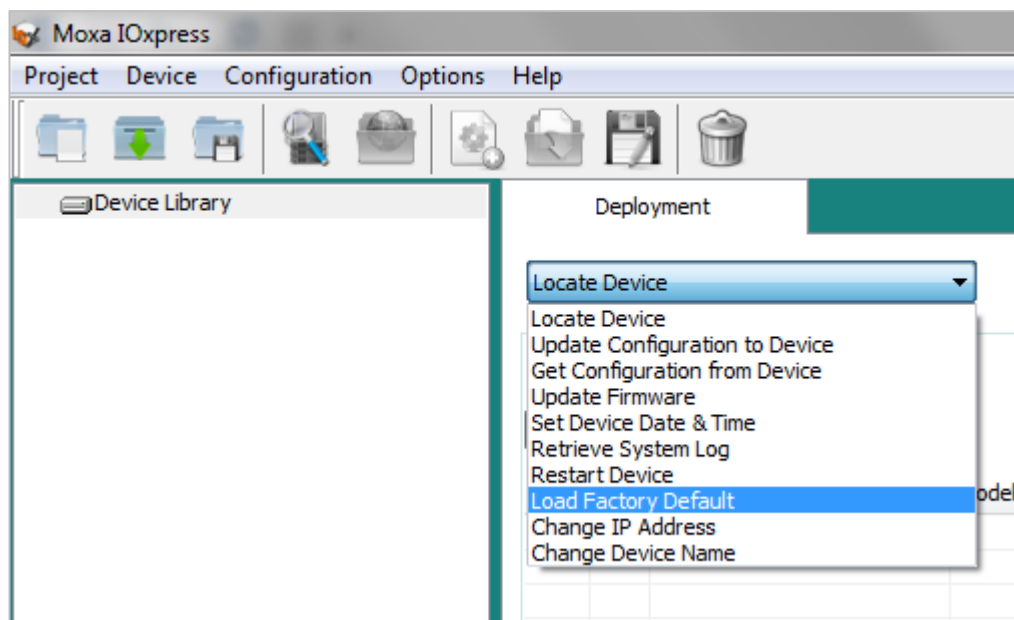
**Step 2:** Click **Reset** located under **Load to Default** and then the device will return to default settings.



**NOTE** Loading the factory default settings will delete the configurations from this device. Please back up the configurations before loading the factory default settings.

2. Follow the steps to load the factory default settings from IOxpress.

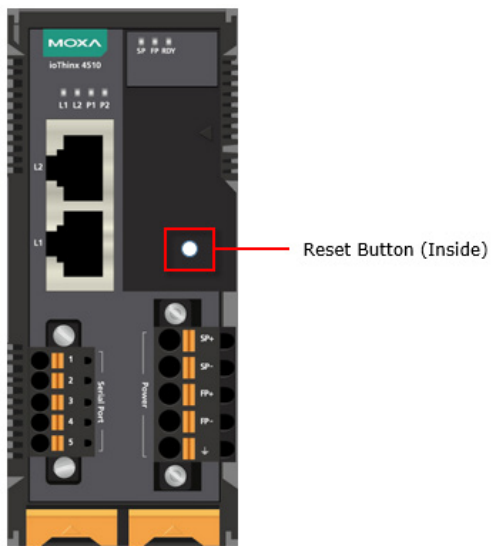
**Step 1:** Select **Load Factory Default** from the dropdown menu.



**Step 2:** Select the device(s), type the **Username** and **Password**, and then click **Submit**. IOxpress will start to perform the task on the selected devices. The success message will show up in the **Result** column when the process has been completed.

**INFORMATION** Click **Apply to All** if the selected devices have the same settings.

3. Hold down the RESET button for 10 seconds to load factory default settings. The system will load the default settings and then restart the device. The system is ready when the RDY LED turns green.



The following topics are covered in this appendix:

### ❑ **Network Port Usage**

### ❑ **Modbus/TCP Slave Rules**

- Supported Function Code
- Exception Code
- System Registers
- 45MR-1600 (-T), 16 DIs Registers
- 45MR-1601 (-T), 16 DIs Registers
- 45MR-2404 (-T), 4 Relays Registers
- 45MR-2600 (-T), 16 DOs Registers
- 45MR-2601 (-T), 16 DOs Registers
- 45MR-2606 (-T), 8 DIs, 8 DOs Registers
- 45MR-3800 (-T), 8 AIs Registers
- 45MR-3810 (-T), 8 AIs Registers
- 45MR-4420 (-T), 4 AOs Registers
- 45MR-6600 (-T), 6 RTDs Registers
- 45MR-6810 (-T), 8 TCs Registers
- 45MR-7210(-T), System and Field Power Input Registers

### ❑ **SNMP Rules**

### ❑ **RESTful API Rules**

- Supported Request Method
- GET Request Components
- PUT Request Components
- RESTful API List
- Exception Code

### ❑ **MQTT Rules**

### ❑ **Import Self-Signed Certificate**

### ❑ **Troubleshooting**

- Forgot username & password
- Forgot IP address of the unit
- Failed to update firmware
- Failed to update configuration
- Failed to access the unit through IP address & IOxpress
- Failed to enter System Ready Mode

## Network Port Usage

Service Type	TCP/UDP	Port	Default
DHCP	UDP	68	Disabled
Web Server	TCP	80	Enabled
RESTful API	TCP	80	Disabled
SNMP Agent	UDP	161	Disabled
HTTPs	TCP	443	Disabled
Modbus/TCP Slave	TCP	502	Enabled
Auto Search	UDP	4800	Enabled
IOxpress/CLI	TCP	10124	Enabled

## Modbus/TCP Slave Rules

### Supported Function Code

Point Type	Register (decimal)	Access	Type	Supported Function Code
01: COIL STATUS	0xxxx	R/W	bit	1, 5, 15
02: INPUT STATUS	1xxxx	R	bit	2
03: HOLDING REGISTER	4xxxx	R/W	word	3, 6, 16
04: INPUT REGISTER	3xxxx	R	word	4

### Exception Code

Code	Name	Comments
1	ILLEGAL FUNCTION	Function code is not valid.
2	ILLEGAL DATA ADDRESS	Data address is not valid.
3	ILLEGAL DATA VALUE	Writing value is not accepted.
4	SLAVE DEVICE FAILURE	Unrecoverable error occurred.

## System Registers

### 01: COIL STATUS

Parameter	Description	Length	Type
boolInternalRegister	BOOL Internal Register (BIR)	48	BOOL

### 02: INPUT STATUS

Parameter	Description	Length	Type
watchdogAlarmFlag	Watchdog alarm flag status (0: Normal, 1: alarm)	1	BOOL

### 03: HOLDING REGISTER

Parameter	Description	Length	Type
wirValue	WORD IR - Value	48	WORD
dirValue	DWORD IR - Value	96	DWORD
firValue	FLOAT IR - Value	96	REAL

**04: INPUT REGISTER**

Parameter	Description	Length	Type
modbusRtuMasterDeviceStatus	Modbus/RTU Master - device status	4	WORD
modbusRtuMasterprofileErrorCode	Modbus/RTU Master - profile error code	8	WORD
deviceName	device name	8	BYTE
deviceDate	device date e.g. 2016/06/28 -> 20160628	2	DWORD
deviceTime	device local time e.g. 15:48:25 -> 154825	2	DWORD
deviceUpTime	unit: sec(s)	2	DWORD
firmwareVersion	Each byte represents ASCII code. e.g. 1.2.3 --> V1.2.3 , 11.13.12 --> V11.13.12	4	BYTE
firmwareBuildDate	Each byte represents ASCII code. E.g. 16051718 --> Build16051718	4	BYTE
serialNumber	Each byte represents ASCII code of serial number English character : e.g. TAGCB1100001	6	BYTE
lanMac	MAC address	4	BYTE
lanIp	IP address	2	BYTE
systemError	System Error	1	WORD

**45MR-1600 (-T), 16 DIs Registers****01: COIL STATUS**

Parameter	Description	Length	Type
diCounterStatus	DI - Counter mode - status (0: Pause, 1: Run)	4	BOOL
diCounterOverflowFlagClear	DI - Counter mode - clear overflow flag (1: Clear)	4	BOOL

**02: INPUT STATUS**

Parameter	Description	Length	Type
diStatus	DI - DI mode - status (0: OFF, 1: ON)	16	BOOL
diMode	DI - mode (0: DI, 1: Counter)	16	BOOL
diCounterOverflowFlag	DI - Counter mode - overflow flag (0: Normal, 1: Overflow)	4	BOOL

**03: HOLDING REGISTER**

Parameter	Description	Length	Type
diCounterValue	DI - Counter mode - value	8	DWORD
diCounterStatusAll	DI - Counter mode - status (0: Pause, 1: Run)	1	WORD
diCounterOverflowFlagClearAll	DI - Counter mode - clear overflow flag (1: Clear)	1	WORD

**04: INPUT REGISTER**

Parameter	Description	Length	Type
diStatusAll	DI - DI mode - status (0: OFF, 1: ON)	1	WORD
diCounterOverflowFlagAll	DI - Counter mode - overflow flag (0: Normal, 1: Overflow)	1	WORD
diModeAll	DI - mode (0: DI, 1: Counter)	1	WORD

## 45MR-1601 (-T), 16 DIs Registers

### 01: COIL STATUS

Parameter	Description	Length	Type
diCounterStatus	DI - Counter mode - status (0: Pause, 1: Run)	4	BOOL
diCounterOverflowFlagClear	DI - Counter mode - clear overflow flag (1: Clear)	4	BOOL

### 02: INPUT STATUS?

Parameter	Description	Length	Type
diStatus	DI - DI mode - status (0: OFF, 1: ON)	16	BOOL
diMode	DI - mode (0: DI, 1: Counter)	16	BOOL
diCounterOverflowFlag	DI - Counter mode - overflow flag (0: Normal, 1: Overflow)	4	BOOL

### 03: HOLDING REGISTER

Parameter	Description	Length	Type
diCounterValue	DI - Counter mode - value	8	DWORD
diCounterStatusAll	DI - Counter mode - status (0: Pause, 1: Run)	1	WORD
diCounterOverflowFlagClearAll	DI - Counter mode - clear overflow flag (1: Clear)	1	WORD

### 04: INPUT REGISTER

Parameter	Description	Length	Type
diStatusAll	DI - DI mode - status (0: OFF, 1: ON)	1	WORD
diCounterOverflowFlagAll	DI - Counter mode - overflow flag (0: Normal, 1: Overflow)	1	WORD
diModeAll	DI - mode (0: DI, 1: Counter)	1	WORD

## 45MR-2404 (-T), 4 Relays Registers

### 01: COIL STATUS

Parameter	Description	Length	Type
relayStatus	Relay - Relay mode - status (0: OFF, 1: ON)	4	BOOL
relayCurrentCountReset	Relay - reset current count (1: Reset)	4	BOOL

### 03: HOLDING REGISTER

Parameter	Description	Length	Type
relayStatusAll	Relay - Relay mode - status (0: OFF, 1: ON)	1	WORD

### 04: INPUT REGISTER

Parameter	Description	Length	Type
relayTotalCount	Relay - total count	8	DWORD
relayCurrentCount	Relay - current count	8	DWORD

## 45MR-2600 (-T), 16 DOs Registers

### 01: COIL STATUS

Parameter	Description	Length	Type
doStatus	DO - status (0: OFF, 1: ON)	16	BOOL
doPulseStatus	DO - Pulse mode - status (0: Stop, 1: Start)	4	BOOL

### 02: INPUT STATUS?

Parameter	Description	Length	Type
doMode	DO - mode (0: DO, 1: Pulse)	16	BOOL



**03: HOLDING REGISTER**

Parameter	Description	Length	Type
doStatusAll	DO - status (0: OFF, 1: ON)	1	WORD
doPulseCount	DO - Pulse mode - count	8	DWORD
doPulseOnWidth	DO - Pulse mode - ON width (unit: 500 us)	4	WORD
doPulseOffWidth	DO - Pulse mode - OFF width (unit: 500 us)	4	WORD
doPulseStatusAll	DO - Pulse mode - status (0: Stop, 1: Start)	1	WORD

**04: INPUT REGISTER**

Parameter	Description	Length	Type
doModeAll	DO - mode (0: DO, 1: Pulse)	1	WORD

**45MR-2601 (-T), 16 DOs Registers****01: COIL STATUS**

Parameter	Description	Length	Type
doStatus	DO - status (0: OFF, 1: ON)	16	BOOL
doPulseStatus	DO - Pulse mode - status (0: Stop, 1: Start)	4	BOOL

**02: INPUT STATUS?**

Parameter	Description	Length	Type
doMode	DO - mode (0: DO, 1: Pulse)	16	BOOL

**03: HOLDING REGISTER**

Parameter	Description	Length	Type
doStatusAll	DO - status (0: OFF, 1: ON)	1	WORD
doPulseCount	DO - Pulse mode - count	8	DWORD
doPulseOnWidth	DO - Pulse mode - ON width (unit: 500 us)	4	WORD
doPulseOffWidth	DO - Pulse mode - OFF width (unit: 500 us)	4	WORD
doPulseStatusAll	DO - Pulse mode - status (0: Stop, 1: Start)	1	WORD

**04: INPUT REGISTER**

Parameter	Description	Length	Type
doModeAll	DO - mode (0: DO, 1: Pulse)	1	WORD

**45MR-2606 (-T), 8 DIs, 8 DOs Registers****01: COIL STATUS**

Parameter	Description	Length	Type
doStatus	DO - status (0: OFF, 1: ON)	8	BOOL
diCounterStatus	DI - Counter mode - status (0: Pause, 1: Run)	2	BOOL
diCounterOverflowFlagClear	DI - Counter mode - clear overflow flag (1: Clear)	2	BOOL
doPulseStatus	DO - Pulse mode - status (0: Stop, 1: Start)	2	BOOL

**02: INPUT STATUS?**

Parameter	Description	Length	Type
diStatus	DI - DI mode - status (0: OFF, 1: ON)	8	BOOL
diMode	DI - mode (0: DI, 1: Counter)	8	BOOL
doMode	DO - mode (0: DO, 1: Pulse)	8	BOOL
diCounterOverflowFlag	DI - Counter mode - overflow flag (0: Normal, 1: Overflow)	2	BOOL

**03: HOLDING REGISTER**

Parameter	Description	Length	Type
diCounterValue	DI - Counter mode - value	4	DWORD
doStatusAll	DO - status (0: OFF, 1: ON)	1	WORD
doPulseCount	DO - Pulse mode - count	4	DWORD
doPulseOnWidth	DO - Pulse mode - ON width (unit: 500 us)	2	WORD
doPulseOffWidth	DO - Pulse mode - OFF width (unit: 500 us)	2	WORD
doPulseStatusAll	DO - Pulse mode - status (0: Stop, 1: Start)	1	WORD
diCounterStatusAll	DI - Counter mode - status (0: Pause, 1: Run)	1	WORD
diCounterOverflowFlagClearAll	DI - Counter mode - clear overflow flag (1: Clear)	1	WORD

**04: INPUT REGISTER**

Parameter	Description	Length	Type
diStatusAll	DI - DI mode - status (0: OFF, 1: ON)	1	WORD
diCounterOverflowFlagAll	DI - Counter mode - overflow flag (0: Normal, 1: Overflow)	1	WORD
diModeAll	DI - mode (0: DI, 1: Counter)	1	WORD
doModeAll	DO - mode (0: DO, 1: Pulse)	1	WORD

**45MR-3800 (-T), 8 AIs Registers****01: COIL STATUS**

Parameter	Description	Length	Type
aiResetMinValue	AI - reset minimum value (1: Reset)	8	BOOL
aiResetMaxValue	AI - reset maximum value (1: Reset)	8	BOOL

**03: HOLDING REGISTER**

Parameter	Description	Length	Type
aiResetMinValueAll	AI - reset minimum value (1: Reset)	1	WORD
aiResetMaxValueAll	AI - reset maximum value (1: Reset)	1	WORD

**04: INPUT REGISTER**

Parameter	Description	Length	Type
aiValueRaw	AI - raw value	8	WORD
aiValueRawMin	AI - minimum raw value	8	WORD
aiValueRawMax	AI - maximum raw value	8	WORD
aiValueScaled	AI - scaled value	16	REAL
aiValueScaledMin	AI - minimum scaled value	16	REAL
aiValueScaledMax	AI - maximum scaled value	16	REAL
aiStatus	AI - status (0: normal, 1: burnout, 2: over range, 3: under range)	8	WORD
aiBurnoutValueScaled	AI - scaled burnout value	16	REAL
aiMode	AI - mode (0: disable, 1: 0-10 V, 2: 0-20 mA, 3: 4-20 mA burnout, 4: 4-20 mA, 5: $\pm 10$ V)	8	WORD

**45MR-3810 (-T), 8 AIs Registers****01: COIL STATUS**

Parameter	Description	Length	Type
aiResetMinValue	AI - reset minimum value (1: Reset)	8	BOOL
aiResetMaxValue	AI - reset maximum value (1: Reset)	8	BOOL

**03: HOLDING REGISTER**

Parameter	Description	Length	Type
aiResetMinValueAll	AI - reset minimum value (1: Reset)	1	WORD
aiResetMaxValueAll	AI - reset maximum value (1: Reset)	1	WORD

**04: INPUT REGISTER**

Parameter	Description	Length	Type
aiValueRaw	AI - raw value	8	WORD
aiValueRawMin	AI - minimum raw value	8	WORD
aiValueRawMax	AI - maximum raw value	8	WORD
aiValueScaled	AI - scaled value	16	REAL
aiValueScaledMin	AI - minimum scaled value	16	REAL
aiValueScaledMax	AI - maximum scaled value	16	REAL
aiStatus	AI - status (0: normal, 1: burnout, 2: over range, 3: under range)	8	WORD
aiBurnoutValueScaled	AI - scaled burnout value	16	REAL
aiMode	AI - mode (0: disable, 1: 0-10 V, 2: 0-20 mA, 3: 4-20 mA burnout, 4: 4-20 mA, 5: $\pm 10$ V)	8	WORD

**45MR-4420 (-T), 4 AOs Registers****03: HOLDING REGISTER**

Parameter	Description	Length	Type
aoValueRaw	AO - raw value	4	WORD
aoValueScaled	AO - scaled value	8	WORD

**04: INPUT REGISTER**

Parameter	Description	Length	Type
aoMode	AO - mode (0: disable, 1: 0-10 V, 2: 0-20 mA, 3: 4-20 mA, 4: $\pm 10$ V)	4	WORD

**45MR-6600 (-T), 6 RTDs Registers****01: COIL STATUS**

Parameter	Description	Length	Type
rtdResetMinValue	RTD - reset minimum value (1: Reset)	6	BOOL
rtdResetMaxValue	RTD - reset maximum value (1: Reset)	6	BOOL

**03: HOLDING REGISTER**

Parameter	Description	Length	Type
rtdResetMinValueAll	RTD - reset minimum value (1: Reset)	1	WORD
rtdResetMaxValueAll	RTD - reset maximum value (1: Reset)	1	WORD

**04: INPUT REGISTER**

Parameter	Description	Length	Type
rtdValueScaled	RTD - scaled value	12	REAL
rtdValueScaledMin	RTD - minimum scaled value	12	REAL
rtdValueScaledMax	RTD - maximum scaled value	12	REAL
rtdType	RTD - Type (0: PT50, 1: PT100, 2: PT200, 3: PT500, 4: PT1000; 14: 310 Ohm, 15: 620 Ohm, 16: 1250 Ohm, 17: 2200 Ohm; 20: JPT100, 21: JPT200, 22: JPT500, 23: JPT1000; 30: NI100, 31: NI200, 32: NI500, 33: NI1000, 34: NI120)	6	WORD
rtdStatus	RTD - Status (0: normal, 1: burnout)	6	WORD

## 45MR-6810 (-T), 8 TCs Registers

### 01: COIL STATUS

Parameter	Description	Length	Type
tcResetMinValue	TC - reset minimum value (1: Reset)	8	BOOL
tcResetMaxValue	TC - reset maximum value (1: Reset)	8	BOOL

### 03: HOLDING REGISTER

Parameter	Description	Length	Type
tcResetMinValueAll	TC - reset minimum value (1: Reset)	1	WORD
tcResetMaxValueAll	TC - reset maximum value (1: Reset)	1	WORD

### 04: INPUT REGISTER

Parameter	Description	Length	Type
tcValueScaled	TC - scaled value	16	REAL
tcValueScaledMin	TC - minimum scaled value	16	REAL
tcValueScaledMax	TC - maximum scaled value	16	REAL
tcType	TC - Type (0: J Type, 1: K Type, 2: T Type, 3: E Type, 4: R Type, 5: S Type, 6: B Type, 7: N Type, 14: $\pm 78.126$ mV, 15: $\pm 39.062$ mV, 16: $\pm 19.532$ mV)	8	WORD
tcStatus	TC - Status (0: normal, 1: burnout)	8	WORD

## 45MR-7210(-T), System and Field Power Input Registers

Parameters	Description	Length	Type
spStatus	SP - system power Status	1	WORD
spLowerLimitValue	SP - system power lower limit value	2	REAL
spUpperLimitValue	SP - system power upper limit value	2	REAL
fpStatus	FP - Field Power Status	1	WORD

## SNMP Rules

All OIDs of this device begin with .1.3.6.1.4.1.8691.10.4510. The data can be read or written by a network management software with the following OIDs. Download the latest version of the MIB file from [www.moxa.com](http://www.moxa.com) for additional information.

OID	Type
.1.3.6.1.4.1.8691.10.4510.1	systemInfo
.1.3.6.1.4.1.8691.10.4510.2	systemPower
.1.3.6.1.4.1.8691.10.4510.3	fieldPower
.1.3.6.1.4.1.8691.10.4510.11	di
.1.3.6.1.4.1.8691.10.4510.12	do
.1.3.6.1.4.1.8691.10.4510.13	relay
.1.3.6.1.4.1.8691.10.4510.21	ai
.1.3.6.1.4.1.8691.10.4510.23	rtd
.1.3.6.1.4.1.8691.10.4510.24	tc
.1.3.6.1.4.1.8691.10.4510.41	internalRegister

# RESTful API Rules

## Supported Request Method

Request	Description
GET	The GET method is used to retrieve information from the given server using a given URI. Requests using GET should only retrieve data and should have no other effect on the data.
PUT	Replaces all the current representations of the target resource with the uploaded content.
OPTIONS	Describe the communication options for the target resource.

## GET Request Components

Component	Content	Description
Request Method	GET	Use GET request to retrieve information
URL	http://{IP address}/{RESTful API}	Refer to <b>RESTful API List</b>
Headers	Accept: vdn.dac.v2 Content-Type: application/json	Headers are mandatory for all RESTful API requests

## PUT Request Components

Component	Content	Description
Request Method	PUT	Use PUT request to replace current representation
URL	http://{IP address}/{RESTful API}	Refer to <b>RESTful API List</b>
Headers	Accept: vdn.dac.v2 Content-Type: application/json	Headers are mandatory for all RESTful API requests
Body	{"value":1}	Uploaded content for replacing current representation

## RESTful API List

Here lists the RESTful APIs supported by this device. The {ioName} is composed with three elements, including **Module\_Name**, **@**, and **I/O\_Channel\_Name**. For example, the {ioName} of the module name "45MR-1600-0" and the DI channel name "DI-00" is 45MR-1600-0@DI-00.

RESTful API	Description	Access	Format
/api/sysInfo	All system information	R	
/api/sysInfo/device	Device name	R	
	Device local date and time	R	yyyy/mm/dd hh:mm:ss
	Device up time	R	hh:mm:ss
	Firmware version	R	
	Serial number	R	
	System error	R	
/api/sysInfo/network	All network information	R	
/api/sysInfo/network/LAN	All LAN information	R	
/api/sysInfo/network/LAN/1	MAC address	R	xx:xx:xx:xx:xx:xx
	IP address	R	xxx.xxx.xxx.xxx
/api/io/ir/{ioName}	IR - value	R	By data type
/api/io/ir/{ioName}/irvalue	IR - value	RW	By data type
/api/io/sp/{ioName}/spStatus	SP - system power Status	R	0, 1, 2

RESTful API	Description	Access	Format
/api/io/sp/{ioName}/spLowerLimitValue	SP - system power lower limit value	R	Float
/api/io/sp/{ioName}/spUpperLimitValue	SP - system power upper limit value	R	Float
/api/io/fp/{ioName}/fpStatus	FP - Field Power Status	R	
/api/io/di/{ioName}/diMode	DI - mode (0: DI, 1: Counter)	R	0 or 1
/api/io/di/{ioName}/diStatus	DI - DI mode - status (0: OFF, 1: ON)	R	0 or 1
/api/io/di/{ioName}/diCounterValue	DI - Counter mode - value	R/W	0 to 4294967295
/api/io/di/{ioName}/diCounterOverflowFlag	DI - Counter mode - overflow flag (0: Normal, 1: Overflow)	R	0 or 1
/api/io/di/{ioName}/diCounterOverflowFlagClear	DI - Counter mode - clear overflow flag (1: Clear)	R/W	0 or 1
/api/io/di/{ioName}/diCounterStatus	DI - Counter mode - status (0: pause, 1: run)	R/W	0 or 1
/api/io/do/{ioName}/doMode	DO - mode (0: DO, 1: Pulse)	R	0 or 1
/api/io/do/{ioName}/doStatus	DO - status (0: OFF, 1: ON)	R/W	0 or 1
/api/io/do/{ioName}/doPulseCount	DO - Pulse mode - count	R/W	0 to 65535
/api/io/do/{ioName}/doPulseOnWidth	DO - Pulse mode - ON width (unit: 500us)	R/W	1 to 65535
/api/io/do/{ioName}/doPulseOffWidth	DO - Pulse mode - OFF width (unit: 500us)	R/W	1 to 65535
/api/io/do/{ioName}/doPulseStatus	DO - Pulse mode - status (0: Stop 1: Start)	R/W	0 or 1
/api/io/relay/{ioName}/relayTotalCount	Relay - total count	R	0 to 4294967295
/api/io/relay/{ioName}/relayCurrentCount	Relay - current count	R	0 to 4294967295
/api/io/relay/{ioName}/relayCurrentCountReset	Relay - reset current count (1: Reset)	R/W	0 or 1
/api/io/relay/{ioName}/relayStatus	Relay - Relay mode - status (0: OFF, 1: ON)	R/W	0 or 1
/api/io/ai/{ioName}/aiMode	AI - mode (0: disable 1: 0-10 V, 2: 0-20 mA, 3: 4-20 mA burnout, 4: 4-20 mA, 5: $\pm 10$ V)	R	0, 1, 2, 3, 4, 5
/api/io/ai/{ioName}/aiValueRaw	AI - raw value	R	0 to 65535
/api/io/ai/{ioName}/aiValueRawMin	AI - minimum raw value	R	0 to 65535
/api/io/ai/{ioName}/aiValueRawMax	AI - maximum raw value	R	0 to 65535
/api/io/ai/{ioName}/aiResetMinValue	AI - reset minimum value (1: Reset)	R/W	1
/api/io/ai/{ioName}/aiResetMaxValue	AI - reset maximum value (1: Reset)	R/W	1
/api/io/ai/{ioName}/aiStatus	AI - status (0: normal, 1: burnout, 2: over range, 3: under range)	R	0, 1, 2, 3
/api/io/ai/{ioName}/aiBurnoutValueScaled	AI - scaled burnout value	R	Float
/api/io/ai/{ioName}/aiValueScaled	AI - scaled value	R	Float
/api/io/ai/{ioName}/aiValueScaledMin	AI - minimum scaled value	R	Float
/api/io/ai/{ioName}/aiValueScaledMax	AI - maximum scaled value	R	Float

RESTful API	Description	Access	Format
/api/io/ao/{ioName}/aoMode	AO - mode (0: disable, 1: 0-10 V, 2: 0-20mA, 3: 4-20 mA, 4: +/-10V)	R	0, 1, 2, 3, 4
/api/io/ao/{ioName}/aoValueRaw	AO - raw value	R/W	0 to 65535
/api/io/ao/{ioName}/aoValueScaled	AO - scaled value	R/W	0 to 4294967295
/api/io/rtd/{ioName}/rtdStatus	RTD - Status (0: normal, 1: burnout)	R	0 or 1
/api/io/rtd/{ioName}/rtdMode	RTD - Type (0: PT50, 1: PT100, 2: PT200, 3: PT500, 4: PT1000; 14: 310 Ohm, 15: 620 Ohm, 16: 1250 Ohm, 17: 2200 Ohm; 20: JPT100, 21: JPT200, 22: JPT500, 23: JPT1000; 30: NI100, 31: NI200, 32: NI500, 33: NI1000, 34: NI120)	R	
/api/io/rtd/{ioName}/rtdValueScaled	RTD - scaled value	R	Float
/api/io/rtd/{ioName}/rtdValueScaledMin	RTD - minimum scaled value	R	Float
/api/io/rtd/{ioName}/rtdValueScaledMax	RTD - maximum scaled value	R	Float
/api/io/rtd/{ioName}/rtdResetMinValue	RTD - reset minimum value (1: RESET)	R/W	1
/api/io/rtd/{ioName}/rtdResetMaxValue	RTD - reset maximum value (1: RESET)	R/W	1
/api/io/tc/{ioName}/tcStatus	TC - Status (0: normal, 1: burnout)	R	0 or 1
/api/io/tc/{ioName}/tcType	TC - Type (0: J Type, 1: K Type, 2: T Type, 3: E Type, 4: R Type, 5: S Type, 6: B Type, 7: N Type, 14: ±78.126 mV, 15: ±39.062 mV, 16: ±19.532 mV)	R	
/api/io/tc/{ioName}/tcValueScaled	TC - scaled value	R	Float
/api/io/tc/{ioName}/tcValueScaledMin	TC - minimum scaled value	R	Float
/api/io/tc/{ioName}/tcValueScaledMax	TC - maximum scaled value	R	Float
/api/io/tc/{ioName}/tcResetMinValue	TC - reset minimum value (1: RESET)	R/W	1
/api/io/tc/{ioName}/tcResetMaxValue	TC - reset maximum value (1: RESET)	R/W	1

## Exception Code

HTTP Status Code		Moxa Status Code/Description		User message
400	Bad Request	101	UnsupportedVersion	The content version specified in the request is not supported.
400	Bad Request	102	UnsupportedDocFormat	The document format specified in the request is not supported.
400	Bad Request	201	InvalidJsonFormat	The json format in the request is not valid.
400	Bad Request	202	InvalidNodeValue	One of the node value is invalid.
400	Bad Request	203	WrongChannelOrder	The I/O channels are disordered.
400	Bad Request	204	MissingRequiredChannel	A required channel index was not specified in the request body.
400	Bad Request	206	MissingRequiredNode	A required node was not specified in the request body.
400	Bad Request	300	ContentFailed	One of the channel contents in the request could not be set. Please refer to the detailed information.
400	Bad Request	301	ContentFailedToSet	The content in the request could not be set (invalid value).
200	OK	N/A		
404	Bad Request	N/A		
405	Method Not Allowed	N/A		

## MQTT Rules

### Publish Topic

Topic	Description	Category	Trigger
{deviceName}/read/device/deviceName	device name	attribute	Interval
{deviceName}/read/device/deviceLocalDateTime	device local date and time	attribute	Interval
{deviceName}/read/device/deviceUpTime	device up time	attribute	Interval
{deviceName}/read/device/firmwareVersion	firmware version	attribute	Interval
{deviceName}/read/device/serialNumber	serial number	attribute	Interval
{deviceName}/read/device/systemError	system error	attribute	Interval
{deviceName}/read/network/lanMac/1	MAC address	attribute	Interval
{deviceName}/read/network/lanIp/1	IP address	attribute	Interval
{deviceName}/read/lastWill	Last Will Topic	attribute	Interval
{deviceName}/read/{ioName}/birValue	BIR - value	attribute	both (OnChange)
{deviceName}/read/{ioName}/wirValue	WIR - value	attribute	Interval
{deviceName}/read/{ioName}/dirValue	DIR - value	attribute	Interval
{deviceName}/read/{ioName}/firValue	FIR - value	attribute	Interval
{deviceName}/read/{ioName}/spStatus	SP - system power Status	attribute	Interval



{deviceName}/read/{ioName}/spLowerLimitValue	SP - system power lower limit value	attribute	Interval
{deviceName}/read/{ioName}/spUpperLimitValue	SP - system power upper limit value	attribute	Interval
{deviceName}/read/{ioName}/fpStatus	FP - Field Power Status	attribute	Interval
{deviceName}/read/{ioName}/diMode	DI - mode (0: DI, 1: Counter)	attribute	Interval
{deviceName}/read/{ioName}/diStatus	DI - DI mode - status (0: OFF, 1: ON)	value	both (OnChange)
{deviceName}/read/{ioName}/diCounterValue	DI - Counter mode - value	value	Interval
{deviceName}/read/{ioName}/diCounterOverflowFlag	DI - Counter mode - overflow flag (0: Normal, 1: Overflow)	attribute	Interval
{deviceName}/read/{ioName}/diCounterOverflowFlagClear	DI - Counter mode - clear overflow flag (1: Clear)	attribute	Interval
{deviceName}/read/{ioName}/diCounterStatus	DI - Counter mode - status (0: pause, 1: run)	value	both (OnChange)
{deviceName}/read/{ioName}/doMode	DO - mode (0: DO, 1: Pulse)	attribute	Interval
{deviceName}/read/{ioName}/doStatus	DO - status (0: OFF, 1: ON)	value	both (OnChange)
{deviceName}/read/{ioName}/doPulseCount	DO - Pulse mode - count	attribute	Interval
{deviceName}/read/{ioName}/doPulseOnWidth	DO - Pulse mode - ON width (unit: 500us)	attribute	Interval
{deviceName}/read/{ioName}/doPulseOffWidth	DO - Pulse mode - OFF width (unit: 500us)	attribute	Interval
{deviceName}/read/{ioName}/doPulseStatus	DO - Pulse mode - status (0: Stop 1: Start)	value	both (OnChange)
{deviceName}/read/{ioName}/relayTotalCount	Relay - total count	attribute	Interval
{deviceName}/read/{ioName}/relayCurrentCount	Relay - current count	value	Interval
{deviceName}/read/{ioName}/relayCurrentCountReset	Relay - reset current count (1: Reset)	attribute	Interval
{deviceName}/read/{ioName}/relayStatus	Relay - Relay mode - status (0: OFF, 1: ON)	value	both (OnChange)
{deviceName}/read/{ioName}/aiMode	AI - mode (0: disable 1: 0-10 V, 2: 0-20 mA, 3: 4-20 mA burnout, 4: 4-20 mA, 5: $\pm 10$ V)	attribute	Interval
{deviceName}/read/{ioName}/aiValueRaw	AI - raw value	attribute	Interval
{deviceName}/read/{ioName}/aiValueRawMin	AI - minimum raw value	attribute	Interval
{deviceName}/read/{ioName}/aiValueRawMax	AI - maximum raw value	attribute	Interval
{deviceName}/read/{ioName}/aiResetMinValue	AI - reset minimum value (1: Reset)	attribute	Interval
{deviceName}/read/{ioName}/aiResetMaxValue	AI - reset maximum value (1: Reset)	attribute	Interval

{deviceName}/read/{ioName}/aiStatus	AI - status (0: normal, 1: burnout, 2: over range, 3. under range)	value	both (OnChange)
{deviceName}/read/{ioName}/aiBurnoutValueScaled	AI - scaled burnout value	attribute	Interval
{deviceName}/read/{ioName}/aiValueScaled	AI - scaled value	value	both (interval)
{deviceName}/read/{ioName}/aiValueScaledMin	AI - minimum scaled value	attribute	Interval
{deviceName}/read/{ioName}/aiValueScaledMax	AI - maximum scaled value	attribute	Interval
{deviceName}/read/{ioName}/rtdStatus	RTD - Status (0: normal, 1: burnout)	value	both (OnChange)
{deviceName}/read/{ioName}/rtdMode	RTD - Type (0: PT50, 1: PT100, 2: PT200, 3: PT500, 4: PT1000; 14: 310 Ohm, 15: 620 Ohm, 16: 1250 Ohm, 17: 2200 Ohm; 20: JPT100, 21: JPT200, 22: JPT500, 23: JPT1000; 30: NI100, 31: NI200, 32: NI500, 33: NI1000, 34: NI120, 50: disable)	attribute	Interval
{deviceName}/read/{ioName}/rtdValueScaled	RTD - scaled value	value	both (interval)
{deviceName}/read/{ioName}/rtdValueScaledMin	RTD - minimum scaled value	attribute	Interval
{deviceName}/read/{ioName}/rtdValueScaledMax	RTD - maximum scaled value	attribute	Interval
{deviceName}/read/{ioName}/rtdResetMinValue	RTD - reset minimum value (1: RESET)	attribute	Interval
{deviceName}/read/{ioName}/rtdResetMaxValue	RTD - reset maximum value (1: RESET)	attribute	Interval
{deviceName}/read/{ioName}/tcStatus	TC - Status (0: normal, 1: burnout)	value	both (OnChange)
{deviceName}/read/{ioName}/tcType	TC - Type (0: J Type, 1: K Type, 2: T Type, 3: E Type, 4: R Type, 5: S Type, 6: B Type, 7: N Type, 14: $\pm 78.126$ mV, 15: $\pm 39.062$ mV, 16: $\pm 19.532$ mV, 50: disable)	attribute	Interval
{deviceName}/read/{ioName}/tcValueScaled	TC - scaled value	value	both (interval)
{deviceName}/read/{ioName}/tcValueScaledMin	TC - minimum scaled value	attribute	Interval
{deviceName}/read/{ioName}/tcValueScaledMax	TC - maximum scaled value	attribute	Interval
{deviceName}/read/{ioName}/tcResetMinValue	TC - reset minimum value (1: RESET)	attribute	Interval
{deviceName}/read/{ioName}/tcResetMaxValue	TC - reset maximum value (1: RESET)	attribute	Interval

{deviceName}/write/{ioName}/tcResetMinValue	TC - reset minimum value (1: RESET)	attribute	Interval
{deviceName}/write/{ioName}/tcResetMaxValue	TC - reset maximum value (1: RESET)	attribute	N/A

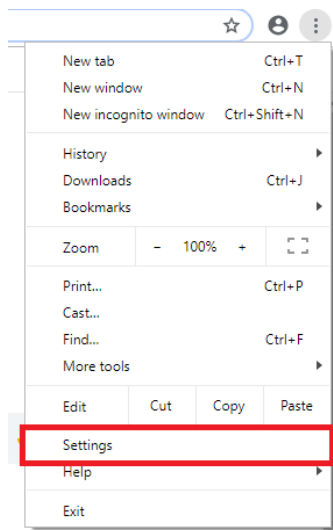
## Subscribe Topic

Topic	Description	Template	Category
{deviceName}/write/{ioName}/birValue	BIR - value	0 to 1	value
{deviceName}/write/{ioName}/wirValue	WIR - value	-32768 to 32767	value
{deviceName}/write/{ioName}/dirValue	DIR - value	-2147483648 to 2147483647	value
{deviceName}/write/{ioName}/firValue	FIR - value	Float	value
{deviceName}/write/{ioName}/diCounterValue	DI - Counter mode - value	0 to 4294967295	value
{deviceName}/write/{ioName}/diCounterOverflowFlagClear	DI - Counter mode - clear overflow flag (1: Clear)	0 or 1	attribute
{deviceName}/write/{ioName}/diCounterStatus	DI - Counter mode - status (0: pause, 1: run)	0 or 1	value
{deviceName}/write/{ioName}/doStatus	DO - status (0: OFF, 1: ON)	0 or 1	value
{deviceName}/write/{ioName}/doPulseCount	DO - Pulse mode - count	0 to 65535	attribute
{deviceName}/write/{ioName}/doPulseOnWidth	DO - Pulse mode - ON width (unit: 500us)	1 to 65535	attribute
{deviceName}/write/{ioName}/doPulseOffWidth	DO - Pulse mode - OFF width (unit: 500us)	1 to 65535	attribute
{deviceName}/write/{ioName}/doPulseStatus	DO - Pulse mode - status (0: Stop 1: Start)	0 or 1	value
{deviceName}/write/{ioName}/relayCurrentCountReset	Relay - reset current count (1: Reset)	0 or 1	attribute
{deviceName}/write/{ioName}/relayStatus	Relay - Relay mode - status (0: OFF, 1: ON)	0 or 1	value
{deviceName}/write/{ioName}/aiResetMinValue	AI - reset minimum value (1: Reset)	1	attribute
{deviceName}/write/{ioName}/aiResetMaxValue	AI - reset maximum value (1: Reset)	1	attribute
{deviceName}/write/{ioName}/aoValueRaw	AO - raw value	0 to 65535	attribute
{deviceName}/write/{ioName}/aoValueScaled	AO - scaled value	0 to 4294967295	value
{deviceName}/write/{ioName}/rtdResetMinValue	RTD - reset minimum value (1: RESET)	1	attribute
{deviceName}/write/{ioName}/rtdResetMaxValue	RTD - reset maximum value (1: RESET)	1	attribute
{deviceName}/write/{ioName}/tcResetMinValue	TC - reset minimum value (1: RESET)	1	attribute
{deviceName}/write/{ioName}/tcResetMaxValue	TC - reset maximum value (1: RESET)	1	attribute

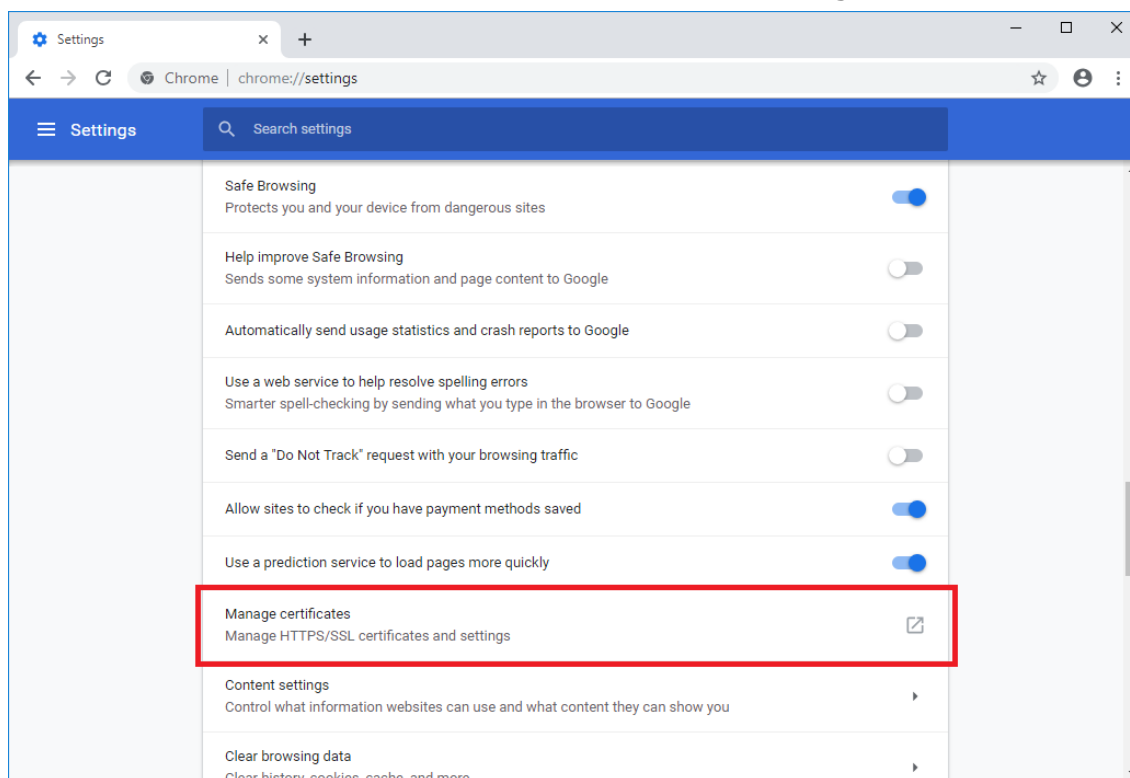
# Import Self-Signed Certificate

When using web service via https, you must import the self-signed certificate before using the web service via https, or the browser may block the connection. Take the following steps to import the self-signed certificate, which was generated by the ioThinx 4510, into the browser.

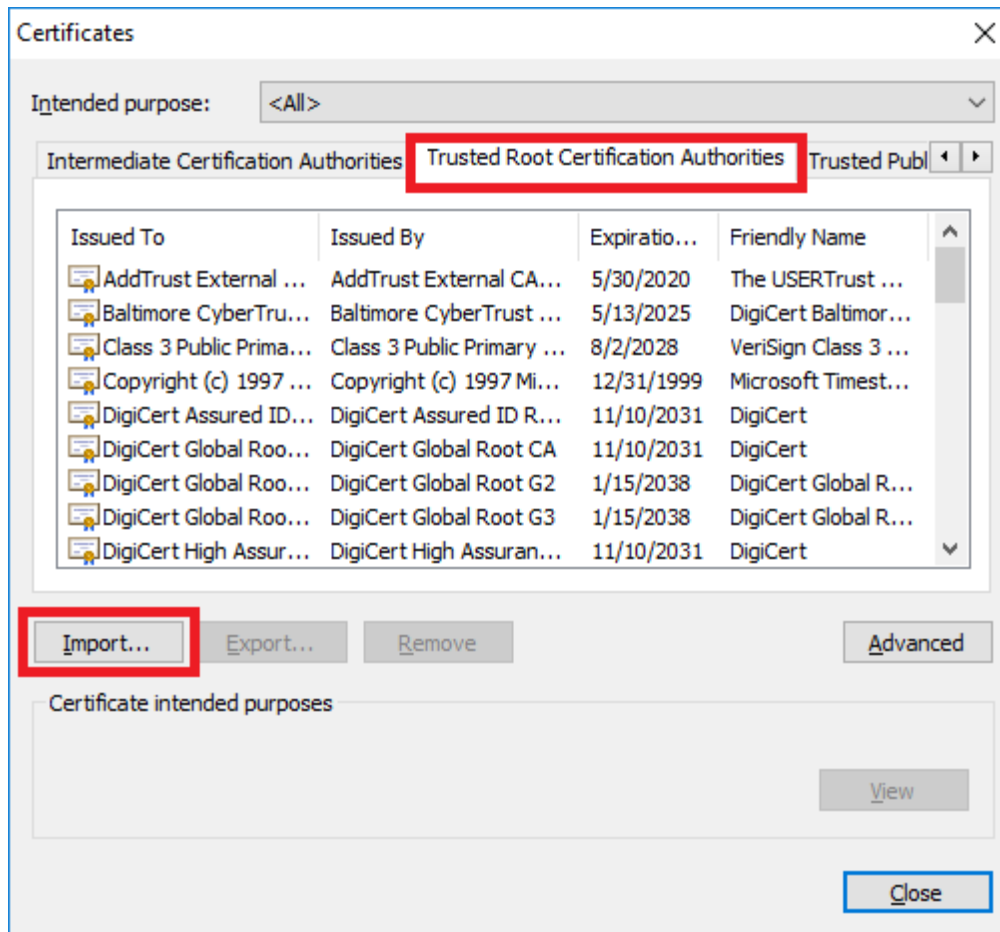
1. Download the self-signed certificate from the ioThinx 4510.
2. From the Chrome browser, click **Settings**.



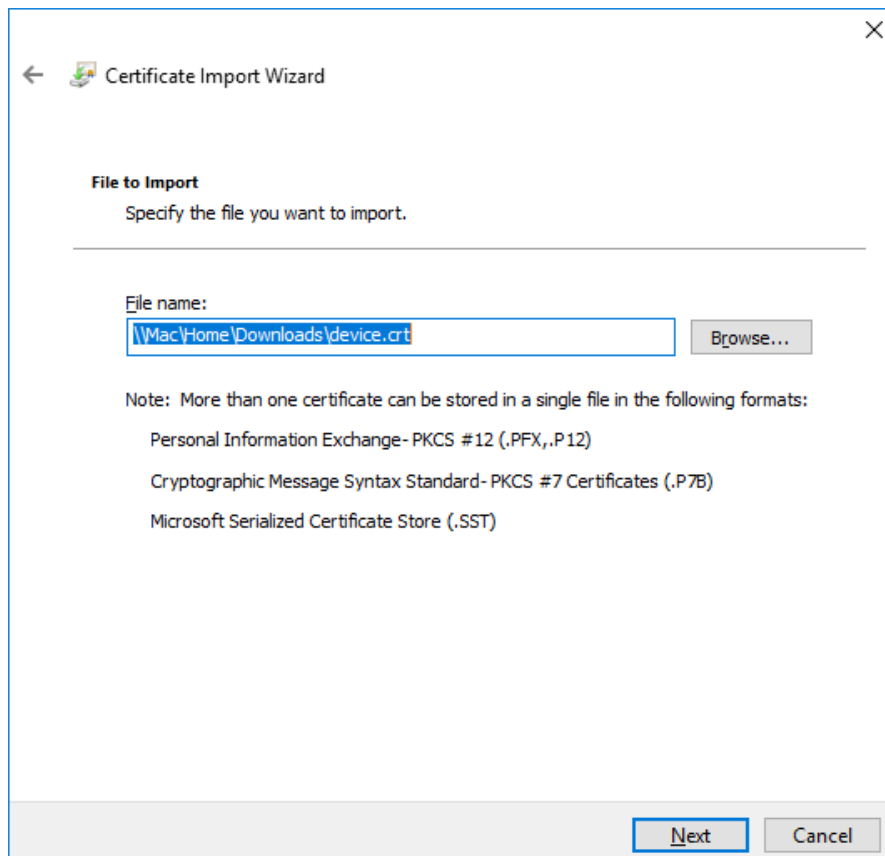
3. Click **Advanced** at the bottom of the browser window and then locate **Manage certificates**.



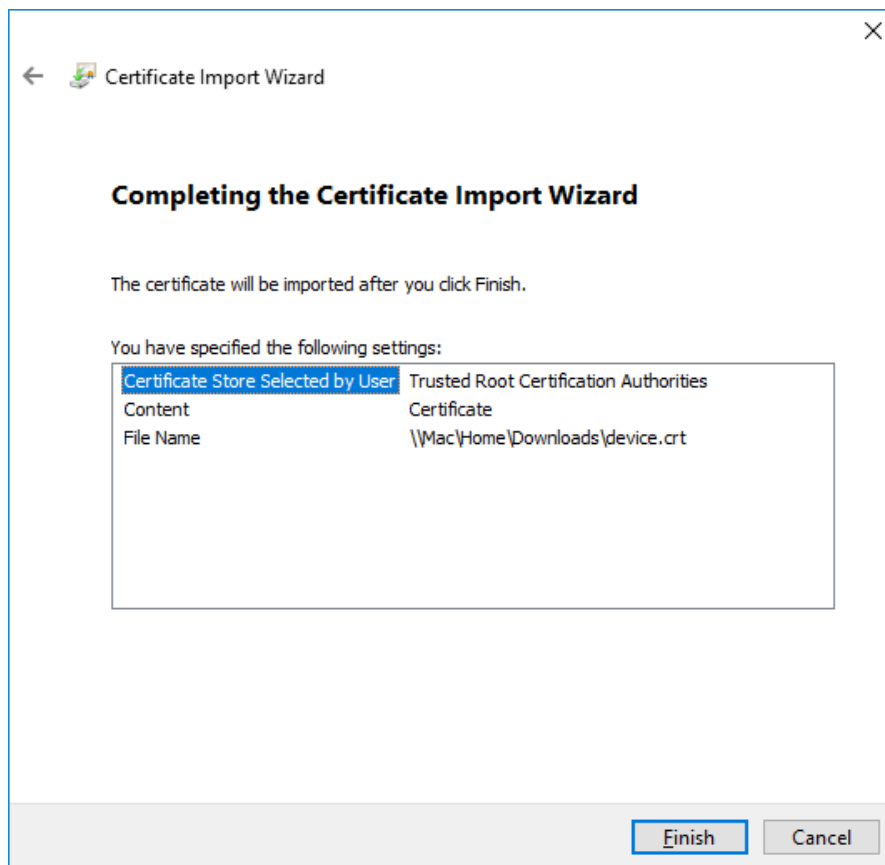
4. Click the **Trusted Root Certification Authorities** tab and then click **Import**



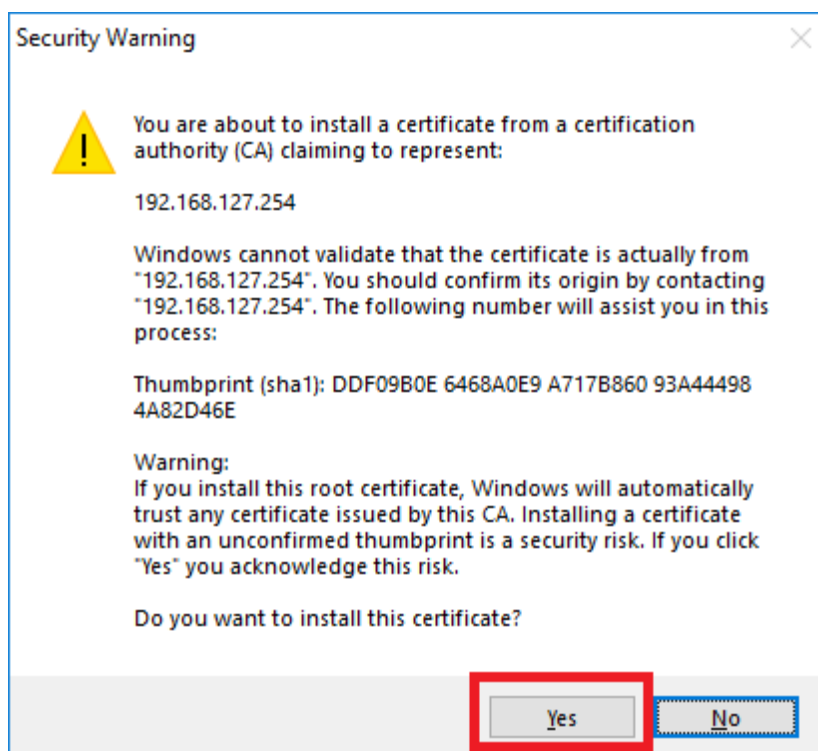
5. Choose the certificate exported by the ioThinX 4510 and then click **Next**.



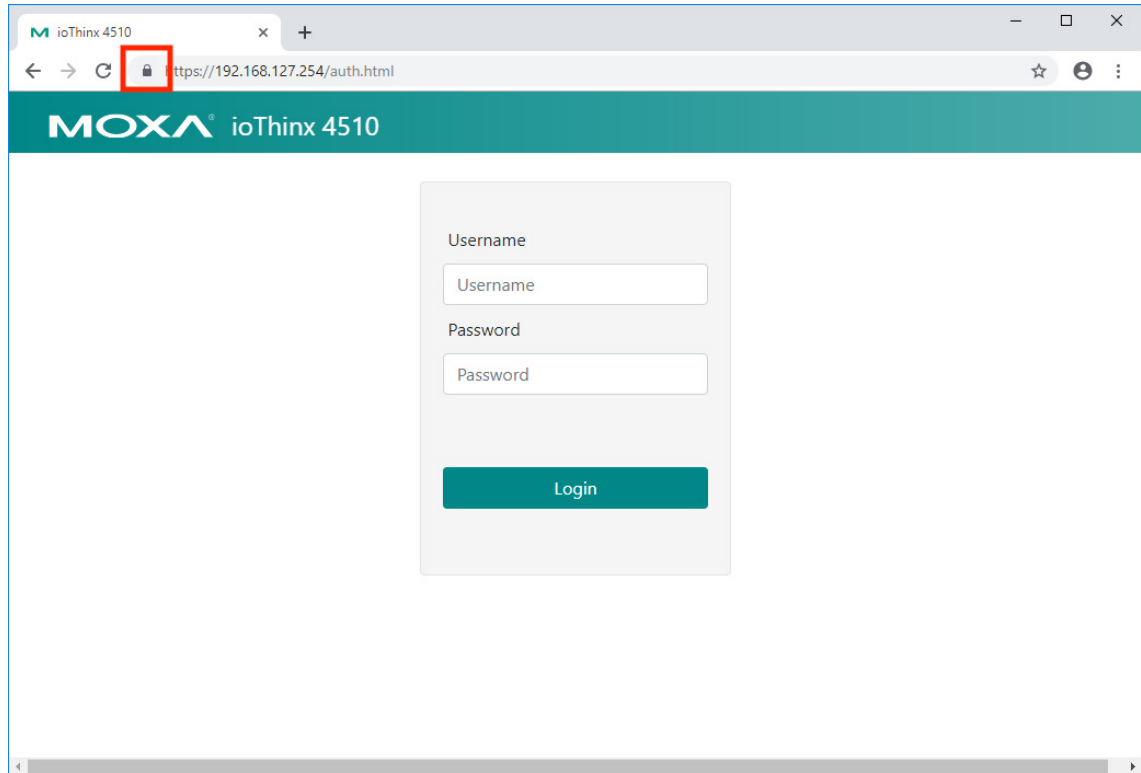
6. Click **Next** until you see the following page, and then click **Finish** to complete the certificate import.



7. When the security warning message pops up, click **Yes** to complete the certificate installation.



8. Open the browser and open the ioThinx 4510's web console. You should see the lock icon to the left of the web address.



## Troubleshooting

This section provides troubleshooting instructions for this device.

### Forgot username & password

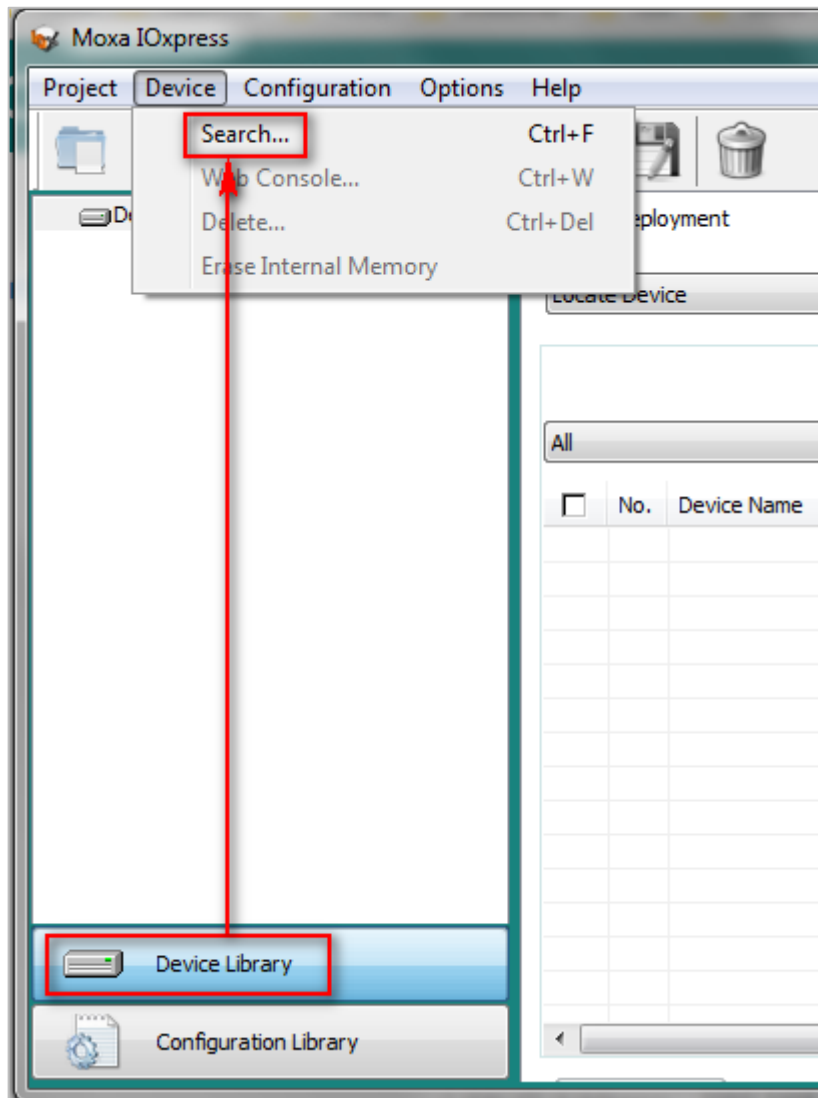
If you forget your username and password, use a pointed object such as a straightened paper clip to hold down the Reset Button for 10 seconds. This will restart the unit and reset all settings on the device, including the username and password. The factory defaults will be loaded once the READY LED turns green again.

**INFORMATION** The default username is admin, and the default password is moxa.

## Forgot IP address of the unit

If you forget the IP address of the unit, use IOxpress utility to search for the device if IOxpress service is already enabled in **Security** → **Service Settings**. Otherwise, load the factory default settings and access the unit with the default IP address.

**Step 1:** Open IOxpress, go to **Device Library** and click **Device** → **Search** in the menu.





**Step 2:** In the **Search for Devices** window, choose the product series you would like to search in the **By Product Series** dropdown menu, and then click the **Submit** button. IOxpress will start to search the devices and list them in the table.

## Failed to update firmware

If the firmware update process fails, the firmware file may be corrupted. Download the firmware file from Moxa's official website. Otherwise, check if the power supply is stable. An unstable power supply can lead to an incomplete firmware update.

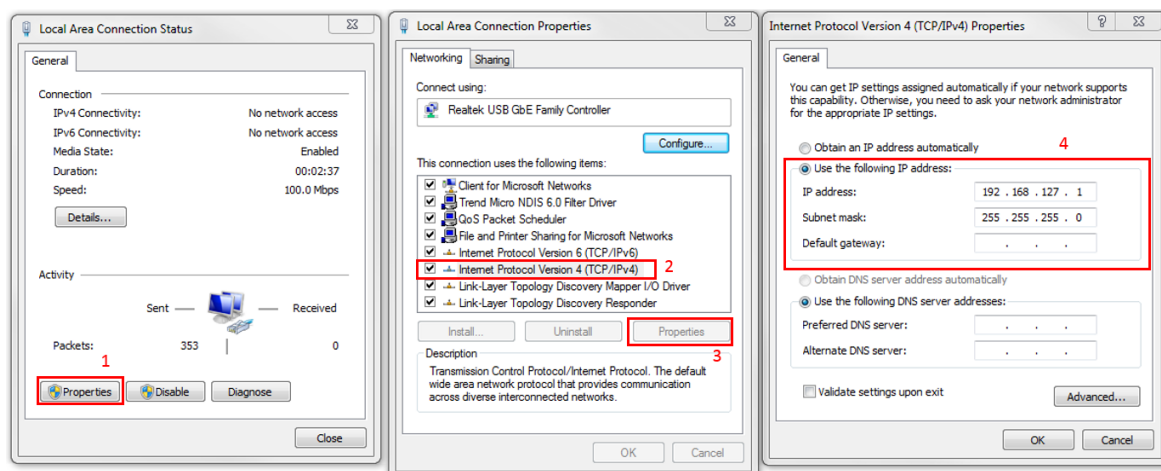
**NOTE** This device supports firmware automatic recovery function. If the firmware in the device is corrupted, the system will load the backup firmware automatically to overwrite the corrupted one. When the system is in recovery mode, the RDY LED will blink RED slowly. Do not disconnect the power cable when performing the recovery process. After the recovery process is complete, you can update firmware again.

## Failed to update configuration

If the configuration update process fails, the configuration file may be corrupted. Get the configuration file and update it again. Otherwise, check to see if the power supply is stable. An unstable power supply can result in the configurations not being successfully updated.

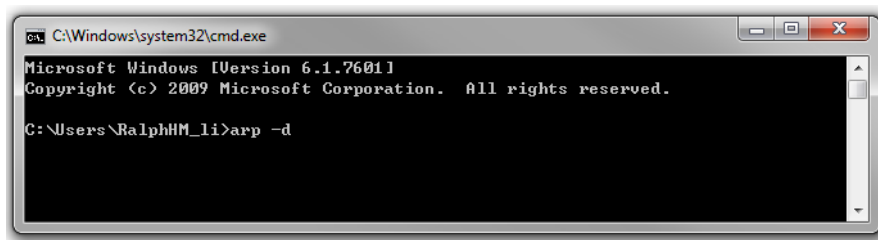
## Failed to access the unit through IP address & IOxpress

Incorrect network configurations can result in the user not being able to access the unit. Check if the device and PC are in the same subnet by following the procedure below.



**INFORMATION** The default IP address of the device is 192.168.127.254.

This may also occur when you try to configure multiple devices with the same computer. The reason for this could be that multiple devices have the same default IP address. When sending TCP/IP packets, the packet may get sent to the wrong MAC address, as it follows the previous record in the computer's ARP Cache. To rectify this problem, you can erase the ARP Cache records by entering "arp -d" command in the built-in Command-Line tools.



## Failed to enter System Ready Mode

If the RDY LED stays red, and your web console is not accessible, it means that the system is experiencing an error. Follow the steps to recover the system.

**Step 1:** Hold down the RESET button for 30 seconds to trigger the system recovery process. The system will load the backup firmware and then restart the unit. The system is ready when the RDY LED is green.

**Step 2:** Open the web console and then update the firmware and configurations to the device.