

ioPAC 6500 Series (65M) Communication Modules

Communication modules for modular programmable IIN controllers



Features and Benefits

- Supports multiple IT/OT protocols for seamless communication between SCADA, Plant Information System, and cloud applications
- Tool-free hardware installation and hot-swappable design, maximizing operation efficiency
- Fully modular design for maximum deployment flexibility
- Turbo Ring, Turbo Chain, and RSTP/STP for network redundancy
- IINxpress IDE utility combines IEC 61131-3 programming, configuration, and protocol services to streamline workflow and reduce programming efforts
- Developed according to IEC 62443-4-2 SL2 standards to ensure a secure foundation for critical applications

Certifications



Introduction

The ioPAC 6500 Series is a new generation of Linux-based controllers featuring a built-in Layer-2 managed switch. Equipped with an Arm Cortex-A53 quad-core CPU, the ioPAC 6500 Series delivers robust performance.

6C Competencies

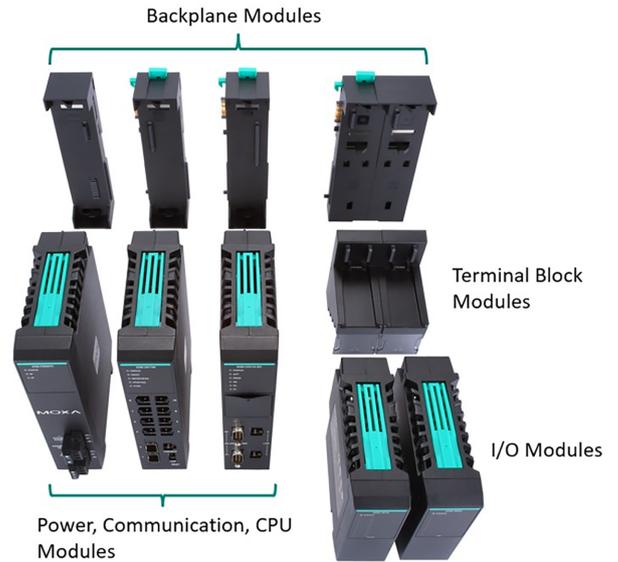
The ioPAC 6500 Series delivers the following competencies to your projects:

- **Control:** Precision control of your equipment
- **Communication:** Protocol support to connect to other devices and systems
- **Computing:** Applications for computing and data processing
- **Connectivity:** Versatile set of media interface supported by the ioPAC 6500 Series
- **Cloud:** Cloud connectivity and cloud edge computing
- **Cybersecurity:** Security features to protect the devices and data



Fully Modular Design

The ioPAC 6500 Series features a unique Lego-like mechanical design that allows for flexible deployment while minimizing installation efforts. The series can be divided into the components: Backplane modules, power modules, communication modules, CPU modules, I/O modules, and terminal-block modules.



IEC 61131-3 Automation Programming

IoPAC 6500 Series features IEC 61131-3 automation programming for flexibility in automation design and consistency in syntax and semantics, promoting interoperability between systems, thereby reducing development complexity in automation projects. Five languages are available: LD, FBD, SFC, IL, and ST, allowing automation professionals to choose the programming language that best suits their needs.

Specifications

Ethernet Interface

10/100/1000BaseT(X) Ports (RJ45 connector)	8 Auto MDI/MDI-X connection Auto negotiation speed Full/Half duplex mode
100/1000BaseSFP Slots	2
Standards	IEEE 802.3 for 10BaseT IEEE 802.3u for 100BaseT(X) IEEE 802.3ab for 1000BaseT(X) IEEE 802.3z for 1000BaseX IEEE 802.3x for flow control IEEE 802.3ad for Port Trunk with LACP IEEE 802.1Q for VLAN Tagging IEEE 802.1D-2004 for Spanning Tree Protocol IEEE 802.1w for Rapid Spanning Tree Protocol IEEE 802.1p for Class of Service IEEE 802.1X for authentication

Ethernet Software Features

Management	<p>IPv4/IPv6 Flow control Back Pressure Flow Control DHCP Server/Client ARP RARP LLDP Port Mirroring Linkup Delay SMTP SNMP Trap SNMP Inform SNMPv1/v2c/v3 RMON TFTP SFTP HTTP HTTPS Telnet Syslog Private MIB Fiber check</p>
Filter	<p>GMRP GVRP GARP 802.1Q VLAN IGMP Snooping v1/v2/v3 IGMP Querier</p>
Redundancy Protocols	<p>STP RSTP Turbo Ring v2 Turbo Chain Ring Coupling Dual Homing Link Aggregation</p>
Security	<p>Broadcast storm protection Rate Limit Trust access control Static Port Lock Sticky MAC HTTPS/SSL SSH RADIUS TACACS+ Login and Password Policy</p>
Time Management	<p>SNTP NTP Server/Client NTP Authentication</p>

Protocols	IPv4/IPv6 TCP/IP UDP ICMP ARP RARP TFTP DNS NTP Client DHCP Server DHCP Client 802.1X QoS HTTPS HTTP Telnet SMTP SNMPv1/v2c/v3 RMON Syslog
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MIB	P-BRIDGE MIB Q-BRIDGE MIB IEEE8021-SPANNING-TREE-MIB IEEE8021-PAE-MIB IEEE8023-LAG-MIB LLDP-EXT-DOT1-MIB LLDP-EXT-DOT3-MIB SNMPv2-MIB RMON MIB Groups 1, 2, 3, 9
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Switch Properties

MAC Table Size	16 K
Jumbo Frame Size	9.216 KB
Max. No. of VLANs	256
VLAN ID Range	VID 1 to 4094
IGMP Groups	512
Priority Queues	4
Packet Buffer Size	1 MB

Serial Interface

Console Port	RS-232 (TxD, RxD, GND), 8-pin RJ45 (115200, n, 8, 1)
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Input/Output Interface

Buttons	Reset button
USB Ports	USB 2.0 Type A (only supports Moxa's ABC-02-USB backup and storage device)

Power Parameters

Input Current	0.9 A @ 12 VDC
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Physical Characteristics

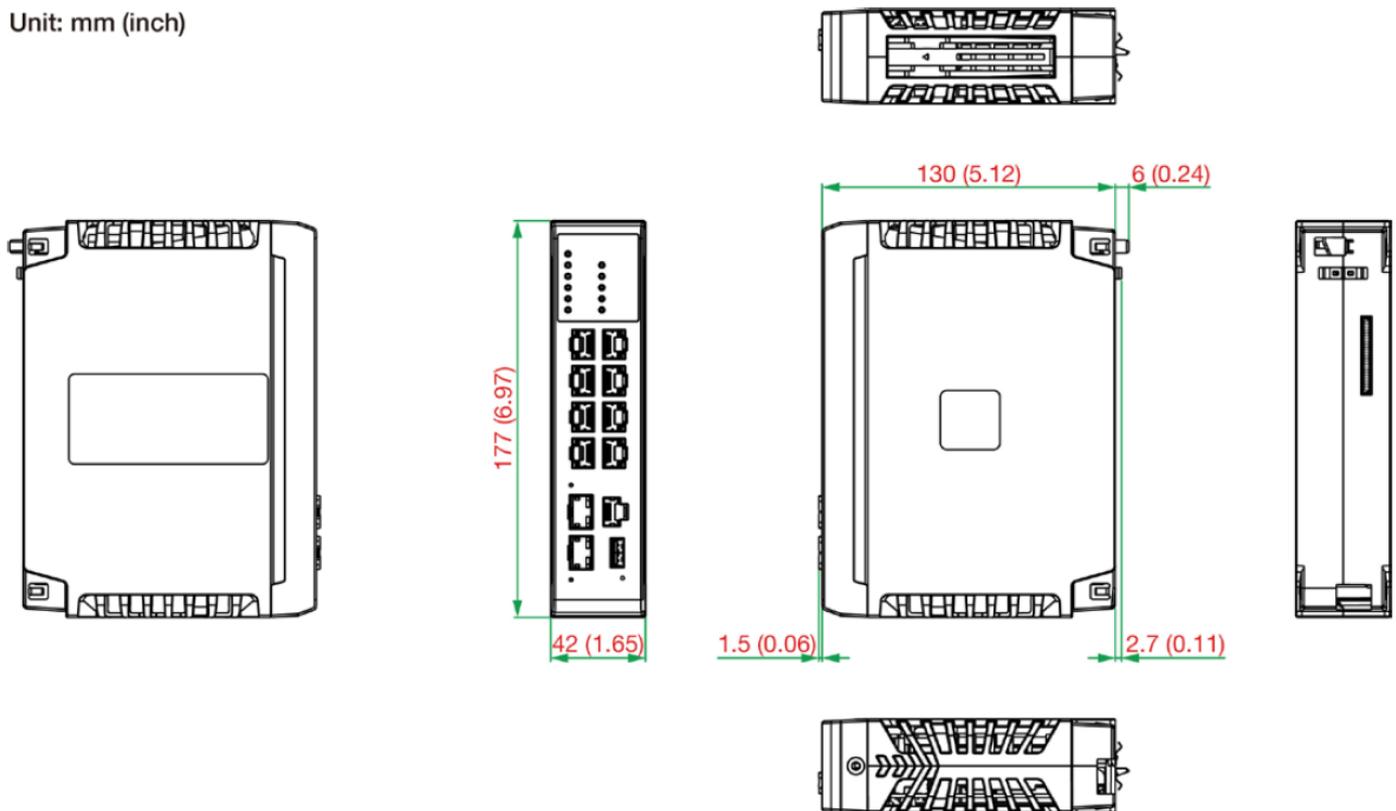
Housing	Plastic
Dimensions	42 x 177 x 131.5 mm (1.65 x 6.97 x 5.18 in)

Weight	660 g (1.46 lb)
Installation	DIN-rail mounting Rack mounting (with optional kit)
Environmental Limits	
Operating Temperature	-40 to 75°C (-40 to 167°F) (with SFP module installed) Note: Proper airflow is required in an environment with temperature > 65°C
Storage Temperature (package included)	-40 to 85°C (-40 to 185°F)
Ambient Relative Humidity	5 to 95% (non-condensing)
Altitude	2000 m ¹
Standards and Certifications	
EMC	EN 55032/35 EN 61000-6-2/-6-4
EMI	CISPR 32, FCC Part 15B Class A
EMS	IEC 61000-4-2 ESD: Contact: 4 kV; Air: 8 kV IEC 61000-4-3 RS: 80 MHz to 1 GHz: 10 V/m IEC 61000-4-4 EFT: Power: (DC) 1 kV; Signal: 1 kV IEC 61000-4-5 Surge: Power: (DC) 0.5 kV L-N, 1 kV L/N-PE; Signal: 1 kV; IO: 0.5 kV IEC 61000-4-6 CS: Power: (DC) 10 V IEC 61000-4-8 PFMF: 30 A/m
Safety	UL 61010-2-201 UL 61010-1
Shock	IEC 60068-2-27 Half sine wave; acceleration: 15 g; time: 11 ms
Vibration	IEC 60068-2-6 DIN-rail mounted: 7 mm peak-peak (p-p) (2 to 8.42 Hz), 1 g (8.42 to 150 Hz) Rack mounted (with optional kit): 7 mm peak-peak (p-p) (2 to 8.42 Hz), 0.5 g (8.42 to 150 Hz)
Package Vibration Test	ISTA 1A
Package Drop Test	ISTA 1A
MTBF	
Time	3,104,403 hrs
Standards	Telcordia Standard SR-332
Warranty	
Warranty Period	5 years
Details	See www.moxa.com/warranty
Package Contents	
Device	1 x ioPAC 6500 Series (65M) Communication Module
Documentation	1 x quick installation guide 1 x warranty card

1. Please contact Moxa if you require products guaranteed to function properly at higher altitudes.

Dimensions

Unit: mm (inch)



Ordering Information

Model Name	10/100/1000BaseT(X) Ports (RJ45 Connector)	100/1000BaseSFP Ports	Conformal Coating	Operating Temperature
65M-5011M-CT-T	8	2	Yes	-40 to 75°C (with SFP module installed)

Accessories (sold separately)

Storage Kits

ABC-02-USB-T	Configuration backup and restoration tool, firmware upgrade, and log file storage tool for managed Ethernet switches and routers, -40 to 75°C operating temperature
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SFP Modules

SFP-1GEZXLC	SFP module with 1 1000BaseEZ port with LC connector for 110 km transmission, 0 to 60°C operating temperature
SFP-1GEZXLC-120	SFP module with 1 1000BaseEZ port with LC connector for 120 km transmission, 0 to 60°C operating temperature
SFP-1GLHLC-T	SFP module with 1 1000BaseLH port with LC connector for 30 km transmission, -40 to 85°C operating temperature
SFP-1GLSXC-T	SFP module with 1 1000BaseLSX port with LC connector for 1 km/2km transmission, -40 to 85°C operating temperature
SFP-1GLXC-T	SFP module with 1 1000BaseLX port with LC connector for 10 km transmission, -40 to 85°C operating temperature
SFP-1GSXC-T	SFP module with 1 1000BaseSX port with LC connector for 300m/550m transmission, -40 to 85°C operating temperature
SFP-1GZXLC-T	SFP module with 1 1000BaseZX port with LC connector for 80 km transmission, -40 to 85°C operating temperature
SFP-1G10ALC-T	WDM-type (BiDi) SFP module with 1 1000BaseSFP port with LC connector for 10 km transmission; TX 1310 nm, RX 1550 nm, -40 to 85°C operating temperature

SFP-1G10BLC-T	WDM-type (BiDi) SFP module with 1 1000BaseSFP port with LC connector for 10 km transmission; TX 1550 nm, RX 1310 nm, -40 to 85°C operating temperature
SFP-1G20ALC-T	WDM-type (BiDi) SFP module with 1 1000BaseSFP port with LC connector for 20 km transmission; TX 1310 nm, RX 1550 nm, -40 to 85°C operating temperature
SFP-1G20BLC-T	WDM-type (BiDi) SFP module with 1 1000BaseSFP port with LC connector for 20 km transmission; TX 1550 nm, RX 1310 nm, -40 to 85°C operating temperature
SFP-1G40ALC-T	WDM-type (BiDi) SFP module with 1 1000BaseSFP port with LC connector for 40 km transmission; TX 1310 nm, RX 1550 nm, -40 to 85°C operating temperature
SFP-1G40BLC-T	WDM-type (BiDi) SFP module with 1 1000BaseSFP port with LC connector for 40 km transmission; TX 1550 nm, RX 1310 nm, -40 to 85°C operating temperature
SFP-1FELLC-T	SFP module with 1 100Base single-mode with LC connector for 80 km transmission, -40 to 85°C operating temperature
SFP-1FEMLC-T	SFP module with 1 100Base multi-mode, LC connector for 2/4 km transmission, -40 to 85°C operating temperature
SFP-1FESLC-T	SFP module with 1 100Base single-mode with LC connector for 40 km transmission, -40 to 85°C operating temperature
SFP-2.5GLSLC-T	SFP module with 1 2.5GBaseFX port with LC connector, single-mode, for 20 km transmission, -40 to 85 °C operating temperature
SFP-2.5GSLHLC-T	SFP module with 1 2.5GBaseFX port with LC connector, single-mode, for 45 km transmission, -40 to 85 °C operating temperature
SFP-2.5GMLC-T	SFP module with 1 2.5GBaseFX port with LC connector, multi-mode, for 170, 200, 550, 600 m transmission, -40 to 85 °C operating temperature
SFP-2.5GSLC-T	SFP module with 1 2.5GBaseFX port with LC connector, single-mode, for 5 km transmission, -40 to 85 °C operating temperature
SFP-1GTXRJ45-T	SFP module with 1 1000BaseT port with RJ45 connector for 100 m transmission, -40 to 75°C operating temperature

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