MGate 5114 User's Manual

Version 2.0, February 2020

www.moxa.com/product



MGate 5114 User's Manual

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Table of Contents

1.	Introduction	. 1-1
	Overview	
	Package Checklist	
	Product Features	
2.	Hardware	. 2-1
	Power Input and Relay Output Pinouts	2-2
	LED Indicators	
	Dimensions	
	Pin Assignments	
	Hardware Installation Procedure	
	Specifications	
	Reset ButtonPull-Low, and Terminator for RS-485	ט-2 ס-2
	microSD	2-7 2-7
_		
3.	Getting Started	
	Connecting the Power	
	Connecting Serial Devices	
	Installing DSU Software	
	Log In to the Web Console	
	Quick Setup	
	Quick Setup—System Setting	
	Quick Setup—Select Protocol	3-5
	Quick Setup—Configure Role 1 and Role 2	
	Quick Setup—Finish	
4.	Web Console Configuration and Troubleshooting	. 4-1
	Overview	4-2
	Basic Settings	
	Network Settings	
	Serial Settings	
	Protocol Settings (Agent Mode)	
	Protocol Settings—Protocol Conversion	
	Protocol Settings—Modbus RTU/ASCII Master Settings	4-0. 4-9
	Protocol Settings—Modbus TCP Server (Slave) Settings	
	Protocol Settings—Modbus RTU/ASCII Slave Settings	
	Protocol Settings—IEC 60870-5-104 Client Settings	
	Protocol Settings—IEC 60870-5-104 Server Settings	
	Protocol Settings—IEC 60870-5-101 Master Settings	
	Protocol Settings—IEC 60870-5-101 Slave Settings	
	Protocol Settings—IO Data Mapping	
	System Management	
	System Management—Accessible IP List	
	System Management—Bos Delense	
	System Management—Auto Warning Settings	
	System Management—Email Alert	
	System Management—SNMP Trap	
	System Management—SNMP Agent	
	System Management—LLDP Settings	
	System Management—Certificate	
	System Management—Misc. Settings	
	System Management—Maintenance	
	System Monitoring (Troubleshooting)	
	System Monitoring—Protocol Status	
	Status Monitoring	
5.	Configuration (Text Mode Console)	
_	- · · · · · · · · · · · · · · · · · · ·	
6.	Network Management Tool (MXstudio)	. 6-1
Α.	SNMP Agents with MIB II and RS-232-Like Groups	. A-1
	RFC1213 MIB-II Supported SNMP Variables	
	RFC1317 RS-232-Like Groups	

Introduction

Welcome to the MGate 5114 series of gateways that feature easy protocol conversion between Modbus RTU/ASCII/TCP, IEC 60870-5-101/104 protocols. This chapter is an introduction to the MGate 5114 Series. The following topics are covered in this chapter:

- **□** Overview
- □ Package Checklist
- □ Product Features

MGate 5114 Introduction

Overview

The MGate 5114 is an industrial Ethernet gateway for Modbus RTU/ASCII/TCP, IEC 60870-5-101, and IEC 61870-5-104 network communications. To integrate existing Modbus or IEC 60870-5-101 devices into a IEC 60870-5-104 network, use the MGate 5114 as a Modbus master or IEC 60870-5-101 master to collect data and exchange data with IEC 60870-5-104 system.

Package Checklist

All models of the MGate 5114 Series are shipped with the following items:

Standard Accessories:

- 1 MGate 5114 gateway
- 1 Serial cable: DBL-RJ45F9-150
- Quick installation guide (printed)
- Warranty card

Please notify your sales representative if any of the above items are missing or damaged.

Optional Accessories (can be purchased separately)

- CBL-F9M9-150: DB9-female-to-DB9-male serial cable, 150 cm
- CBL-F9M9-20: DB9-female-to-DB9-male serial cable, 20 cm
- CBL-RJ45F9-150: RJ45-to-DB9-female serial cable, 150 cm
- CBL-RJ45SF9-150: RJ45-to-DB9-female serial shielded cable, 150 cm
- Mini DB9F-to-TB DB9: Female-to-terminal-block connector
- DK-25-01: 1 DIN-rail kit with 2 screws
- WK-36-02: Wall-mounting kit, 2 plates with 6 screws
- CBL-PJTB-10: Non-locking barrel plug to bare-wire cable

Product Features

- Protocol conversion between Modbus RTU/ASCII/TCP, IEC 60870-5-101, IEC 60870-5-104
- Supports IEC 60870-5-101 master/slave (balanced/unbalanced mode)
- Supports IEC 60870-5-104 client/server
- Step-by-step guide with wizard configuration
- · Complete packet analysis and diagnostic information for maintenance
- Embebbed Modbus and IEC 101/104 traffic monitoring
- Redundant dual DC power inputs and one relay output
- microSD card for configuration backup and event logs
- -40 to 75°C wide operating temperature models available
- Serial port with 2 kV built-in isolation protection
- · Built-in Ethernet cascading for easy wiring
- Security features based on IEC-62443 standards

<u>Har</u>dware

Th	The following topics are covered in this chapter:		
	Power Input and Relay Output Pinouts		
	LED Indicators		
	Dimensions		
	Pin Assignments		
	Hardware Installation Procedure		
	Specifications		
	Reset Button		

☐ Pull-High, Pull-Low, and Terminator for RS-485

□ microSD

Power Input and Relay Output Pinouts



<u></u>	V2+	V2-	Γ	- p	7	V1+	V1-
Shielded	DC Power	DC Power	N.O.	Common	N.C.	DC Power	DC Power
Ground	Input 2	Input 2	IN.O.	Common	IV.C.	Input 1	Input 1

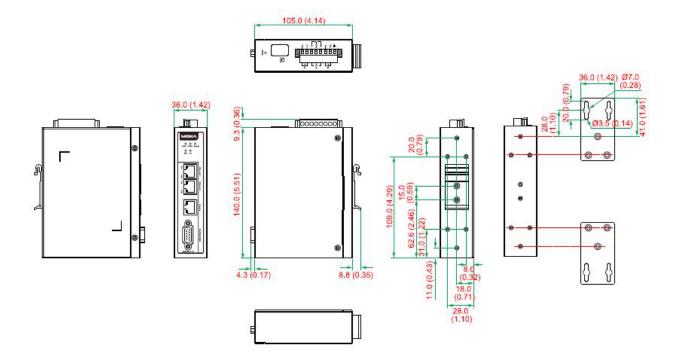
LED Indicators

Agent Mode:

LED	Color	Description	
Ready	Off	Power is off or a fault condition exists	
	Green	Steady: Power is on, and the MGate is functioning normally	
	Red	Steady: Power is on, and the MGate is booting up	
		Blinking slowly: Indicates an IP conflict, or the DHCP or BOOTP server is not	
		responding properly	
		Flashing quickly: microSD card failed	
MB*	Off	No serial communication with Modbus device	
	Green	Normal Modbus serial communication in progress	
	Red	Communication error	
		When the MGate 5114 acts as a Modbus RTU/ASCII master:	
		1. Slave device returned an error (exception)	
		2. Received a frame error (parity error, checksum error)	
		3. Timeout (the master sends but no response)	
		When the MGate 5114 acts as a Modbus RTU/ASCII slave:	
		1. Received an invalid function code	
		The master accessed an invalid register address or coil address	
		2. Received a framing error (parity error, checksum error)	
101*	Off	No connection with the IEC 60870-5-101 device	
	Green	Normal IEC 60870-5-101 serial communication in progress	
	Red	An error in serial communication occurred when the MGate 5114 acts as an IEC	
		60870-5-101 master:	
		Received a slave exception (format error, checksum error, invalid data, slave	
		responds are not supported)	
		When the MGate 5114 acts as an IEC 60870-5-101 slave:	
		Received a master exception (format error, checksum error, invalid data)	

^{*}Only indicates serial communication status; for IEC 60870-5-104 or Modbus TCP status, please refer to the LED indicator on the Ethernet port.

Dimensions

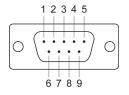


Unit: mm (inch)

Pin Assignments

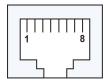
Serial Port (Male DB9)

Pin	RS-232	RS-422/RS-485 (4W)	RS-485 (2W)
1	DCD	TxD-(A)	_
2	RXD	TxD+(B)	=
3	TXD	RxD+(B)	Data+(B)
4	DTR	RxD-(A)	Data-(A)
5*	GND	GND	GND
6	DSR	-	-
7	RTS	-	_
8	CTS	-	-
9	-	-	_



Ethernet Port (RJ45)

Pin	Signal
1	Tx+
2	Tx-
3	Rx+
6	Rx-



^{*}Signal ground

Console Port (RS-232)

The MGate 5114 Series can use a RJ45 serial port to connect to a PC for device configuration.

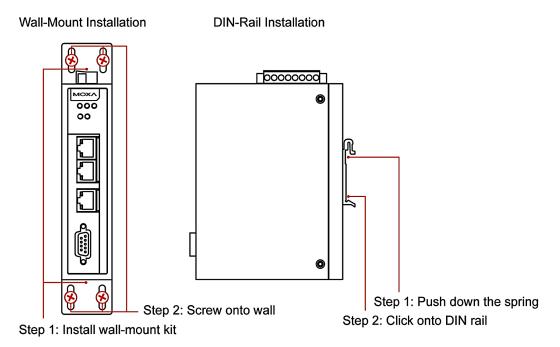
Pin	RS-232
1	DSR
2	RTS
3	GND
4	TXD
5	RXD
6	DCD
7	CTS
8	DTR



Hardware Installation Procedure

- 1. Connect the power adapter. Connect the 12-48 VDC power line or DIN-rail power supply to the MGate 5114's terminal block.
- 2. Use a serial cable to connect the MGate to the Modbus RTU/ASCII or IEC 60870-5-101 device.
- 3. Use an Ethernet cable to connect the MGate to the Modbus TCP or IEC 60870-5-104 device.
- 4. The MGate 5114 is designed to be attached to a DIN rail or mounted on a wall. For DIN-rail mounting, push down the spring and properly attach it to the DIN rail until it snaps into place. For wall mounting, install the wall-mount kit (optional) first and then screw the device onto the wall.

The following figure illustrates the two mounting options:



Specifications

Ethernet Interface

Protocols: Modbus TCP client/server, IEC60870-5-104 client/server

Number of Ports: 2 (1 IP, used for Ethernet cascading)

Speed: 10/100 Mbps, Auto MDI/MDIX

Connector: 8-pin RJ45

Magnetic Isolation Protection: 1.5 kV (built-in)

IEC 60870-5-104:

Mode: Client/Server

Max. number of connections:

MGate as IEC 104 server: 32 client connections MGate as IEC 104 client: 32 server connections

The maximum number of information objects: 2000 points

Modbus TCP:

Mode: Client/Server

• Functions supported: 1, 2, 3, 4, 5, 6, 15, 16, 23

Max. number of commands: 128Max. number of connections:

MGate as Modbus TCP Client: 32 server connections MGate as Modbus TCP Server: 32 client connections

Serial Interface

Protocols: Modbus RTU/ASCII master/slave, IEC60870-5-101 master/slave (balanced/unbalanced)

Number of Ports: 1

Serial Standards: RS-232/422/485, software selectable

Connectors: DB9 male

RS-485 Data Direction Control: ADDC® (automatic data direction control)

Pull High/Low Resistor for RS-485: $1 \text{ k}\Omega$, $150 \text{ k}\Omega$

Terminator for RS-485: 120Ω

Isolation: 2 kV (built-in) **Modbus RTU/ASCII:**

• Mode: master, slave

• Functions supported: 1, 2, 3, 4, 5, 6, 15, 16, 23

Max. number of commands: 128

IEC 60870-5-101:

Mode: Master/Slave (balanced/unbalanced)

MGate as IEC 101 master: 31 slave connections

MGate as IEC 101 slave: 1 master connection

The maximum number of information objects: 2000 points

Serial Communication Parameters

Data Bits: 7, 8 Stop Bits: 1, 2

Parity: None, Even, Odd, Space, Mark

Flow Control: RTS/CTS, RTS Toggle (RS-232 only)

Baudrate: 50 bps to 921.6 kbps

Serial Signals

RS-232: TxD, RxD, RTS, CTS, DTR, DSR, DCD, GND

RS-422: Tx+, Tx-, Rx+, Rx-, GND **RS-485-4w:** Tx+, Tx-, Rx+, Rx-, GND **RS-485-2w:** Data+, Data-, GND

Software

Configuration Options: Web Console, Serial Console

Configuration: MXconfig, MXview, SNMP (v1, v2c, v3), Private MIB

 $\begin{tabular}{ll} \textbf{Utility:} Device Search Utility(DSU) for Windows 2000, Windows XP, Server 2003, Vista, Server 2008 (x86/x64), Windows Server 2008 R2, Windows 7/8/8.1/10 (x86/x64), Windows Server 2012 (x64), Windows Server 2012 (x64), Windows Server 2012 (x64), Windows Server 2012 (x64), Windows XP, Server 2012 (x64), Windows XP, Server 2003, Vista, Server 2008 R2, Windows XP, Server 2003, Vista, Server 2008 R2, Windows XP, Server 2003, Vista, Server 2008 R2, Windows XP, Server 2008, Windows XP, Server 2008, Vista, Server 2008, Vist$

Windows 2012 R2

Time Synchronization

Supports NTP/SNTP

Physical Characteristics

Housing: Metal, IP30 Weight: 507 g (1.12 lb)

Dimensions: 36 x 105 x 140 mm (1.42 x 4.14 x 5.51 in)

Storage Card Slot: 1 microSD (SDHC) card slot supports up to 32 GB

Relay Alarm Circuit: 3-pin circuit with current carrying capacity of 2 A @ 30 VDC

Environmental Limits Operating Temperature:

Shock: IEC 60068-2-27

Standard Models: 0 to 60°C (32 to 140°F)
Wide Temp. Models: -40 to 75°C (-40 to 167°F)

Storage Temperature: -40 to 85°C (-40 to 185°F)

Ambient Relative Humidity: 5 to 95% (non-condensing)

Vibration: IEC 60068-2-6, IEC 60068-2-64

Prop: IEC 60068-2-32

Power Requirements

Input Voltage: 12 to 48 VDC

Input Current: 455 mA max.

Power Connector: Terminal block

Standards and Certifications

Safety: UL 508, EN 60950-1

Hazardous Location*: Class 1 Division 2, ATEX, IECEx

*Certification is underway. Please contact a Moxa sales representative for details.

EMC: EN 55032/24

EMI: CISPR 32, FCC Part 15B Class B

EMS:

IEC 61000-4-2 ESD: Contact: 8 kV; Air: 15 kV IEC 61000-4-3 RS: 80 MHz to 1 GHz: 10 V/m IEC 61000-4-4 EFT: Power: 4 kV; Signal: 2 kV IEC 61000-4-5 Surge: Power: 2 kV; Signal: 2 kV IEC 61000-4-6 CS: 150 kHz to 80 MHz: 10 V/m

IEC 61000-4-8 PFMF

MTBF (mean time between failures)

Time: 1,140,815 hrs Standard: Telcordia SR332

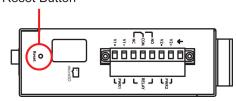
Warranty

Warranty Period: 5 years

Details: See www.moxa.com/warranty

Reset Button

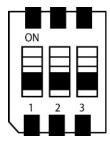
Reset Button



Restore the MGate to factory default settings by using a pointed object (such as a straightened paper clip) to hold the reset button down until the Ready LED stops blinking (approx. five seconds).

Pull-High, Pull-Low, and Terminator for RS-485

Remove the MGate 5114's top cover, and you will find DIP switches to adjust each serial port's pull-high resistor, pull-low resistor, and terminator.



SW	1	2	3
300	Pull-high resistor	Pull-low resistor	Terminator
ON	1 kΩ	1 kΩ	120 Ω
OFF	150 kΩ*	150 kΩ*	_*

^{*}Default

microSD

The MGate 5114 provides users with an easy way to backup, copy, replace, or deploy. The MGate is equipped with a microSD card slot. Users can plug in a microSD card to backup data, including the system configuration setting, and system data log.

First time using the MGate gateway with a new microSD card

- 1. Format the microSD card as FAT file system through a PC.
- 2. Power off the MGate and insert the microSD card (ensure that the microSD card is empty).
- 3. Power on the MGate. The default settings will be copied to the microSD card.
- 4. Manually configure the MGate via web console, and all the stored changes will copy to the microSD card for synchronization.

First time using the MGate with a microSD card containing a configuration file

- 1. Power off the MGate and insert the microSD card.
- 2. Power on the MGate.
- 3. The configuration file stored in the microSD card will automatically copy to the MGate.

Duplicating current configurations to another MGate gateway

- 1. Power off the MGate and insert a new microSD card.
- 2. Power on the MGate.
- 3. The configuration will be copied from the MGate to the microSD card.
- 4. Power off the MGate and insert the microSD card to the other MGate.
- 5. Power on the second MGate.
- 6. The configuration file stored in the microSD card will automatically copy to the MGate.

Malfunctioning MGate replacement

- 1. Replace the malfunctioning MGate with a new MGate.
- 2. Insert the microSD card into the new MGate.
- 3. Power on the MGate.
- 4. The configuration file stored on the microSD card will automatically copy to the MGate.

microSD card writing failure

The following circumstances may cause the microSD card to experience a writing failure:

- 1. The microSD card has less than 20 Mbytes of free space remaining.
- 2. The microSD card is write-protected.
- 3. The file system is corrupted.
- 4. The microSD card is damaged.

The MGate will stop working in case of the above events, accompanied by a flashing Ready LED and beeping alarm. When you replace the MGate gateway's microSD card, the microSD card will synchronize the configurations stored on the MGate gateway. Note that the replacement microSD card should not contain any configuration files on it; otherwise, the out-of-date configuration will copy to the MGate device.

Getting Started

The following topics are covered in this chapter:

- ☐ Connecting the Power
- □ Connecting Serial Devices
- ☐ Connecting to a Network
- ☐ Installing DSU Software
- ☐ Log In to the Web Console
- Quick Setup
 - Quick Setup—System Setting
 - Quick Setup—Select Protocol
 - Quick Setup—Configure Role 1 and Role 2
 - Quick Setup—Finish

Connecting the Power

The unit can be powered by connecting a power source to the terminal block:

- 1. Loosen or remove the screws on the terminal block.
- 2. Turn off the power source and then connect a 12–48 VDC power line to the terminal block.
- 3. Tighten the connections, using the screws on the terminal block.
- 4. Turn on the power source.

Note that the unit does not have an on/off switch. It automatically turns on when it receives power. The PWR LED on the top panel will glow to indicate that the unit is receiving power. For power terminal block pin assignments, refer to the **Power Input and Relay Output Pinout** section in *chapter 2*.

Connecting Serial Devices

The MGate 5114 supports Modbus serial devices. Before connecting or removing the serial connection, first make sure the power is turned off. For the serial port pin assignments, see the *Pin Assignments* section in *chapter 2*.

Connecting to a Network

Connect one end of the Ethernet cable to the MGate's 10/100M Ethernet port and the other end of the cable to the Ethernet network. The MGate will indicate a valid connection to the Ethernet in the following ways:

- The Ethernet LED maintains a solid green color when connected to a 100 Mbps Ethernet network.
- The Ethernet LED maintains a solid orange color when connected to a 10 Mbps Ethernet network.
- The Ethernet LED will flash when Ethernet packets are being transmitted or received.

Installing DSU Software

If you do not know the MGate gateway's IP address when setting it up for the first time (default IP is 192.168.127.254); use an Ethernet cable to connect the host PC and MGate gateway directly. If you connect the gateway and host PC through the same Ethernet switch, make sure there is no router between them. You can then use the **Device Search Utility (DSU)** to detect the MGate gateways on your network. You can download DSU (Device Search Utility) from Moxa's website: www.moxa.com.

The following instructions explain how to install the DSU, a utility to search for MGate 5114 units on a network.

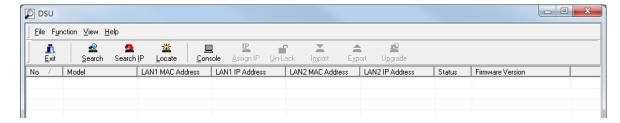
1. Locate and run the following setup program to begin the installation process:

```
dsu_setup_[Version]_Build_[DateTime].exe
```

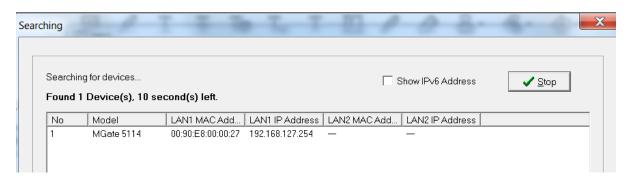
This version might be named dsu_setup_Ver2.x_Build_xxxxxxxxx.exe

- 2. You will be greeted by the Welcome window. Click **Next** to continue.
- 3. When the **Select Destination Location** window appears, click **Next** to continue. You may change the destination directory by first clicking on **Browse...**.
- 4. When the **Select Additional Tasks** window appears, click **Next** to continue. You may select **Create a desktop icon** if you would like a shortcut to the DSU on your desktop.
- 5. Click **Install** to start copying the software files.
- 6. A progress bar will appear. The procedure should take only a few seconds to complete.
- A message will indicate that the DSU is successfully installed. You may choose to run it immediately by selecting **Launch DSU**.
- 8. You may also open the DSU through **Start** → **Programs** → **MOXA** → **DSU**.

The DSU window should appear as shown below.



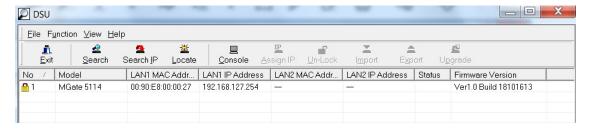
Click Search and a new Search window will pop up.



Log In to the Web Console

Use the Web console to configure the MGate through Ethernet or verify the MGate's status. Use a web browser, such as Microsoft Internet Explorer or Google Chrome to connect to the MGate, using the HTTP/HTTPS protocol.

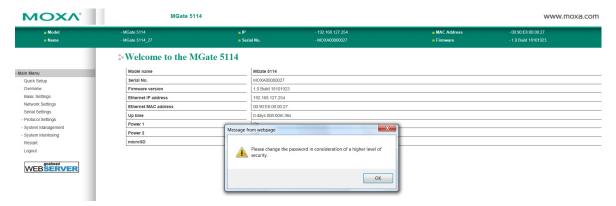
When the MGate gateway appears on the DSU device list, select the gateway and right-click the mouse button to open a web console to configure the gateway.



On the first page of the web console, enter **admin** for the default Account name and **moxa** for the default Password.



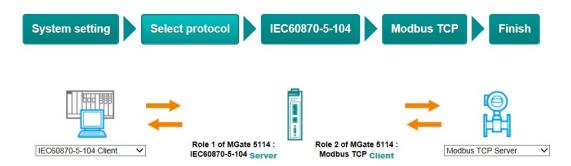
When you log in the web console for the first time, a message will pop up. Emphasizing a higher security level, we suggest you to change the password.



The password can be changed in the following path: System Management>Misc. Settings>Account Management

Quick Setup

The MGate Series provides a Quick Setup Wizard, an illustrated guide specifically designed to make the configuration process easy. The Quick Setup wizard takes you through the configuration process from start to finish so that you do not miss any step. The following agent modes are supported in the Quick Setup:

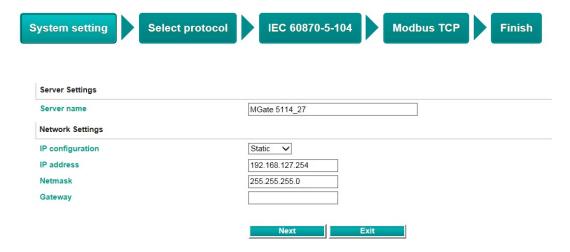


Here are the protocol conversion combinations:

Device 1	Device 2
IEC 60870-5-104 Client	Modbus RTU/ASCII Slave
IEC 60870-5-104 Client	Modbus TCP Server
IEC 60870-5-104 Client	IEC 60870-5-101 Slave
IEC 60870-5-101 Master	Modbus TCP Server
IEC 60870-5-101 Master	IEC 60870-5-104 Server
Modbus TCP Client	IEC 60870-5-101 Slave
Modbus TCP Client	IEC 60870-5-104 Server
Modbus RTU/ASCII Master	IEC 60870-5-104 Server

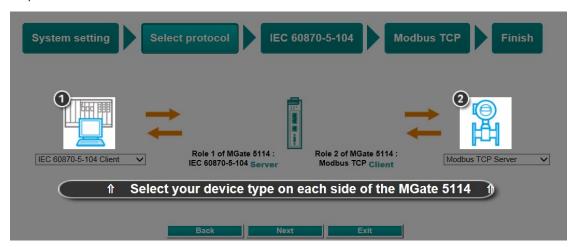
Quick Setup—System Setting

First, configure the Server Settings to identify the units and Network Settings of the MGate.



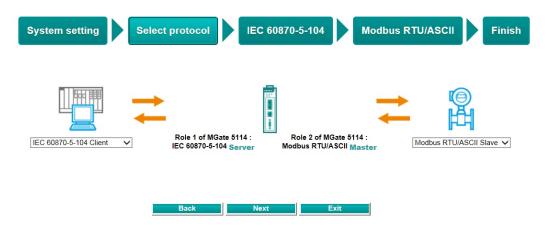
Quick Setup—Select Protocol

Then, you should select your devices' protocols on each side. After selection, the MGate will automatically change to its proper role. For example, if the device is set as a IEC 60870-5-104 client, the MGate will then automatically configure as a IEC 60870-5-104 server by itself. Regarding protocol configuration, refer to chapter 4.

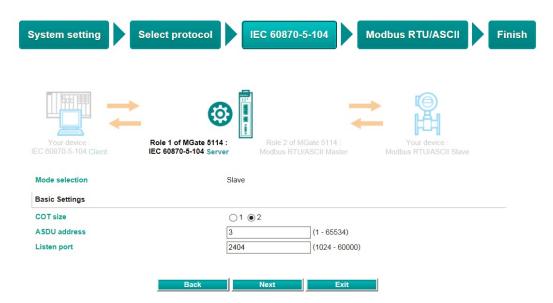


Quick Setup—Configure Role 1 and Role 2

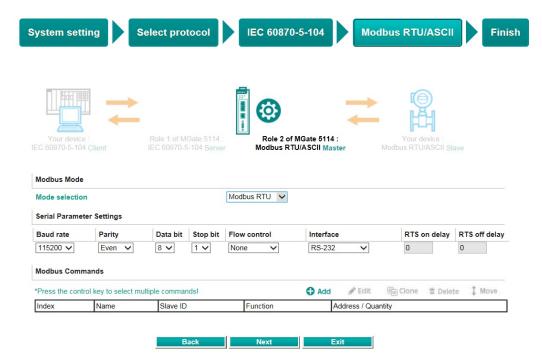
After finishing the device protocol selection, Role 1 and Role 2 of MGate will be confirmed. You will need to configure the roles on each side by the following steps. Here is an example of Role 1 as a IEC 60870-5-104 server, and Role 2 as a Modbus RTU/ASCII master.



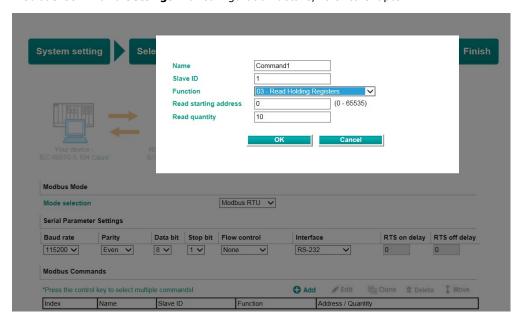
IEC 60870-5-104 Server settings: Configure COT size, ASDU address, and Listen port.



Modbus RTU/ASCII Master settings: Set Mode selection, Serial Parameters Settings and Modbus Commands.

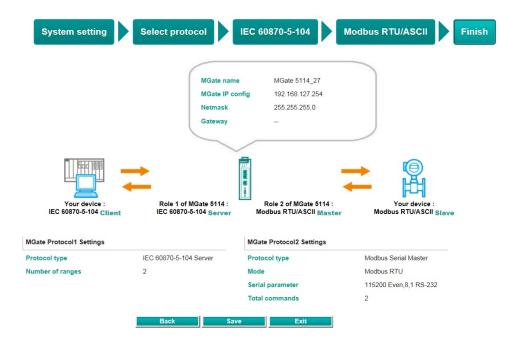


Modbus Command settings: For configuration details, refer to Chapter 4.



Quick Setup—Finish

Once all the configurations are done, you can check if the parameters are correct on this webpage. Click **Save** to make the parameters effective.



To view IEC 60870-5-104 and Modbus mapping status, click I/O data mapping. It will go to the Protocol Settings > I/O Data Mapping page. For additional details, refer to chapter 4, Protocol Settings—I/O Data Mapping.

Wizard Settings OK!



Web Console Configuration and Troubleshooting

This chapter provides a quick overview of how to configure the MGate 5114 by web console.

The following topics are covered in this chapter:

- OverviewBasic SettingsNetwork SettingsSerial Settings
- □ Protocol Settings (Agent Mode)
 - Protocol Settings—Protocol Conversion
 - > Protocol Settings—Modbus TCP Client (Master) Settings
 - Protocol Settings—Modbus RTU/ASCII Master Settings
 - Protocol Settings—Modbus TCP Server (Slave) Settings
 - Protocol Settings—Modbus RTU/ASCII Slave Settings
 - Protocol Settings—IEC 60870-5-104 Client Settings
 - Protocol Settings—IEC 60870-5-104 Server Settings
 - Protocol Settings—IEC 60870-5-101 Master Settings
 - Protocol Settings—IEC 60870-5-101 Slave Settings
 - > Protocol Settings—IO Data Mapping

□ System Management

- System Management—Accessible IP List
- > System Management—DoS Defense
- System Management—System Log Settings
- System Management—Auto Warning Settings
- > System Management—Email Alert
- System Management—SNMP Trap
- System Management—SNMP Agent
- System Management—LLDP Settings
- > System Management—Certificate
- > System Management—Misc. Settings
- > System Management—Maintenance

■ System Monitoring (Troubleshooting)

- > System Monitoring—System Status
- System Monitoring—Protocol Status

☐ Status Monitoring

Overview

This section gives an overview of the MGate 5114 status.

***• Welcome to MGate 5114**

Model name	MGate 5114
Serial No.	MOXA0000027
Firmware version	1.0 Build 18101517
Ethernet IP address	192.168.127.254
Ethernet MAC address	00:90:E8:00:00:27
Up time	0 days 00h:02m:13s
Power 1	On
Power 2	Off
microSD	Not Detected

Basic Settings

On this webpage, you can change the name of the device and time zone settings.

Basic Settings

Server Settings	
Server name	MGate 5114_27
Server location	
Time Settings	
Time zone	(GMT)Greenwich Mean Time: Dublin, Edinburgh, Lisbon, London 🗸
Local time	2018 / 10 / 15 11 : 06 : 11
Time source	NTP V
Time server	
	Submit

Server Setting

Parameter	Value	Description
Server name	(an alphanumeric string)	You can enter a name to help you identify the unit, such
		as the function, etc.
Server location	(an alphanumeric string)	You can enter a name to help you identify the unit
		location. Such as "Cabinet A001."

Time Settings

The MGate 5114 has a built-in Real-Time Clock for time calibration functions. Functions such as the log function can add real-time information to the message.



ATTENTION

First-time users should select the time zone first. The console will display the "real time" according to the time zone relative to GMT. If you would like to modify the real-time clock, select **Local time**. MGate's firmware will modify the GMT time according to the Time Zone.

Parameter	Value	Description	
Time zone	User's selectable time zone	selectable time zone This field shows the currently selected time zone and	
		allows you to select a different time zone.	
Local time	User's adjustable time.	(1900/1/1-2037/12/31)	
Time server	IP or Domain address	This optional field specifies your time server's IP address	
	(e.g., 192.168.1.1 or	or domain name if a time server is used on your network.	
	time.stdtime.gov.tw)	The module supports SNTP (RFC-1769) for automatic time	
		calibration. The MGate will request time information from	
		the specified time server every 10 minutes.	
Time source	NTP or Protocol	Select the way to do time synchronization	



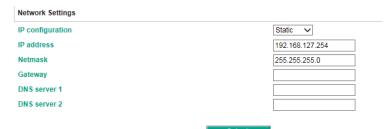
ATTENTION

If the dispersion of the time server is higher than the client (MGate), the client will not accept NTP messages from the time server. MGate's dispersion is 1 second. You must configure your time server with a dispersion value lower than 1 sec for the NTP process to complete.

Network Settings

The Network Settings is where the unit's network settings are configured. You can modify the IP Configuration, IP Address, Netmask, Default Gateway, and DNS.

Network Settings



Parameter	Value	Description
IP configuration	Static IP, DHCP, BOOTP	Select Static IP if you are using a fixed IP address. Select
		one of the other options if the IP address is set
		dynamically.
IP address	192.168.127.254	The IP (Internet Protocol) address identifies the server on
	(or other 32-bit number)	the TCP/IP network.
Netmask	255.255.255.0	This identifies the server as belonging to a Class A, B, or C
	(or other 32-bit number)	network.
Gateway	0.0.0.0	This is the IP address of the router that provides network
	(or other 32-bit number)	access outside the server's LAN.
DNS server 1	0.0.0.0	This is the IP address of the primary domain name server.
	(or other 32-bit number)	
DNS server 2	0.0.0.0	This is the IP address of the secondary domain name
	(or other 32-bit number)	server.

Serial Settings

The MGate 5114's serial interface supports RS-232, RS-422, and RS-485 interfaces. You must configure the baudrate, parity, data bits, and stop bits before using the serial interface with Modbus RTU/ASCII or IEC 60870-5-101 protocol. Incorrect settings will result in communication failures.

Serial Settings Parity FIFO RTS on delay RTS off delay Baud rate Data bit Stop bit Flow control 115200 🗸 RS-232 Even 🗸 8 🗸 1 🗸 None ~ Enable V 0

Parameter	Value	Description
Baudrate	50 bps to 921600 bps	
Parity	None, Odd, Even, Mark, Space	
Data bits	7,8	
Stop bits	1, 2	
Flow control	None,	The RTS Toggle will turn off RTS signal when there is no
	RTS/CTS,	data to be sent. If there is data to be sent, the RTS
	RTS Toggle	toggle will turn on the RTS signal before a data
		transmission and off after the transmission is completed.
FIFO	Enable, Disable	The internal buffer of UART. Disabling FIFO can reduce
		the latency time when receiving data from serial
		communications, but this will also slow down the
		throughput.
Interface	RS-232, RS-422,	
	RS-485 2 wire,	
	RS-485 4 wire	
RTS on delay	0-100 ms	Only available for RTS Toggle
RTS off delay	0-100 ms	Only available for RTS Toggle

RTS Toggle

The RTS Toggle function is used for **RS-232** mode only. This flow-control mechanism is achieved by toggling the RTS pin in the transmission direction. When activated, data will be sent after the RTS pin is toggled ON for the specified time interval. After the data transmission is finished, the RTS pin will toggle OFF for the specified time interval.

Protocol Settings (Agent Mode)

A typical MGate 5114 application consists of a PSCADA as a client/master and a field device as a server/slave. Both these components use different protocols and hence need a gateway in between to exchange data. The MGate can do the role of a gateway by acting as the server/slave when it is connected to PSCADA and the client/master when it is connected to a field device. Therefore, to configure an MGate, you must:

- 1. Select the correct protocols in the **Protocol Conversion** setting.
- 2. Configure MGate's Role 1 and Role 2. Configure the master side first followed by the slave side.

NOTE We suggest that you configure the master side first and then the slave side.

After the MGate configuration is completed, click I/O data mapping to view details on exchanging data with the PSCADA.

The following sections contain detailed MGate configuration instructions organized as per the above outline.

Protocol Settings—Protocol Conversion

The MGate 5114 supports Modbus RTU/ASCII, Modbus TCP, IEC 60870-5-101, and IEC 60870-5-104 protocols. The MGate fulfills a different role on each of its sides. Each role is determined by your device's settings. Therefore, set the role of each of your devices correctly.

Below is the protocol combinations of the MGate 5114.

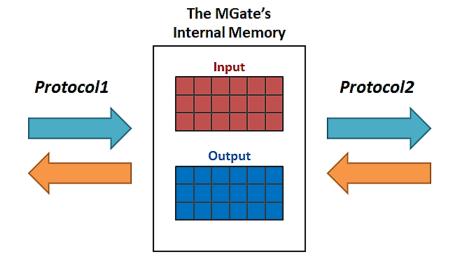
***Protocol Conversion**



Device 1	Device 2
IEC 60870-5-104 Client	Modbus RTU/ASCII Slave
IEC 60870-5-104 Client	Modbus TCP Server
IEC 60870-5-104 Client	IEC 60870-5-101 Slave
IEC 60870-5-101 Master	Modbus TCP Server
IEC 60870-5-101 Master	IEC 60870-5-104 Server
Modbus TCP Client	IEC 60870-5-101 Slave
Modbus TCP Client	IEC 60870-5-104 Server
Modbus RTU/ASCII Master	IEC 60870-5-104 Server

The MGate 5114 runs agent mode when it is used for various different protocol conversions. In agent mode, the MGate 5114 uses an internal memory to exchange data.

The MGate's internal memory is divided into two parts—one for input and the other for output as shown in the illustration below. The internal memory concept is shown in the figure below:



To learn more about MGate's internal memory, refer to Protocol Settings- I/O Data Mapping.

After protocol selection, we have to configure each side of MGate's role. In a typical application, one side of MGate will be set as a server/slave and the other side will be set as a client/master. You will find the corresponding lists under **Protocol Settings**. The following configuration settings are possible:

- A1. Modbus TCP Client (Master) Settings
- A2. Modbus RTU/ASCII Master Settings
- A3. Modbus TCP Server (Slave) Settings
- A4. Modbus RTU/ASCII Slave Settings
- A5. IEC 60870-5-104 Client Settings
- A6. IEC 60870-5-101 Master Settings
- A7. IEC 60870-5-104 Server Settings
- A8. IEC 60870-5-101 Slave Settings

Protocol Settings—Modbus TCP Client (Master) Settings

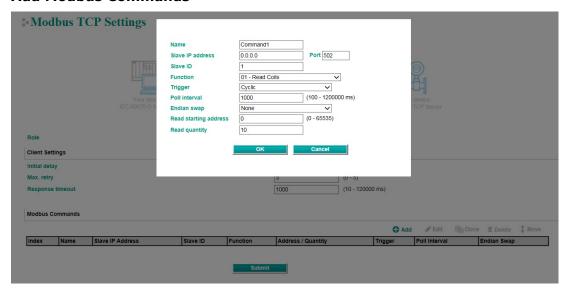
: Modbus TCP Settings



Client Settings

Parameter	Value	Default	Description
Initial delay	0-30000 ms	0	Some Modbus slaves may take more time to boot up than other
			devices. In some environments, this may cause the entire system to
			suffer from repeated exceptions during the initial boot-up. After
			booting up, you can force the MGate to wait before sending the first
			request with the Initial Delay setting.
Max. retry	0-5	3	This is used to configure how many times the MGate will try to
			communicate with the Modbus slave when the Modbus command
			times out.
Response	10-120000 ms	1000	The time taken by a slave device to respond to a request is defined
timeout			by the device manufacturer based on the Modbus standard. A
			Modbus master can be configured to wait a certain amount of time
			for a slave's response. If no response is received within the specified
			time, the master will disregard the request and continue operation.
			This allows the Modbus system to continue the operation even if a
			slave device is disconnected or faulty. On the MGate 5114, the
			Response timeout field is used to configure how long the gateway
			will wait for a response from a Modbus slave. Refer to your device
			manufacturer's documentation to manually set the response timeout

Add Modbus Commands



Parameter	Value	Default	Description
Name	(an alphanumeric string)	Command1	Max. 32 characters
Slave IP address	0.0.0.0 -	0.0.0.0	The IP address of a remote slave device.
	255.255.255		
Port	1-65535	502	The TCP port number of a remote slave
			device.
Slave ID	1-255	1	The Modbus slave ID
Function	1 – Read Coils		When a message is sent from a Client to
	2 – Read Discrete Inputs		a Server device, the function code field
	3 – Read Holding Registers		tells the server what kind of action to
	4 - Read Inputs Registers		perform.
	5 - Write Single Coil		
	6 – Write Single Register		
	15 - Write Multiple Coils		
	16 - Write Multiple Registers		
	23 - Read/Write Multiple		
	Registers		
Trigger	Cyclic		Disable: The command is never sent
	Data Change		Cyclic: The command is sent cyclically at
	Disable		the interval specified in the Poll Interval
			parameter.
			Data change: The data area is polled for
			changes at the time interval defined by
			Poll Interval. A command is issued when
			a change in data is detected.
Poll interval	100-1200000 ms	1000	Polling intervals are in milliseconds.
			Since the module sends all requests in
			turns, the actual polling interval also
			depends on the number of requests in
			the queue and their parameters. The
			range is from 100 to 1,200,000 ms.

Parameter	Value	Default	Description
Endian swap	None	None	Data Byte Swapping
	Byte		None: Don't need to swap
	Word		Byte : 0x0A, 0x0B, 0x0C, 0x0D becomes
	Byte and Word		0x0B, 0x0A, 0x0D, 0x0C
			Word : 0x0A, 0x0B, 0x0C, 0x0D
			becomes 0x0C, 0x0D, 0x0A, 0x0B.
			Byte and Word: 0x0A, 0x0B, 0x0C,
			0x0D becomes 0x0D, 0x0C, 0x0B, 0x0A.
Read starting address	0-65535	0	Modbus register address.
Read quantity	Read Coils: 1 - 2000	10	Specifying how many items to read.
, ,	Read Discrete Inputs: 1 -		
	2000		
	Read Inputs Registers: 1 -		
	125		
	Read Holding Registers:		
	1 - 125		
	Read/Write Multiple		
	Registers: 1 - 125		
Write starting	0-65535	0	Modbus register address.
address			
Write quantity	Write Multiple Coils: 1 - 1968	1	Specifying how many items to write into.
	Write Multiple Registers:		
	1 - 123		
	Read/Write Multiple		
	Registers: 1 - 123		
Fault protection	Keep latest data		If MGate's connection to the other side
	Clear all data bits to 0		(server/slave) fails, the gateway will not
	Set to user defined value		be able to receive data, but the gateway
			will continuously send output data to the
			Modbus TCP server device. To avoid
			problems in this case, the MGate 5114
			can be configured to react in one the
			following three ways: Keep latest data,
			clear data to zero, set the data bits to
			user-defined values.
Fault value		00 00	The user-defined values to write into the
			data bits when the Set to user defined
			value option is selected.
Fault timeout	100-65535 ms	6000	Defines the communication timeout for
			the opposite side.

Protocol Settings—Modbus RTU/ASCII Master Settings

*• Modbus RTU/ASCII Settings

		0 3 1000 0	(0 - 30000 ms) (0 - 5) (10 - 120000 m (10 - 500 ms, 6 (10 - 500 ms, 6	ns) I: default)	€ Clone	並 Delete	\$ Move
		0 3 1000 0	(0 - 5) (10 - 120000 m (10 - 500 ms, 0	ns) I: default)			
		0 3 1000 0	(0 - 5) (10 - 120000 m (10 - 500 ms, 0	ns) I: default)			
		0 3 1000 0	(0 - 5) (10 - 120000 m (10 - 500 ms, 0	ns) I: default)			
		0 3 1000	(0 - 5) (10 - 120000 m	ns)			
		3	(0 - 5)				
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		RTU 🗸					
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		Master					
C 60870-5-104 Client		04 Server Modbus RTU	/ASCII Master		SCII Slave		
Your device :							
	→	<u>i</u>) Л		
	Your device : : : : : : : : : : : : : : : : : : :		Your device : Role 1 of MGate 5114 : Role 2 of N	Your device: Role 1 of MGate 5114: Role 2 of MGate 5114:	Your device : Role 1 of MGate 5114 : Role 2 of MGate 5114 : Your dev	Your device: Role 1 of MGate 5114: Role 2 of MGate 5114: Your device:	Your device : Role 1 of MGate 5114 : Role 2 of MGate 5114 : Your device :

Master Settings

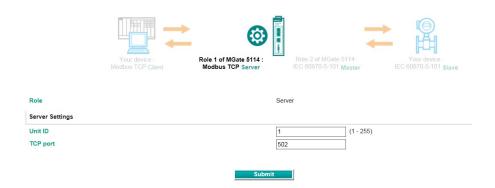
Parameter	Value	Default	Description
Mode	RTU or ASCII	RTU	The Modbus protocol type
Initial delay	0-30000 ms	0	Some Modbus slaves may take more time to boot up
			than other devices. In some environments, this may
			cause the entire system to suffer from repeated
			exceptions during the initial boot-up. After booting up,
			you can force the MGate to wait before sending the first
			request with the Initial Delay setting.
Max. retry	0-5	3	The number of times the master will retry the same
			request when the response times out.
Response	10-120000 ms	1000	According to the Modbus standard, the time it takes for a
timeout			slave device to respond to a request is defined by the
			device manufacturer. Based on this response time, a
			master can be configured to wait a certain amount of
			time for a slave's response. If no response is received
			within the specified time, the master will disregard the
			request and continue operation. This allows the Modbus
			system to continue operations even if a slave device is
			disconnected or faulty. On the MGate 5114, the
			Response timeout field is used to configure how long
			the gateway will wait for a response from a Modbus
			ASCII or RTU slave. Refer to your device manufacturer's
			documentation to manually set the response time.
Inter-frame	10-500 ms	0	Use this function to determine the timeout interval
delay			between characters for Modbus devices that cannot
(only for Modbus			receive Rx signals within an expected time interval. If the
RTU)			response is timed out, all received data will be discarded.
			The MGate 5114 will automatically determine the timeout
			interval if the timeout value is set to 0.
Inter-character	10-500 ms	0	The users can determine the time delay to transmit the
timeout			data frame received from the slave device to the
(only for Modbus			upstream. The MGate 5114 will automatically determine
RTU)			the time interval if it is set to 0.

Add Modbus Commands

Refer to Modbus TCP Client (Master) Settings.

Protocol Settings—Modbus TCP Server (Slave) Settings

Modbus TCP Settings



Server Settings

Parameter	Value	Default	Description
Unit ID	1-255	1	The Modbus slave ID that this slave module will accept.
TCP port	1-65535	502	The TCP port number.

Protocol Settings—Modbus RTU/ASCII Slave Settings

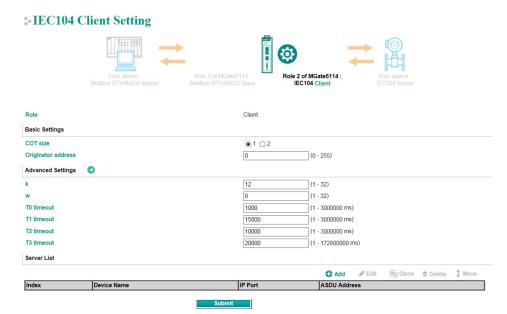
: Modbus RTU/ASCII Settings



Slave Settings

Parameter	Value	Default	Description
Mode	RTU or ASCII	RTU	The Modbus protocol type
Slave ID	1-255	2	The Modbus slave ID that this slave module will accept.

Protocol Settings—IEC 60870-5-104 Client Settings



Parameter	Value	Default	Description
COT size	1-2	2	Set the size of ASDU COT field
Originator address	0-255	0	The address of the IEC 60870-5-104
			client
k	1-32	12	Maximum number of unacknowledged I
			format transmitted APDUs
W	1-32	8	Maximum number of unacknowledged I
			format received APDUs
T0 timeout	1-3000000 ms	1000	Timeout of determination if a
			connection has been lost with the
			remote server
T1 timeout	1-3000000 ms	15000	Timeout of waiting for
			acknowledgement of a transmitted
			APDU
T2 timeout	1-3000000 ms	10000	Timeout of when to send S-format to
			the host to acknowledge outstation
			messages received
T3 timeout	1-172800000 ms	20000	Timeout of sending test frame to
			prevent from long idle state

Add IEC 60870-5-104 Server List

Server Settings

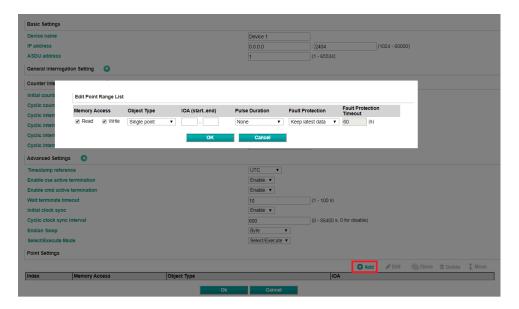
Index

IEC 60870-5-104 Client Settings > Server Settings Role 2 of MGate5114 : IEC 60870-5-104 Client Basic Settings Device name Device 1 2404 (1024 - 60000) 0.0.0.0 (1 - 65534) ASDU address General Interrogation Setting Initial general interrogation Enable 🗸 Cyclic general interrogation interval (n - 864nn s. 0 for disable) 600 Cyclic interrogation group-1 interval (0 - 86400 s, 0 for disable) 0 Cyclic interrogation group-2 interval (0 - 86400 s, 0 for disable) 0 Cyclic interrogation group-3 interval 0 (0 - 86400 s, 0 for disable) Cyclic interrogation group-4 interval (0 - 86400 s, 0 for disable) 0 Cyclic interrogation group-5 interval (0 - 86400 s, 0 for disable) Cyclic interrogation group-6 interval (0 - 86400 s, 0 for disable) 0 Cyclic interrogation group-7 interval (0 - 86400 s, 0 for disable) Cyclic interrogation group-8 interval (0 - 86400 s, 0 for disable) 0 Cyclic interrogation group-9 interval (0 - 86400 s, 0 for disable) Cyclic interrogation group-10 interval (0 - 86400 s, 0 for disable) 0 Cyclic interrogation group-11 interval 0 (0 - 86400 s. 0 for disable) Cyclic interrogation group-12 interval (0 - 86400 s, 0 for disable) 0 Cyclic interrogation group-13 interval 0 (0 - 86400 s, 0 for disable) Cyclic interrogation group-14 interval (0 - 86400 s, 0 for disable) 0 (0 - 86400 s, 0 for disable) Cyclic interrogation group-15 interval 0 Cyclic interrogation group-16 interval (0 - 86400 s, 0 for disable) Counter Interrogation Setting Enable ▼ 600 (0 - 86400 s, 0 for disable) Cyclic interrogation counter group-1 interval (0 - 86400 s, 0 for disable) Cyclic interrogation counter group-2 interval (0 - 86400 s, 0 for disable) Cyclic interrogation counter group-3 interval (0 - 86400 s, 0 for disable) 0 (0 - 86400 s, 0 for disable) Cyclic interrogation counter group-4 interval Advanced Settings UTC Timestamp reference Enable ▼ Enable cse active termination Enable cmd active termination Enable ▼ 10 Initial clock sync Enable ▼ Cyclic clock sync interval 600 (0 - 86400 s, 0 for disable) Byte Select/Execute Mode Select/Execute ▼ Point Settings Add

Parameter	Value	Default	Description
Device name	An alphanumeric string	Device 1	You can enter a name to help you
			identify the unit, such as the function,
			etc.
IP address	IP: 0.0.0.0 -	0.0.0.0:2404	Indicate IP address of IEC 60870-5-
	255.255.255		104 server that MGate connects to
	TCP port: 1024 - 60000		
ASDU address	0-65534	1	Indicate ASDU address of IEC 60870-
			5-104 server that MGate connects to

Parameter	Value	Default	Description	
Initial general	Enable/Disable	Enable	IEC 60870-5-104 client does general	
interrogation			interrogation with server after	
			connecting	
Cyclic general	0-86400 s; 0 for disable	600	General interrogation polling intervals	
interrogation interval				
Cyclic interrogation	0-86400 s; 0 for disable	0	Interrogation group polling intervals	
group interval				
Initial counter	Enable/Disable	Enable	IEC 60870-5-104 client does counter	
interrogation			interrogation with server after	
			connecting	
Cyclic counter	0-86400 s; 0 for disable	600	Counter interrogation polling intervals	
interrogation interval				
Cyclic interrogation	0-86400 s; 0 for disable	0	Interrogation counter group polling	
counter group interval			intervals	
Timestamp reference	UTC, Local time	UTC	Command with timestamp refers to	
			UTC or Local time.	
Enable cse active	Enable/Disable	Enable	IEC 60870-5-104 client expects ACT	
termination	,		TERM from slave upon completion of	
			commands CSENA, CSENB, CSENC	
Enable cmd active	Enable/Disable	Enable	IEC 60870-5-104 client expects ACT	
termination	,		TERM from slave upon completion of	
			commands CSCNA, CDCNA, CRCNA,	
			CBONA	
Wait termination timeout	1-100 s	10	The period of time waiting for ACT	
			TERM from server upon completion of	
			all control commands	
Initial clock sync	Enable/Disable	Enable	IEC 60870-5-104 client synchronize	
			clock of IEC 60870-5-104 server after	
			connecting	
Cyclic clock sync interval	0-86400 s; 0 for disable	600	Cyclic clock sync command polling	
			intervals	
Endian swap	None	None	Data Byte Swapping	
·	Byte		None: Don't need to swap	
	Word		Byte: 0x0A, 0x0B, 0x0C, 0x0D	
	Byte and Word		becomes 0x0B, 0x0A, 0x0D, 0x0C	
			Word: 0x0A, 0x0B, 0x0C, 0x0D	
			becomes 0x0C, 0x0D, 0x0A, 0x0B	
			Byte and Word: 0x0A, 0x0B, 0x0C,	
			0x0D becomes 0x0D, 0x0C, 0x0B,	
			0x0A,	
Select/Execute mode	Select/Execute, Execute	Select/Execute	Select/Execute: Writes occur with a	
	Only		dual command/response from the	
			device.	
			Execute Only: Writes occur with a	
			single command/response from the	
			device.	

When connecting to an IEC 60870-5-104 server, you have to add the objects you want to collect and configure them.



Parameter	Value	Default	Description
Memory Access—	Check or uncheck	Check	To define the read/write
Read/Write			capability of the object
Object Type	Single point, Double	Single point	The server object that the
	point, Step position,		MGate would like to
	Bitstring of 32 bit,		collect
	Measured value		
	(Normalized), Measured		
	value (Scaled), Measured		
	value (Floating),		
	Integrated totals		
IOA (startend)	1 - 16777215	-	Set a range of IOA
Pulse Duration	None, Short Pulse, Long	None	-
	Pulse, Persistent Output		
Fault Protection	Keep latest data	Keep latest data	If the MGate's connection
	Clear all data bits to 0		to the other side
	Set to user defined value		(server/slave) fails, the
			gateway will not be able
			to receive data, but the
			gateway will continuously
			send output data to the
			Modbus TCP server
			device. To avoid problems
			in this case, the MGate
			5114 can be configured
			to react in one the
			following three ways:
			Keep latest data, clear
			data to zero, set the data
			bits to user-defined
			values.
Fault Protection Timeout	1-86400 s	60s	Defines the
			communication timeout
			for the opposite side.

Memory Access

Protocol Settings—IEC 60870-5-104 Server Settings

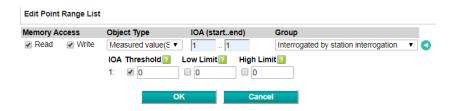
IEC 60870-5-104 Server Setting

Role 1 of MGate5114 : IEC 60870-5-104 Server Role Server **Basic Settings COT size** ASDU address 3 (1 - 65534) Listen port 2404 (1024 - 60000) Advanced Settings 12 (1 - 32) 8 (1 - 32) T1 timeout 15000 (1 - 3000000 ms) T2 timeout 10000 (1 - 3000000 ms) T3 timeout 20000 (1 - 172800000 ms) Advanced Settings - Application Layer UTC Timestamp reference Enable ▼ Enable cse active termination Enable ▼ Select timeout (Select/Execute) 10 (0 - 600 s, 0 for executing only) General interrogation timestamp format 24bits ▼ 56bits ▼ None ▼ Measured value cyclic timestamp format Enable ▼ Measured value spontaneous (0 - 2073600 s, 0 for disable) Measured value(Scaled) cyclic interval (0 - 2073600 s, 0 for disable) Measured value(Floating) cyclic interval (0 - 2073600 s. 0 for disable) 0 Point status timeout (5 - 3600 s, 0 for disable) Byte Point Settings Add Clone # Delete # Move

Parameter	Value	Default	Description
COT size	1-2	2	Set the size of ASDU COT field
ASDU address	1-65534	3	The address of the IEC 60870-5-104
			server
Listen port	1024-60000	2404	Set IEC 60870-5-104 server listen port
k	1-32	12	Maximum number of unacknowledged I
			format transmitted APDUs
w	1-32	8	Maximum number of unacknowledged I
			format received APDUs
T1 timeout	1-3000000 ms	15000	Timeout of waiting for
			acknowledgement of a transmitted
			APDU
T2 timeout	1-3000000 ms	10000	Timeout of when to send S-format to
			the host acknowledge to acknowledge
			slave messages received

Parameter	Value	Default	Description
T3 timeout	1-172800000 ms	20000	Timeout of sending test frame to
			prevent from long idle state
Timestamp reference	Local time	UTC	Command with timestamp refers to UTC
			or Local time.
Enable cse active	Enable/Disable	Enable	Send ACT TERM to Master upon
termination			completion of commands CSENA,
			CSENB, CSENC.
Enable cmd active	Enable/Disable	Enable	Send ACT TERM to Master upon
termination			completion of commands CSCNA,
			CDCNA, CRCNA, CBONA
Select timeout	0-600 s; 0 for executing	10	0: Do not need to receive a select
	only		command before receiving an execute
	,		command
			Others: A valid execute command must
			be received during timeout after
			receiving select command
General interrogation	None	None	General interrogation response
time tag	24 bits		with/without time stamp
_	56 bits		
Event timestamp	None	56 bits	Event with/without time stamp
format	24 bits		·
	56 bits		
Measured value cyclic	None	None	Measured value cyclic with/without time
timestamp format	24 bits		stamp
	56 bits		·
Measured value	Enable/disable	Enable	Enable/disable spontaneous feature
spontaneous			
Measured value	0-2073600 s; 0 for disable	0	Cyclic send measured value (normalized
(Normalized) cyclic			value)
interval			
Measured value	0-2073600 s; 0 for disable	0	Cyclic send measured value (scaled
(Scaled) cyclic interval			value)
Measured value	0-2073600 s; 0 for disable	0	Cyclic send measured value (short
(Floating) cyclic			floating point number)
interval			
Point status timeout	5-3600 s; 0 for disable	60	Check the MGate's internal memory to
			see if the object point updates
			periodically. Once timeout happens, the
			object point's flag will change to
			"invalid".
Endian swap	None	Byte	Data Byte Swapping
	Byte		None: Don't need to swap
	Word		Byte: 0x0A, 0x0B, 0x0C, 0x0D
	Byte and Word		becomes 0x0B, 0x0A, 0x0D, 0x0C
			Word: 0x0A, 0x0B, 0x0C, 0x0D
			becomes 0x0C, 0x0D, 0x0A, 0x0B.
			Byte and Word: 0x0A, 0x0B, 0x0C,
			0x0D becomes 0x0D, 0x0C, 0x0B,
			0x0A.
	1	1	1

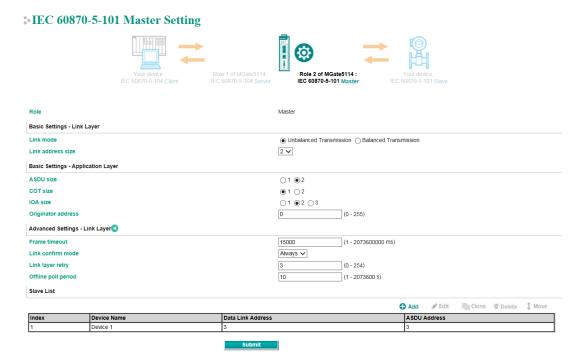
When MGate functions as an IEC 60870-5-104 server, you have to create the object space to put the data coming from Modbus TCP/RTU/ASCII or IEC 60870-5-101 at the other side. The points can be defined in the range, and can be set as station interrogation or group interrogation. Then, the data can be monitored or controlled by your IEC 60870-5-104 client.



Parameter	Value	Default	Description
Memory Access -	Check or uncheck	Check	To define the read/write
Read/Write			capability of the object
Object Type	Single point, Double	Single point	The objects that MGate
	point, Step position,		would like to collect
	Bitstring of 32 bit,		
	Measured value		
	(Normalized), Measured		
	value (Scaled), Measured		
	value (Floating),		
	Integrated totals		
IOA (startend)	1 - 16777215	-	Set a range of IOA
Group	Integrated by station	Integrated by station	The definition of the
	interrogation, Integrated	interrogation	objects
	by group 1~16		
	interrogation		
Threshold	Measured value	0	Event Trigger:
	(Normalized): $0 \sim 0XFFFF$		Current Reported Value -
	Measured value (Scaled):		Last Reported Value >
	0 ~ 65535		Threshold
	Measured value		
	(Floating): 0 ~		
	100000000		
Low Limit	Measured value	0	Event Trigger:
	(Normalized): $0 \sim 0xFFFF$		Current Reported Value <
	Measured value (Scaled):		Low Limit
	-32768 ~ 32767		Current Reported Value
	Measured value		returns to above Low
	(Floating): -999999 ~		Limit
	100000000		
High Limit	Measured value	0	Event Trigger:
	(Normalized): $0 \sim 0xFFFF$		Current Reported Value >
	Measured value (Scaled):		High Limit
	-32768 ~ 32767		Current Reported Value
	Measured value		returns to below High
	(Floating): -999999 ~		Limit
	100000000		

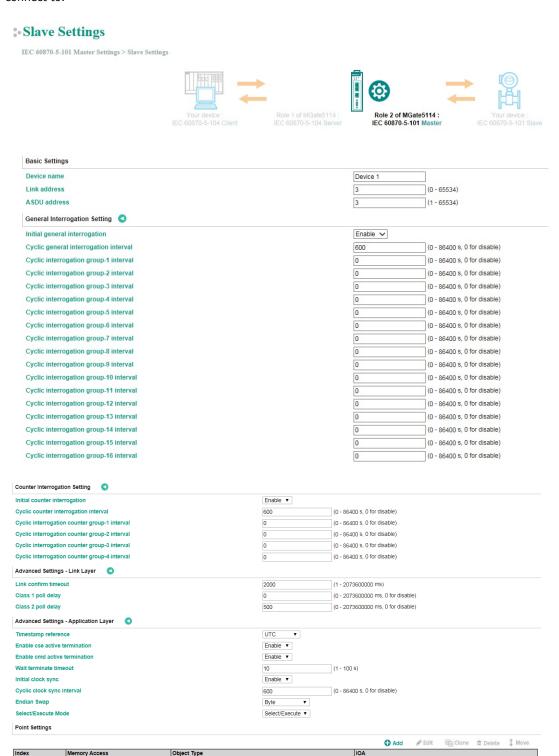
Protocol Settings—IEC 60870-5-101 Master Settings

You can configure parameters related to the IEC 60870-5-101 communication.



Parameter	Value	Default	Description
Link mode	Unbalanced Transmission/	Unbalanced	The transmission ways of IEC 60870-5-
	Balanced Transmission	Transmission	101 protocol
Link address size	1-2	2	Set the size of the Link address field
			specified in Link transactions for the
			relevant slave session
ASDU size	1-2	2	Set the size of the ASDU address field
			for the relevant slave session
COT size	1-2	1	Set the size of ASDU COT field
IOA size	1-3	2	Set the size of the IOA address field for
			the relevant slave session
Originator address	0-255	0	The address of the IEC 60870-5-101
			master
Frame timeout	1-2073600000 ms	15000	Timeout for serial port to decide
			whether a frame is completely received
			or not
Link confirm mode	Always/Never	Always	Always: Mode for master to use SEND-
			CONFIRM frame
			Never: SEND-NO REPLY frame(Never)
			to send user data
Link layer retries	0-255	3	The number of retry when link confirm
			timeout
Offline poll period	1-2073600 s	10	Time for master to wait before resend
			request status of link to slave after Trp
			timeout

After basic and advanced settings, you have to configure the slave lists of which MGate you would like to connect to.

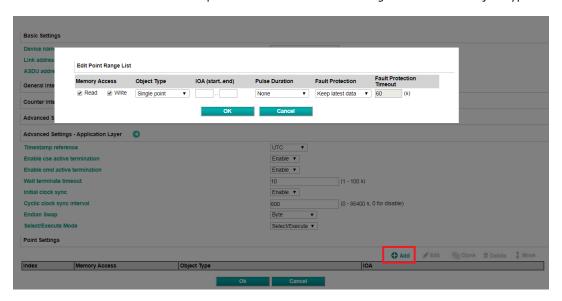


Parameter	Value	Default	Description
Device name	An alphanumeric string	Device 1	You can enter a name to help you identify the unit, such as the function, etc.
Link address	0-65534	3	Indicate link address of IEC 60870-5- 101 slave that the MGate connects to

Parameter	Value	Default	Description
ASDU address	0-65534	3	Indicate ASDU address of IEC 60870-
			5-101 slave that the MGate connects
			to
Initial general	Enable/Disable	Enable	IEC 60870-5-101 master does general
interrogation	,		interrogation with slave or not
Cyclic general	0-86400s, 0 for disable	600	Cyclic general interrogation command
interrogation interval			polling time to IEC 60870-5-101 slave
Cyclic interrogation	0-86400s, 0 for disable	0	Cyclic interrogation group command
group interval			polling time to IEC 60870-5-101 slave
Initial counter	Enable/Disable	Enable	IEC 60870-5-101 master does counter
interrogation	Enable, Bloable	Lilabic	interrogation with slave
Cyclic counter	0-86400s, 0 for disable	600	Cyclic counter interrogation command
interrogation interval	0 004003, 0 101 0130010	000	polling time to IEC 60870-5-101 slave
Cyclic interrogation	0-86400s, 0 for disable	0	Cyclic interrogation counter polling
counter group interval	0 004003, 0 101 disable		time to IEC 60870-5-101 slave
Link confirm timeout	1-2073600000 ms	2000	Timeout for repetition of
Link committe timeout	1-2073000000 1115	2000	frames in IECIEC 60870-5-101 data
Class 1 nell delay	0.2072600000 mg 0 for	0	link layer(T0)
Class 1 poll delay	0-2073600000 ms, 0 for	U	Set the minimum milliseconds to delay
Class 2 mall dalar	disable	F00	between Class 1 polls for pending data
Class 2 poll delay	0-2073600000 ms, 0 for	500	Set the minimum milliseconds to delay
	disable		between Class 2 polls for pending data
Timestamp reference	Local time	UTC	Command with timestamp references
			to UTC or Local time.
Enable cse active	Enable/Disable	Enable	IEC 60870-5-101 master expects ACT
termination			TERM from slave upon completion of
			commands CSENA, CSENB, CSENC
Enable cmd active	Enable/Disable	Enable	IEC 60870-5-101 master expects ACT
termination			TERM from slave upon completion of
			commands CSCNA, CDCNA, CRCNA,
			CBONA
Wait terminate timeout	1-100s	10	The period of time waiting for ACT
			TERM from slave upon completion of
			all control commands
Initial clock sync	Enable/Disable	Enable	IEC 60870-5-101 master synchronize
			clock of IEC 60870-5-101 slave or not
Cyclic clock sync interval	0-86400s, 0 for disable	600	Cyclic clock sync command polling
			time to IEC 60870-5-101 slave
Endian swap	None	Byte	Data Byte Swapping
	Byte		None: Don't need to swap
	Word		Byte: 0x0A, 0x0B, 0x0C, 0x0D
	Byte and Word		becomes 0x0B, 0x0A, 0x0D, 0x0C
			Word: 0x0A, 0x0B, 0x0C, 0x0D
			becomes 0x0C, 0x0D, 0x0A, 0x0B.
			Byte and Word: 0x0A, 0x0B, 0x0C,
			0x0D becomes 0x0D, 0x0C, 0x0B,
			0x0A.

Parameter	Value	Default	Description
Select/Execute mode	Select/Execute, Execute	Select/Execute	Select/Execute: Writes occur with a
	Only		dual command/response from the
			device.
			Execute Only: Writes occur with a
			single command/response from the
			device.

When the MGate functions as an IEC 60870-5-101 master, you have to create space to collect the data from IEC 60870-5-101 slave device. The points can be defined in the range with different object types.



Parameter	Value	Default	Description
Memory Access –	Check or uncheck	Check	To define the read/write
Read/Write			capability of the object
Object Type	Single point, Double	Single point	The server object that
	point, Step position,		MGate would like to
	Bitstring of 32 bit,		collect
	Measured		
	value(Normalized),		
	Measured value(Scaled),		
	Measured value(Floating),		
	Integrated totals		
IOA(startend)	1-16777215	-	Set a range of IOA
Pulse Duration	None, Short Pulse, Long	None	-
	Pulse, Persistent Output		
Fault Protection	Keep latest data	Keep latest data	If MGate's connection to
	Clear all data bits to 0		the other side
	Set to user defined value		(server/slave) fails, the
			gateway will not be able
			to receive data, but the
			gateway will continuously
			send output data to the
			Modbus TCP server
			device. To avoid problems
			in this case, the MGate
			5114 can be configured

			to react in one the
			following three ways:
			Keep latest data, clear
			data to zero, set the data
			bits to user-defined
			values.
Fault Protection Timeout	1-16777215s	60s	Defines the
			communication timeout
			for the opposite side.

Protocol Settings—IEC 60870-5-101 Slave Settings

*• IEC 60870-5-101 Slave Setting Role 1 of MGate5114: IEC 60870-5-101 Slav Slave Basic Settings - Link Layer Link mode $\ \ \, \ \ \,$ Unbalanced Transmission $\ \ \, \bigcirc$ Balanced Transmission Link address size 2 🗸 Basic Settings - Application Layer O1 **⊚**2 COT size ●1 ○2 IOA size Basic Settings Link address (0 - 65534) ASDU address 3 (1 - 65534) Advanced Settings - Link Layer 15000 (1 - 2073600000 ms) Link confirm timeout 2000 (1 - 2073600000 ms) (0 - 254) Link layer retry Disable 🗸 Single char response allow Disable 🗸 Advanced Settings - Application Layer UTC Timestamp reference Enable ▼ Select timeout (Select/Execute) 10 (0 - 2073600 s, 0 for executing only) General interrogation timestamp format 24bits ▼ 56bits ▼ None ▼ Measured value cyclic timestamp format Measured value spontaneous Enable ▼ (0 - 2073600 s, 0 for disable) Measured value(Scaled) cyclic interval (0 - 2073600 s. 0 for disable) Measured value(Floating) cyclic interval (0 - 2073600 s, 0 for disable) 60 (5 - 3600 s, 0 for disable) Byte Endian swap Point Settings Index Memory Access Object Type IOA

Parameter	Value	Default	Description
Link mode	Unbalanced Transmission/	Unbalanced	The transmission ways of IEC 60870-5-
	Balanced Transmission	Transmission	101 protocol
Link address size	1-2	2	Set the size of the Link address field
			specified in Link transactions for the
			relevant slave session
ASDU size	1-2	2	Set the size of the ASDU address field
			for the relevant slave session
COT size	1-2	1	Set the size of ASDU COT field
IOA size	1-3	2	Set the size of the IOA address field for
			the relevant slave session
Link address	0-65534	3	Indicate the MGate's link address of
			IEC 60870-5-101 slave
ASDU address	1-65534	3	Indicate the MGate's ASDU address of
			IEC 60870-5-101 slave
Frame timeout	1-2073600000 ms	15000	Timeout for serial port to decide
			whether a frame is completely received
			or not
Link confirm timeout	1-2073600000 ms	2000	Timeout for repetition of
			frames in IEC 60870-5-101 data link
			layer(T0)
Link layer retries	0-254	3	The number of retry when link confirm
			timeout
Single char ack	Enable/Disable	Disable	Slave will transmit a single character
allowed			ACK instead of a confirm for SEND-
			CONFIRM frame
Single char response	Enable/Disable	Disable	Slave will transmit a single character
allow			response instead of a response for
			REQUEST-RESPONSE frame
Timestamp reference	UTC, Local Time	UTC	Command with timestamp references
			to UTC or Local time.
Enable cse active	Enable/Disable	Enable	IEC 60870-5-101 master expects ACT
termination			TERM from slave upon completion of
			commands CSENA, CSENB, CSENC
Enable cmd active	Enable/Disable	Enable	IEC 60870-5-101 master expects ACT
termination			TERM from slave upon completion of
			commands CSCNA, CDCNA, CRCNA,
	_		CBONA
Select timeout	0-2073600s, 0 for	10	0: Do not need to receive a select
	executing only		command before receiving an execute
			command
			Others: A valid execute command must
			be received during timeout after
0 1:1 "	N.	2411	receiving select command
General interrogation	None	24 bits	General interrogation response
time tag	24 bits		with/without timestamp
Event tire actains	56 bits	F6 h:+-	Event with/without timestare
Event timestamp	None	56 bits	Event with/without timestamp
format	24 bits 56 bits		
Managered value aval!		None	Moneyrod value evelie with (with sut
Measured value cyclic timestamp format	None 24 bits	None	Measured value cyclic with/without timestamp
umestamp loimat			timestamp
	56 bits		

Parameter	Value	Default	Description
Enable cmd active	Enable/Disable	Enable	IEC 60870-5-101 master expects ACT
termination			TERM from slave upon completion of
			commands CSCNA, CDCNA, CRCNA,
			CBONA
Measured	0-2073600s, 0 for disable	0	Cyclic send Measured value, normalized
value(N)cyclic interval			value
Measured	0-2073600s, 0 for disable	0	Cyclic send Measured value, scaled
value(S)cyclic interval			value
Measured	0-2073600s, 0 for disable	0	Cyclic send Measured value, short
value(F)cyclic interval			floating point number
Point Status Timeout	0: Disabled	60	If the data objects doesn't update in a
	5 – 3600 second		period of time, the timeout will be
			happened with invalid flag for the
			object.
Endian Swap	None	Byte	Data Byte Swapping
	Byte		None: Don't need to swap
	Word		Byte: 0x0A, 0x0B, 0x0C, 0x0D
	Byte and Word		becomes 0x0B, 0x0A, 0x0D, 0x0C
			Word: 0x0A, 0x0B, 0x0C, 0x0D
			becomes 0x0C, 0x0D, 0x0A, 0x0B.
			Byte and Word: 0x0A, 0x0B, 0x0C,
			0x0D becomes 0x0D, 0x0C, 0x0B,
			0x0A.

When the MGate acts as an IEC 60870-5-101 slave, you have to create the object space to put the data coming from Modbus TCP or IEC 60870-5-104 at the other side. The points can be defined in the range with different object types. Then, the data can be monitored or controlled by your IEC 60870-5-101 master.



Parameter	Value	Default	Description
Memory Access -	Check or uncheck	Check	To define the read/write
Read/Write			capability of the object
Object Type	Single point, Double	Single point	The objects that MGate
	point, Step position,		would like to collect
	Bitstring of 32 bit,		
	Measured value		
	(Normalized), Measured		
	value (Scaled), Measured		
	value (Floating),		
	Integrated totals		
IOA (startend)	1-16777215	-	Set a range of IOA
Group	Integrated by station	Integrated by station	The definition of the
	interrogation, Integrated	interrogation	objects
	by group 1~16		
	interrogation		
Threshold	Measured value	0	Event Trigger:
	(Normalized): 0 ~ 0XFFFF		

			Current Reported Value -
			Last Reported Value >
			Threshold
Low Limit	Measured value (Scaled):	0	Event Trigger:
	0 ~ 65535		Current Reported Value <
			Low Limit
			Current Reported Value
			returns to above Low
			Limit
High Limit	Measured value	0	Event Trigger:
	(Floating): 0 ~		Current Reported Value -
	100000000		Last Reported Value >
			Threshold

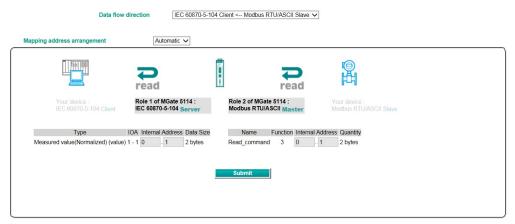
Protocol Settings—IO Data Mapping

After you have configured each side (client/master and server/slave) of the MGate settings, the PSCADA/PLC in the master role will start monitoring and controlling the remote slave device. The MGate uses its internal memory to facilitate data exchange. The I/O Data Mapping page shows the complete mapping status. There are two communication directions: read and write directions. You can change the settings of Data flow direction to show read or write mapping status.

For example, see the read direction example: The MGate 5114 as Modbus RTU/ASCII master and IEC 60870-5-104 server. It shows how IEC 60870-5-104 client reads the data from the Modbus RTU/ASCII slave device.

As you can see, Modbus RTU master sends a "Read_command" to read the value from the Modbus slave device. If IEC 60870-5-104 client wants to read the value from the "read_command", it has to read the data from "Measured value(N)" IOA "1" because of same internal address. If you find that the data mapping is not correct, you can change the setting of Mapping address arrangement from "Automatic" to "Manual". Then, you can adjust internal address by yourself.

₽ Data Mapping



System Management

System Management—Accessible IP List

***** Accessible IP List

Activate the accessible IP list (Protocol communications are NOT allowed for the IPs NOT on the list
Apply additional restrictions (All device services are NOT allowed for the IPs NOT on the list)

No.	Active	IP	Netmask
1			
2			
3			
4			
5			
6			
7			
8			

These settings are used to restrict access to the module by the IP address. Only IP addresses on the list will be allowed access to the device. The restriction difference listed as below table: (check box "Apply additional restrictions" only can be activated if "Active the accessible IP list" is activated.

Active the	Apply additional	IPs on the list	IPs NOT on the list
accessible IP list	restrictions	(Active checked)	(Active NOT checked)
✓		All protocol communication	Protocol communication is not
		and services* are allowed.	allowed, but services* are still
			allowed.
✓	✓	All protocol communication	All services* are not allowed.
		and services* are allowed.	

^{*}Services indicates HTTP, HTTPS, TELNET, SSL, SNMP, SMTP, DNS, NTP, DSU (Device Search Utility)

You may add a specific address or range of addresses by using a combination of an IP address and a netmask as follows:

To allow access to a specific IP address: Enter the IP address in the corresponding field; enter 255.255.255.255 for the netmask.

To allow access to hosts on a specific subnet: For both the IP address and netmask, use 0 for the last digit (e.g., "192.168.1.0" and "255.255.255.0").

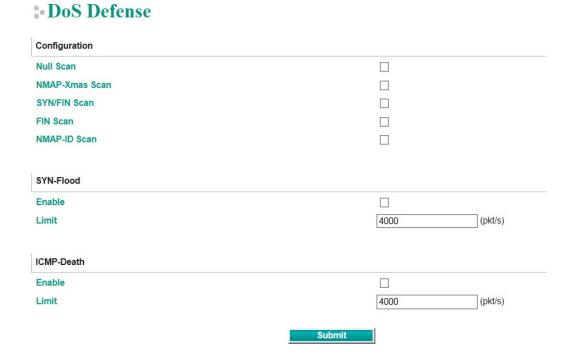
To allow access to all IP addresses: Make sure that Enable the accessible IP list is not checked. These settings are used to restrict access to the module by the IP address. Only IP addresses on the list will be allowed access to the device. You may add a specific address or range of addresses by using a combination of an IP address and a netmask as follows:

Additional configuration examples are shown in the following table:

Allowed hosts	Entered IP address/Netmask
Any host	Disable "Accessible IP List" function
192.168.1.120	192.168.1.120 / 255.255.255
192.168.1.1 to 192.168.1.254	192.168.1.0 / 255.255.255.0
192.168.0.1 to 192.168.255.254	192.168.0.0 / 255.255.0.0
192.168.1.1 to 192.168.1.126	192.168.1.0 / 255.255.255.128
192.168.1.129 to 192.168.1.254	192.168.1.128 / 255.255.255.128

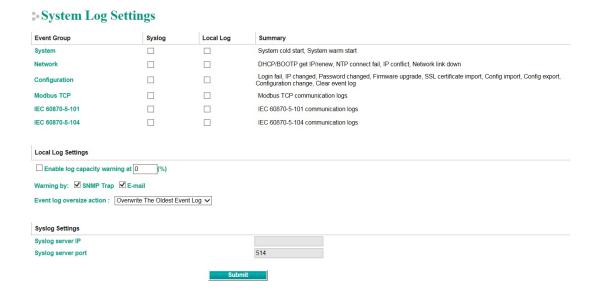
System Management—DoS Defense

Users can select from several options to enable DoS Defense in order to fend off cybersecurity attacks. A denial-of-service (DoS) attack is an attempt to make a machine or a network resource unavailable. Users can select from the following options to counter DoS attacks.



System Management—System Log Settings

The system log settings enable the MGate firmware to record important events, which can be record in two ways: Syslog and Local Log (stored in the MGate).



The available information that can be recorded includes the following events:

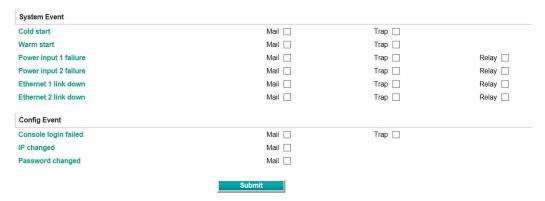
Event Group	Description	
System	System Cold Start, System Warm Start	
Network	DHCP/BOOTP Get IP/Renew, NTP Connect Fail, IP Conflict,	
	Network Link Down	
Configuration	Login Fail, IP Changed, Password Changed, Firmware Upgrade,	
	SSL Certificate Import, Configuration Import/Export,	
	Configuration Change, Clear Event Log	
Modbus TCP	Modbus TCP communication logs	
IEC 60870-5-101	IEC 60870-5-101 communication logs	
IEC 60870-5-104	IEC 60870-5-104 communication logs	

Local Log Settings	Description
Enable log capacity warning	When the log amount exceeds the warning percentage, it will
(%)	trigger an event to SNMP Trap or Email.
Warning by	SNMP Trap
	Email
Event log oversize action	Overwrites the oldest event log
	Stops recording event log

Syslog Settings	Description
Syslog server IP	IP address of a server which will record the log data
Syslog server port	514

System Management—Auto Warning Settings

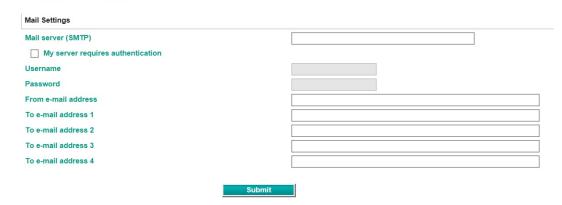
***** Auto Warning Settings



Auto Warning is triggered by different events. When a checked trigger condition occurs, the MGate can send email alerts, SNMP Trap messages, or open/close the circuit of the relay output and trigger the Fault LED to start blinking. To enable an email alert, configure the email address on the **Email Alert** page. Likewise, to enable SNMP trap alerts, configure SNMP trap server on the **SNMP Trap** page.

System Management—Email Alert

E-Mail Alert



Parameters	Description	
Mail server (SMTP)	The mail server's domain name or IP address.	
Username	This field is for your mail server's username, if required.	
Password	This field is for your mail server's password, if required.	
From email address	This is the email address from which automatic email warnings will be sent.	
To email address 1 to 4	Email addresses to which automatic email warnings will be sent.	

System Management—SNMP Trap

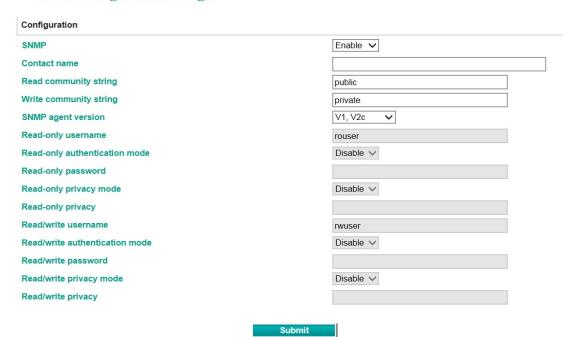




Parameters	Description	
SNMP trap server IP	Use this field to indicate the IP address to use for receiving SNMP traps.	
Trap version	Use this field to select the SNMP trap version.	
Trap community	Use this field to designate the SNMP trap community.	

System Management—SNMP Agent

SNMP Agent Settings



Parameters	Description	
SNMP	To enable the SNMP Agent function, select the Enable option, and enter a	
	community name (e.g., public).	
Contact name	The optional SNMP contact information usually includes an emergency contact	
	name and telephone number.	
Read community string	This is a text password mechanism that is used to weakly authenticate queries	
	to agents of managed network devices.	
Write community string	This is a text password mechanism that is used to weakly authenticate changes	
	to agents of managed network devices.	
SNMP agent version	The MGate 5114 supports SNMP V1, V2c, and V3.	

Read-only and Read/write access control

The following fields allow you to define usernames, passwords, and authentication parameters for two levels of access: read-only and read/write. The name of the field will indicate which level of access it refers to. For example, **Read-only** authentication mode allows you to configure the authentication mode for read-only access, whereas **Read/write** authentication mode allows you to configure the authentication mode for read/write access. For each level of access, you may configure the following:

Parameters	Description	
Username	Use this optional field to identify the username for the specified level of access.	
Authentication mode	Use this field to select MD5 or SHA as the method of password encryption for the	
	specified level of access, or to disable authentication.	
Privacy mode	Use this field to enable or disable DES_CBC data encryption for the specified level	
	of access.	
Password	Use this field to set the password for the specified level of access.	
Privacy	Use this field to define the encryption key for the specified level of access.	

System Management—LLDP Settings

The Link Layer Discovery Protocol (LLDP) standardizes the method that devices on a network use to periodically send information on their configuration and status. This self-identification method keeps all LLDP devices on a network informed of each other's status and configuration. You can use SNMP protocol to then send the LLDP information on the network devices to Moxa's MXview to create auto network topology and for network visualization.

The MGate web interface lets you enable or disable LLDP, and set the LLDP transmit interval. In addition, you can go to **System Monitoring–System Status–LLDP Table** to view the MGate's neighbor-list, which is created based on the information reported by neighboring devices on the network.

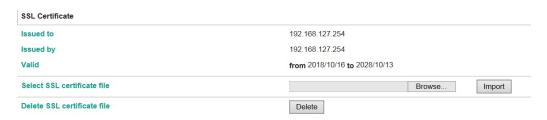
LLDP Settings



Parameters	Values	Description
Message transmit interval	5-16383 secs (Default:30	MGate will send information on the
	secs)	configuration and status of devices in a
		network at regular intervals based on the value
		configured here.

System Management—Certificate

Certificate



Use this function to load the Ethernet SSL certificate. Select or browse for the certificate file in the Select SSL certificate/key file field. This function is only available in the web console

System Management—Misc. Settings

It includes console settings, password and relay output.

System Management—Misc. Settings—Console Settings

Console Settings



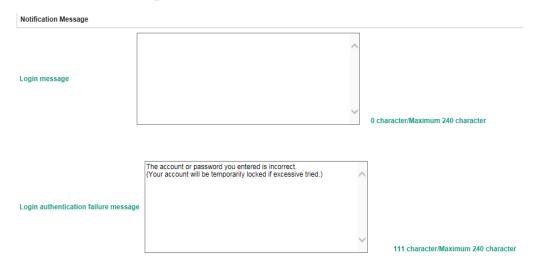
Configuration	Value	Description	
HTTP/HTTPS	Enable/Disable	This setting is to enable/disable the web console. For security	
		issues, users can only enable the HTTPS or just disable all	
		settings.	
Telnet/SSH	Enable/Disable	The MGate telnet/SSH function can be enabled or disabled.	
Serial console	Enable/Disable	The MGate serial console function can be enabled or disabled.	
Reset button	Disable after 60 sec,	MGate provides the reset button to clear password or load	
protect	Always enable	factory default settings. But for security issues, users can	
		disable this function. In disabled mode, MGate will still enable	
		this function within 60 seconds after boot-up, just in case	
		users really need to reset this function.	
MOXA command	Enable/Disable	The MGate can be searched by the DSU. If you have any	
		security concerns, you can choose Disable to deny the DSU the	

Session Settings	Value	Description	
Maximum Login Users	1-10	The number of users that can access the MGate at the same	
for HTTP+HTTPS		time.	
Auto Logout Setting	0-1440 min.	Sets the auto logout time period.	

right to access.

System Management-Misc. Settings-Notification Message

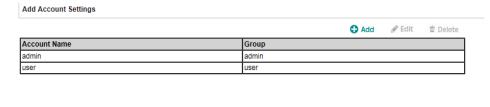
Notification Message



Users can input a message for Login or for Login authentication failure message.

System Management-Misc. Settings-Account Management

: Account Management



Submit

Parameters	Value	Description
Account	admin, user	Users can modify the password for different accounts. MGate
		provides two different level accounts: admin and user. Admin
		account can access and modify all the settings through the web
		console. User account can only view the settings and can't change
		anything.

System Management-Misc. Settings-Login Password Policy

: Login Password Policy

Minimum length	4 (4 ~ 16)
Enable password complexity strength check	
At least one digit(0~9)	
Mixed upper and lower case letters(A~Z, a~z)	
At least one special character: ~!@#\$%^&* ;;,.<>□{}()	
☐ Password lifetime	90 (90 ~ 180 day
Account Login Failure Lockout	
☐ Enable	
Retry failure threshold	5 (1 ~ 10 time)
Lockout time	5 (1 ~ 60 min)

Submit

Account Password Policy	Value	Description
Minimum length	4-16	The minimum password length
Enable password complexity		Select how the MGate checks the password's strength
strength check		
Password lifetime	90-180 days	Set the password's lifetime period.

Account Login Failure	Value	Description
Lockout		
Retry failure threshold	1-10 time	Indicates the number of login failures before the MGate locks out.
Lockout time	1-60 min	When the number of login failures exceeds the threshold, the MGate will lock out for a period of time.

System Management—Maintenance

System Management—Maintenance—Ping

This network testing function is available only in the web console. The MGate gateway will send an ICMP packet through the network to a specified host, and the result can be viewed in the web console immediately.



System Management—Maintenance—Firmware Upgrade

Firmware updates for the MGate 5114 are located at www.moxa.com. After you have downloaded the new firmware onto your PC, you can use the web console to write it onto your MGate 5114. Select the desired unit from the list in the web console and click **Submit** to begin the process.





ATTENTION

DO NOT turn off the MGate power before the firmware upgrade process is completed. The MGate will be erasing the old firmware to make room for the new firmware to flash memory. If you power off the MGate and terminate the progress, the flash memory will contain corrupted firmware and the MGate will fail to boot. If this happens, contact Moxa RMA services.

System Management—Maintenance—Configuration Import/Export

There are three main reasons for using the Import and Export functions:

- Applying the same configuration to multiple units. The Import/Export configuration function is a convenient way to apply the same settings to units located in different sites. You can export the configuration as a file and then import the configuration file onto other units at any time.
- Backing up configurations for system recovery. The export function allows you to export configuration files that can be imported onto other gateways to restore malfunctioning systems within minutes.
- **Troubleshooting.** Exported configuration files can help administrators to identify system problems that provide useful information for Moxa's Technical Service Team when maintenance visits are requested

Configuration Import/Export



System Management—Maintenance—Load Factory Default

To clear all the settings on the unit, use the Load Factory Default to reset the unit to its initial factory default values.

*• Load Factory Default Click on Submit to reset all settings, including the console password, to the factory default values. To leave the IP address, netmask, and gateway settings unchanged, make sure that Keep IP settings is enabled. Reset to Factory Default Keep IP settings



ATTENTION

Load Default will completely reset the configuration of the unit, and all of the parameters you have saved will be discarded. Do not use this function unless you are sure you want to completely reset your unit.

System Monitoring (Troubleshooting)

MGate 5114 provides easy-to-use and useful troubleshooting tools. If a communication issue occurs, we suggest that you first check the **Protocol Status** > **Diagnostic** page for the status of the protocol. To analyze the Modbus RTU/ACSII/TCP or IEC 60870-5-101/104 traffic in detail, view the network logs available at **Protocol Status** > **Traffic**.

System Monitoring—System Status

System Monitoring—System Status—Network Connections

Go to Network Connections under System Status to view network connection information.

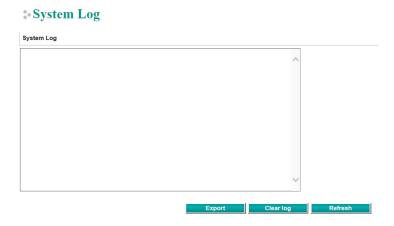
Network Connections

✓ Auto refresh

E Add follows					
Protocol	Recv-Q	Send-Q	Local Address	Foreign Address	State
TCP	0	0	*:2404	*:0	LISTEN
TCP	0	0	*:4900	*:0	LISTEN
TCP	0	0	*:80	*:0	LISTEN
TCP	0	0	*:22	*:0	LISTEN
TCP	0	0	*:23	*:0	LISTEN
TCP	0	0	*:443	*:0	LISTEN
TCP	0	0	192.168.127.254:80	192.168.127.1:58950	ESTABLISHED
UDP	0	0	*:161	*:0	
LIDP	0	0	*-4800	*-0	

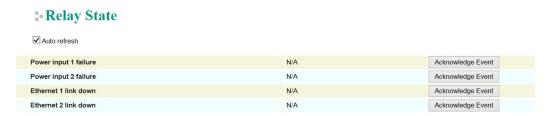
System Monitoring—System Status—System Log

Go to Network Connections under System Status to view network connection information.



System Monitoring—System Status—Relay State

The MGate gateway includes a built-in relay circuit that is triggered in the event of a power failure or if the Ethernet link is down. You can view the relay status on this page.



System Monitoring—System Status—LLDP Table

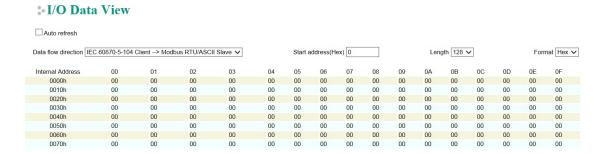
You can see LLDP related information, including Port, Neighbor ID, Neighbor Port, Neighbor Port Description, and Neighbor System.



System Monitoring—Protocol Status

System Monitoring—Protocol Status—I/O Data View

This page displays the internal memory information for input and output data transfers. View updated values for communication verification here. This function is only available in the web console.

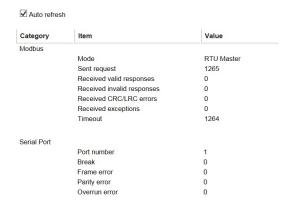


System Monitoring—Protocol Status—Diagnostics

The MGate provides status information for Modbus RTU/ASCII/TCP, IEC 60870-5-101, and IEC 60870-5-104 troubleshooting. Verify data or packet counters to make sure the communications are running smoothly.

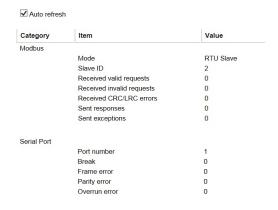
Modbus RTU/ASCII Diagnostics (Master)

Modbus RTU/ASCII Diagnostics



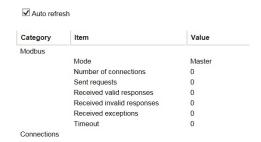
Modbus RTU/ASCII Diagnostics (Slave)

Modbus RTU/ASCII Diagnostics



Modbus TCP Diagnostics (Client/Master)

*** Modbus TCP Diagnostics**



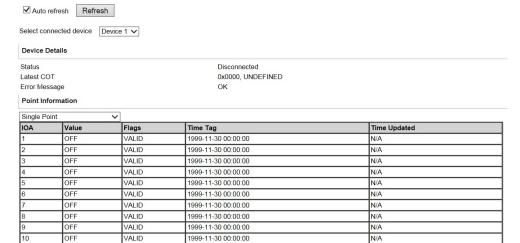
Modbus TCP Diagnostics (Slave/Server)

Modbus TCP Diagnostics



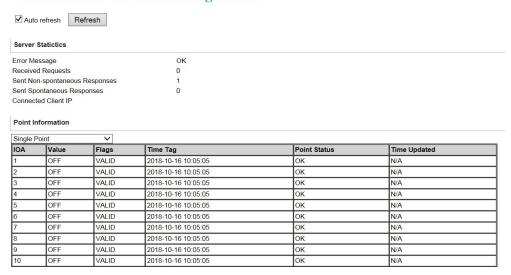
IEC 60870-5-104 Diagnostics (Client)

IEC 60870-5-104 Client Diagnostics



IEC 60870-5-104 Diagnostics (Server)

*IEC 60870-5-104 Server Diagnostics



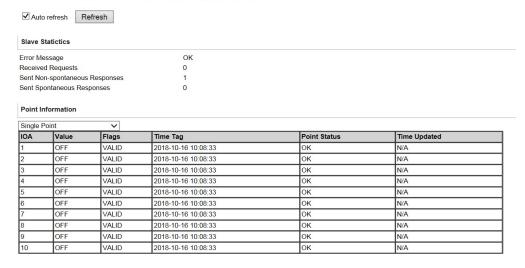
IEC 60870-5-101 Diagnostics (Master)

■ IEC 60870-5-101 Master Diagnostics



IEC 60870-5-101 Diagnostics (Slave)

3-IEC 60870-5-101 Slave Diagnostics

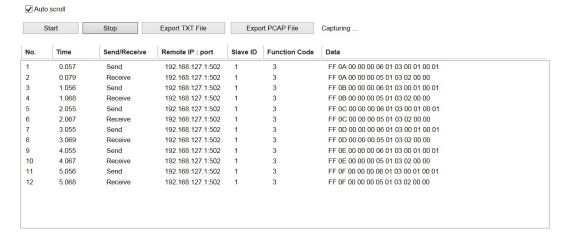


System Monitoring—Protocol Status—Traffic

In order to troubleshoot efficiently, the MGate provides a traffic monitoring function that can capture both Modbus RTU/ASCII and Modbus TCP communication logs, respectively. These logs present the data in an intelligent, easy-to-understand format with clearly designated fields, including source, destination, function code, and data. The complete log can be saved in a file by clicking **Export TXT File or Export PCAP File** for later analysis. For the PCAP file specifically, it is compatible with the popular troubleshooting tool Wireshark, with which you can easily find the root cause. Here is an example of Modbus TCP and IEC 60870-5-104 traffic.

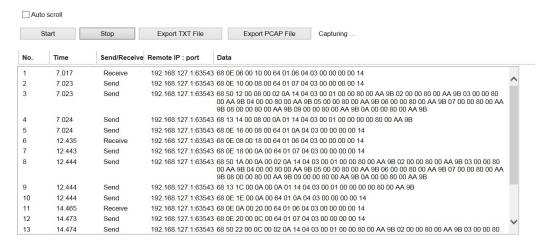
Modbus TCP Traffic

Modbus TCP Traffic



IEC 60870-5-104 Traffic

*• IEC 60870-5-104 Traffic



Status Monitoring

For gateways in agent mode, if a slave device fails or a cable comes loose, generally the gateway will not be able to receive up-to-date data from the slave device. The out-of-date data will be stored in the gateway's memory and will be retrieved by the client/master system, which will not be aware that the slave device is not providing up-to-date data. The 5114 supports the Status Monitoring function, which provides a warning mechanism to report the list of slave devices that are still active.

Scenario 1:

3- Protocol Conversion



When the MGate acts as an IEC 60870-5-101 master, the MGate can connect up to 31 slave devices. When the MGate as an IEC 60870-5-104 client, the MGate can connect up to 32 connections. The MGate 5114 allocates the gateway's specified memory address to indicate whether the status of each device is normal or abnormal. In other words, the MGate allocates 32 bits (4 bytes) of memory to indicate the status of IEC 60870-5-101/104 slave devices. If a slave device has run successfully, the status value will continue to be 1. On the contrary, if a slave device has failed, the status value will be set to 0. Here is the Modbus address table for status monitoring.

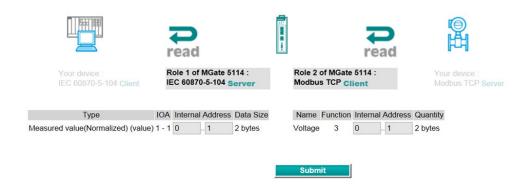
Modbus Address (Function Code 0x03)	Monitor IEC 60870-5-101/104 Slave Devices	
4x60000	1 to 16 devices	
4x60001	17 to 32 devices	

Scenario 2:

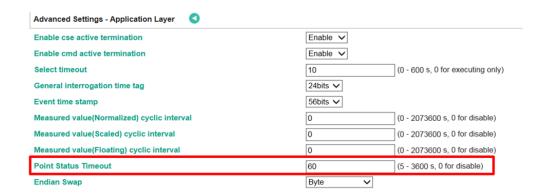
* Protocol Conversion



In this scenario, the MGate acts as a Modbus RTU/ASCII/TCP client, and the other side as a IEC 60870-5-104 server. When the MGate Modbus communication has an issue, the MGate uses the original IEC 60870-5-101/104 capability, flag, to indicate the object point status. For example, if the Modbus command "Voltage" is mapped to "Measured value (Normalized)", as shown below. When the Modbus command fails in a period of time that causes the internal memory to have no data change, the flag of IEC 60870-5-101/104 object will turn to "invalid."



About the timeout settings, you configure by the following path: **Protocol Settings** → **IEC 60870-5-101/104 Server/Salve** → **Advanced Settings** - **Application Layer** → **Point Status Timeout**



Configuration (Text Mode Console)

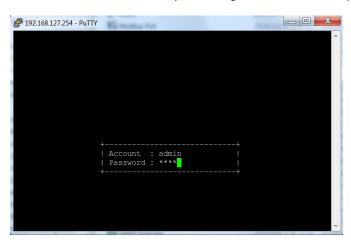
The MGate 5114 supports a text-mode console with serial interface, telnet, and SSH protocol. The user interface is the same in all text mode consoles. Note that the text mode console does not support all configuration items. Some parameters must be configured through the web console.

You must use a DB9-to-RJ45 cable to connect the serial console port on the MGate gateway's front panel to the serial port on the host. The serial console parameters are 115.2 kbps; parity: none; 8 data bits; and one stop bit (115200, 8/N/1).

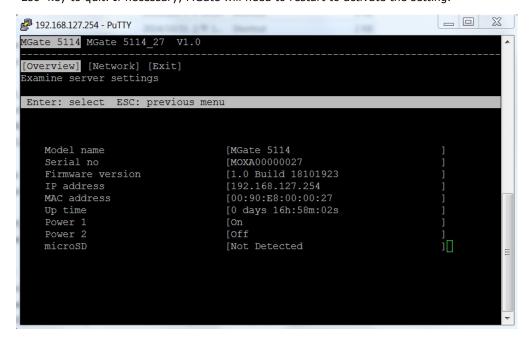
For telnet and SSH, use HyperTerminal or PuTTY to connect to the MGate. Note that the telnet protocol will transfer the account and password information over the Internet using plain text, so telnet is essentially obsolete and should be replaced by the SSH protocol.

To connect to the MGate telnet/SSH console, load the telnet/SSH program and connect to the MGate IP address.

On the first page, input the account and password. The account supports two types of users: **admin** and **user**. An "admin" account can modify all of the settings, but a "user" account can only review the settings. A "user" account cannot modify the configuration. The default password for **admin** is **moxa**.



The text mode console will display the menu driven interface. Users can use arrow key to move the menu bar. To select the option, press the "Enter" key to go next level menu. To go previous level menu, press "Esc" key to quit. If necessary, MGate will need to restart to activate the setting.



Network Management Tool (MXstudio)

Moxa's MXstudio industrial network management suite includes tools such as MXconfig, MXview and N-Snap. MXconfig is for industrial network configuration; MXview is for industrial management software; and N-Snap is for industrial network snapshot. The MXstudio suite in MGate 5114 includes MXconfig and MXview, which are used for mass configuration of network devices and monitoring network topology, respectively. The following functions are supported:

Tool	Function Support	
MXconfig	1. System name and login password modification	
	2. Network settings	
	3. Configuration import/export	
	4. Firmware upgrade	
MXview	Configuration import/export	
	2. LLDP for topology analysis	
	3. Security View**	

^{**}Security View can check the security level of devices in accordance with the IEC62443-4-2 standard. MGate 5114 supports Level 2 of the IEC-62443-4-2 standard.



SNMP Agents with MIB II and RS-232- Like Groups

The MGate 5114 has built-in Simple Network Management Protocol (SNMP) agent software that supports SNMP Trap, RFC1317 and RS-232-like groups, and RFC 1213 MIB-II.

The following topics are covered in this Appendix:

- ☐ RFC1213 MIB-II Supported SNMP Variables
- ☐ RFC1317 RS-232-Like Groups

RFC1213 MIB-II Supported SNMP Variables

System MIB	Interfaces MIB	IP MIB	ICMP MIB
sysDescr	ifNumber	ipForwarding	icmpInMsgs
sysObjectID	ifIndex	ipDefaultTTL	icmpInErrors
sysUpTime	ifDescr	ipInReceives	icmpInDestUnreachs
sysContact	ifType	ipInHdrErrors	icmpInTimeExcds
sysName	ifMtu	ipInAddrErrors	icmpInParmProbs
sysLocation	ifSpeed	ipForwDatagrams	icmpInSrcQuenchs
sysServices	ifPhysAddress	ipInUnknownProtos	icmpInRedirects
	ifAdminStatus	ipInDiscards	icmpInEchos
	ifOperStatus	ipInDelivers	icmpInEchoReps
	ifLastChange	ipOutRequests	icmpInTimestamps
	ifInOctets	ipOutDiscards	icmpTimestampReps
	ifInUcastPkts	ipOutNoRoutes	icmpInAddrMasks
	ifInNUcastPkts	ipReasmTimeout	icmpInAddrMaskReps
	ifInDiscards	ipReasmReqds	icmpOutMsgs
	ifInErrors	ipReasmOKs	icmpOutErrors
	ifInUnknownProtos	ipReasmFails	icmpOutDestUnreachs
	ifOutOctets	ipFragOKs	icmpOutTimeExcds
	ifOutUcastPkts	ipFragFails	icmpOutParmProbs
	ifOutNUcastPkts	ipFragCreates	icmpOutSrcQuenchs
	ifOutDiscards	ipAdEntAddr	icmpOutRedirects
	ifOutErrors	ipAdEntIfIndex	icmpOutEchos
	ifOutQLen	ipAdEntNetMask	icmpOutEchoReps
	ifSpecific	ipAdEntBcastAddr	icmpOutTimestamps
		ipAdEntReasmMaxSize	icmpOutTimestampReps
		ipRouteDest	icmpOutAddrMasks
		ipRouteIfIndex	icmpOutAddrMaskReps
		ipRouteMetric1	
		ipRouteMetric2	
		ipRouteMetric3	
		ipRouteMetric4	
		ipRouteNextHop	
		ipRouteType	
		ipRouteProto	
		ipRouteAge	
		ipRouteMask	
		ipRouteMetric5	
		ipRouteInfo	
		ipNetToMediaIfIndex	
		ipNetToMediaPhysAddress	
		ipNetToMediaNetAddress	
		ipNetToMediaType	
		ipRoutingDiscards	

Address	ТСР МІВ	UDP MIB	SNMP MIB
Translation MIB			
atIfIndex	tcpRtoAlgorithm	udpInDatagrams	snmpInPkts
atPhysAddress	tcpRtoMin	udpNoPorts	snmpOutPkts
atNetAddress	tcpRtoMax	udpInErrors	snmpInBadVersions
	tcpMaxConn	udpOutDatagrams	snmpInBadCommunityNames
	tcpActiveOpens	udpLocalAddress	snmpInBadCommunityUses
	tcpPassiveOpens	udpLocalPort	snmpInASNParseErrs
	tcpAttemptFails		snmpInTooBigs
	tcpEstabResets		snmpInNoSuchNames
	tcpCurrEstab		snmpInBadValues
	tcpInSegs		snmpInReadOnlys
	tcpOutSegs		snmpInGenErrs
	tcpRetransSegs		snmpInTotalReqVars
	tcpConnState		snmpInTotalSetVars
	tcpConnLocalAddress		snmpInGetRequests
	tcpConnLocalPort		snmpInGetNexts
	tcpConnRemAddress		snmpInSetRequests
	tcpConnRemPort		snmpInGetResponses
	tcpInErrs		snmpInTraps
	tcpOutRsts		snmpOutTooBigs
			snmpOutNoSuchNames
			snmpOutBadValues
			snmpOutGenErrs
			snmpOutGetRequests
			snmpOutGetNexts
			snmpOutSetRequests
			snmpOutGetResponses
			snmpOutTraps
			snmpEnableAuthenTraps
			snmpSilentDrops
			snmpProxyDrops

RFC1317 RS-232-Like Groups

RS-232 MIB	Async Port MIB
rs232Number	rs232AsyncPortIndex
rs232PortIndex	rs232AsyncPortBits
rs232PortType	rs232AsyncPortStopBits
rs232PortInSigNumber	rs232AsyncPortParity
rs232PortOutSigNumber	
rs232PortInSpeed	
rs232PortOutSpeed	

Input Signal MIB	Output Signal MIB
rs232InSigPortIndex	rs232OutSigPortIndex
rs232InSigName	rs232OutSigName
rs232InSigState	rs232OutSigState